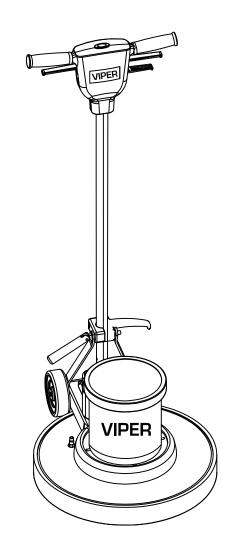


VENOM DUAL SPEEDS

OWNERS MANUAL

IMPORTANT: READ OWNERS MANUAL CAREFULLY Please fill out & return your warranty card!



MODEL#	VN20DS
SERIAL#	

VIPER NORTH AMERICA P.O. BOX 104 HAMILTON, MI 49419

> [866] 418-4737 [866] 41-VIPER

VIPER...exceptional value

REV.01 (03-10) 41053



CONGRATULATIONS on your purchase of a Viper product and welcome to the V.I.P. family. We appreciate your business and will do everything in our power to keep you happy with your purchase for many years to come.

As part of the V.I.P. family, you are entitled to the best protection by one of the most comprehensive warranties in the industry.

Thank-you for purchasing Viper products!

Tom Vander Bie, CEO

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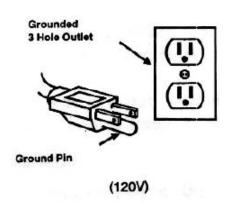
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SAFETY PRECAUTIONS

GROUNDING INSTRUCTIONS

General –This floor – finishing machine shall be grounded while in use to protect the operator from electric shock. The machine is provided with a three –conductor cord and a three contact grounding type attachment plug to fit the proper grounding type receptacle. The green [or green and yellow] conductor in the cord is the grounding wire. Never connect this wire to other than the grounding pin of the attachment plug.

This machine is for use on a nominal 120-Volt circuit and has a grounding plug that resembles the plug illustrated in figure below. Make sure that the machine is connected to an outlet having the same configuration as the plug. No adapter should be used with this machine.



This machine is intended for Commercial use. It is constructed for use in an indoor environment and is not intended for any other use. Use only recommended accessories.

All operators shall read, understand and exercise the following safety precautions:

1] Do not operate machine:

- Unless trained and authorized.
- Unless you have read and understand operators manual.
- In flammable or explosive areas.
- With a damaged cord or plug.
- If not in proper operating condition.
- In outdoor areas.
- In standing water.
- With the use of extension cords.

2] Before operating machine:

 Make sure all safety devices are in place and operate properly.

3] When using machine:

- Do not run machine over cord.
- Do not pull machine by cord or plug.
- Do not pull cord around sharp edges of corners.
- Do not unplug by pulling on the cord.
- Do not stretch cord.
- Do not handle plug with wet hands.
- Keep cord away from heated surfaces.
- Report machine damage of faulty operation immediately.

4] Before leaving or servicing machine:

- Turn off machine.
- Unplug cord from outlet.

5] When servicing machine:

- Unplug cord from outlet.
- Use manufacturer supplied or approved replacements parts.
- -

Operation of Floor Machines

* READ OPERATORS MANUAL THOROUGHLY PRIOR TO OPERATING OR SERVICING THIS MACHINE.

GENERAL USE

- Remove any obstructions or other obstacles in the area which is to be cleaned.
- 2. Place the handle in the upright position and tilt machine back until handle rests on the floor
 - * Be sure the machine is not plugged into an outlet
- 3. Attach the pad driver or brush to the machine by placing the clutch plate over the gearbox hub and turning the driver / brush 1/4 turn.
- **4.** Place machine back into its upright position.
- 5. Plug power cord into a grounded outlet.
- * Never use an extension cord in conjunction with the standard power cord.
- 6. The handle height may be adjusted by lifting up the compression handle which is located on the right side of the handle tube about 1 foot above floor level. Release the compression handle and adjust handle to safe operating height, then push back down on the compression handle to lock the handle in operating position.
- Select either low speed (185rpm) or high speed (330rpm) by pushing the motor mounted switch into the low or high position.
- * Never change the speed while operating the machine. Be sure the power is turned off prior to changing the speed.
- 8. To start the machine, press the red safety button on the top of the upper switch housing, and then squeeze either of the operating triggers. (the safety button must be depressed prior to squeezing the operating triggers.)
- **9.** When the machine is in operation, both hands should be placed on the switch housing (upper handle).

- 10. During operation, to make the machine go right, gently raise the handle. To make the machine go left, gently lower the handle.
- 11. To stop the machine at any time, simply release the operating trigger(s) and the machine will stop automatically.

MAINTENANCE

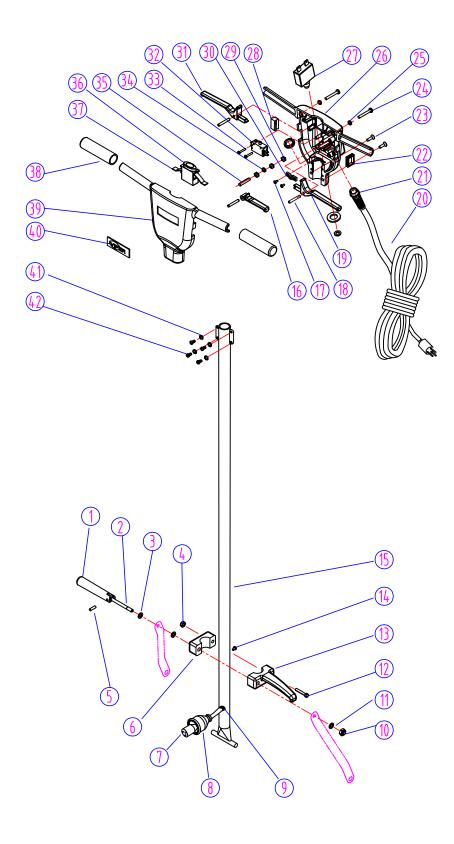
To keep the machine performing well for many years, please follow the following maintenance procedures.

- * Always confirm that the machine is unplugged prior to performing any maintenance or repairs.
- 1. Unplug machine as soon as you are done using it.
- 2. Tilt machine back and remove pad driver or brush.
 - * Never store a low speed machine with the pad driver or brush mounted to the machine.
- 3. Clean the outside of the machine with a mild cleaner.
- **4.** Check power cord for any damage. If damage is detected, replace power cord immediately.
- **5.** Lubricate wheels with a water resistant lubricant once a month.
- **6.** Check machine for loose or missing nuts and bolts, and replace as necessary.
- 7. If the machine is used in a dusty environment, you may remove the motor cover and blow the motor clean with compressed air. This will ensure proper ventilation, and allow the motor to run cooler.

STORAGE

- 1. Unplug machine from power source and wrap cord on handle.
- 2. Tilt machine back and remove pad driver or brush.
- 3. Store machine in upright position and in a dry area.

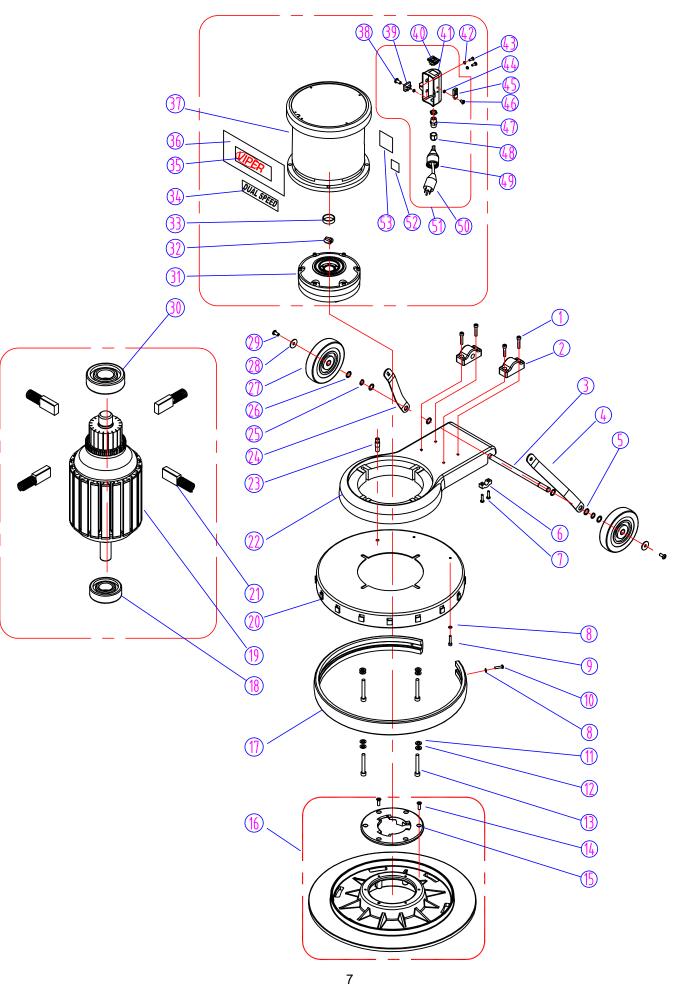
HANDLE GROUP FOR VN2ODS



HANDLE GROUP FOR VN20DS

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	VF30016	HANDLE RELEASE	1
2	VF30016 VF30015	BOLT, HANDLE RELEASE	1
3	VF30015 VF30018	WASHER,PLAIN	2
4	VF13503	NUT,LOCK,M8X5.7	1
5	VF30017	SCREW	1
6	VF30014	COVER,HOOK	1
7	VF45125	CORD,HANDLE	1
8	AS41901	PLUG PROTECTOR SMALL MALE	1
9	VF50120A	GROMMET	1
10	VF13504	NUT,LOCK,M10	1
11	VF13517	WASHER,PLAIN	1
12	VF14114	SCREW M8X55	1
13	VF30013	HOOK,CORD	1
14	VF13493	SCREW,M6X10	1
15	AS112205	TUBE	1
16	VF44018	LEVER,SOLUTION	1
17	VV13661	SCREW,M4X12	2
18	VF48306	PIN	3
19	VF44016	LEVER, LEFT, SWITCH	1
20	VF45119	CORD, POWER SUPPLY	1
21	AS22009	STRAIN RELIEF, CORD	1
22	VF30108	GASKET,HANDLE,SOLUTION	1
23	VF14223	SCREW,M6X25	2
24	VF14218	SCREW,M6X45	2
25	VF13528	TEETH WASHER,M6	2
26	VF30102	REAR COVER	1
27	VF99010C	BREAKER,CIRCUIT	1
28	VF30109	COVER	1
29	GT13013	NUT,M4	3
30	VF48309	CLAMP BLOCK	1
31	VF44017	LEVER,RIGHT,SWITCH	1
32	VF44203	SWITCH ASSY	1
33	VF14212	SCREW M3X25	2
34	VF13527	WASHER,TEETH,M4	1
35	VF13526	SCREW,M4X30	1
36	VF46705	SAFETY BOTTON	1
37	GV40218	SPRING, SAFETY BUTTON	1
38	VF48310	HANDLE GRIP	2
39	VF30101	FRONT COVER	1
40	VF47035A	LOG0	1
41	VF13604	WASHER,TEETH,M5	4
42	VF14222	SCREW,M5X12	4

BASE GROUP FOR VN2ODS



BASE GROUP FOR VN20DS

NO NUMBER				
NUMBER	DIA	PART	DESCRIPTION	NO
2	NO	NUMBER	DESCIIII TION	REQ'D
3	1	GT13080	SCREW, M6 X 30	4
4	2	VF30011	CLAMP BLOCK, HANDLE	1
5 W20274 WASHER, PLAIN, M13 4 6 GV40235 CLAMP BLOCK, AXLE 2 7 VY13621 SCREW, SELF-TAPPING, ST, MS X 20 4 8 VF13474A WASHER, PLAIN, M5 4 9 VF13613 SCREW, MS X 20 2 10 VA13474 SCREW, MS X 16 5 11 VF13524 WASHER, PLAIN, M8 4 12 VF13619 WASHER, PLAIN, M8 4 13 VF13618 SCREW, MS X 16 5 15 WASHER, PLAIN, M9 4 16 WASHER, PLAIN, M9 4 17 VF13519 WASHER, PLAIN, M9 4 18 WASHER, PLAIN, M9 4 19 WASHER, PLAIN, M9 4 10 WASHER, PLAIN, M9 4 11 WF13618 SCREW, ST/6" - 2 1/4" 4 14 MF-VF002-4A SCREW, SELF-TAPPING, 1/4"-1" 6 15 MF-VF002-2 PAD HOLDER, 19" 1 17 VF360004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 21 VF99980-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARR 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK, M12 2 26 VF36066 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 2 29 VF444012 SCREW, M6 X 12.7 2 20 VF399802B GRAR BOX 1 31 VF999802B GRAR BOX 1 32 VF999021 COULDING 1 33 MT01102 SLEEVE 1 34 VF40090 LABEL, MOTOR 1 35 VF41079 LABEL, MFT BARN, M6 2 2 36 VF999021 COULDING 1 37 ZD48000 MOTOR, DIAL SPEED 1 38 VF44204 RECTIFIER 1 39 VF44204 RECTIFIER 1 30 VF44204 RECTIFIER 1 31 VF9998079 SHELL 1 31 VF9998079 SHELL 1 32 VF30014 NUTCH 1 33 WF0102 SLEEVE 1 34 VF40090 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, WIPER 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VF44204 RECTIFIER 1 39 VF44204 RECTIFIER 1 30 VF44204 RECTIFIER 1 31 VF9998079 SHELL 1 31 VF9998079 SHELL 1 31 VF99980794 CORD, MOTOR 1 31 VF94090 PLUG STREW, MA X 16 1 31 VF94090 PLUG STREW, MA X 12 1 31 VF94090 PLUG STREW, MA X 12 1 31 VF94090 PLUG STREW, MA X 12 1 31 VF99980794 CORD, MOTOR 1 31 VF99980794 CORD, MOTOR 1 31 VF99980794 CORD, MOTOR 1 31 VF940904 READ MANUAL LABEL 1 31 VF940904 READ MANUAL LABEL 1 31 VF940904 READ MANUAL LABEL 1	3	VF30026	AXLE	1
6 6 6V40235 CLAMP BLOCK, AXLE 2 7 VY13621 SCREW, SELFTAPPING, ST, M5 X 20 4 8 VF13474A WASHER, PLAIN, M5 4 9 VF13613 SCREW, M5 X 20 2 10 VA13474 SCREW, M5 X 20 2 11 VF13613 SCREW, M5 X 16 5 11 VF13524 WASHER, PLAIN, M8 4 12 VF13519 WASHER, LOCK, M8 4 13 VF13618 SCREW, ST, 6** 2 1/4** 4 14 MF-VF002-4A SCREW, SELF-TAPPING, 1/4*-1** 6 15 MF-VF002-2 PAD HOLDER, 19** 1 16 MF-VF002-2 PAD HOLDER, 19** 1 17 VF30004 BUMPER, 20** 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 12 VF39006 FRAME, 20** 1 12 VF30008 ALJUMINIUM BASE, MOTOR 1 22 VF30008 ALJUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARE 1 24 VF30019 BRACKER, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK, M12 2 26 VF30019 BRACKER, HANDLE, RIGHT 1 27 VF48202 WASHER, LOCK, M12 2 28 VF40152 SCREW, M6 X 12.7 2 29 VF40012 SCREW, M6 X 12.7 2 20 VF40090 GRAND SCREW, M6 X 12.7 2 21 VF499261 COULDING 1 23 MF40162 SCREW, M6 X 12.7 2 24 VF30091 GRAND SCREW, M6 X 12.7 2 25 VF43520 WASHER, LOCK, M12 2 26 VF40012 SCREW, M6 X 12.7 2 27 VF48202 WHEEL, 5** 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 20 VF30090 LABEL, DUAL SPEED 1 30 VF40990 LABEL, DUAL SPEED 1 31 VF999802B GAR BOX 1 31 VF999802B GAR BOX 1 32 VF40107 LABEL, DUAL SPEED 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WOTOR 1 36 ZD48310 LABEL, DUAL SPEED 1 36 ZD48310 LABEL, DUAL SPEED 1 37 VF40804 RECTIFIER 1 38 VF41274 SCREW, M8 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 YF409904 RECTIFIER 1 42 VF13604 WASHER, TOOTH, M5 2 44 GT13014 NUT, NYLON INSERT, M4 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13014 NUT, NYLON INSERT, M4 47 WS7405 STRAIN RELIEF, CORD 1 48 VK740994 SEREM MANUAL LABEL 1 49 VF40994 READ MANUAL LABEL 1 40 VS93994 CORD, MOTOR 1 41 TD48309 SP944 CORD, MOTOR 1 41 TD4830 SP944 CO	4	VF30020	Bracket, left handle	1
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8 VF13474A WASHER, PLAIN, M5 4 9 VF13613 SCREW, M5 X 20 2 10 VA13474 SCREW, M5 X 16 5 111 VF13524 WASHER, PLAIN, M8 4 12 VF13519 WASHER, LOCK, M8 4 13 VF13618 SCREW, M5 X 16 6 15 MF-VF002-4 SCREW, M5 X 16 7 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #60022 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 21 VF39006-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF30506 WASHER, LOCK 2 26 VF50119 WASHER, LOCK 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12 7 20 VF399025 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF40152 HOSE BARB 1 33 MT01102 SCREW, M6 X 12 7 2 VF48090 HEALTH STANDLE, RIGHT 1 33 MT01102 SCREW, M6 X 12 7 2 VF39901 COULPING 1 33 MT01102 SCREW, M6 X 12 7 2 VF39901 COULPING 1 34 VF40990 LABEL, MOTOR 1 35 VF40179 LABEL, MOTOR 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VF40990 LABEL, MOTOR 1 39 VF4019 SCREW, M6 X 12 7 2 VF39901 COULPING 1 30 WASHER, LOCK 1 31 VF399802B GEAR BOX 1 32 VF39901 COULPING 1 33 MT01102 SCREW, M6 X 12 7 2 SCREW, M6 X 12 7 3 SCREW, M6 X 12 7 4 SCREW, M6 X 12 7 5 SCREW, M6	6	GV40235	CLAMP BLOCK, AXLE	2
9 VF13613 SCREW, M5 X 20 2 10 VA13474 SCREW, M5 X 16 5 11 VF13524 WASHER, PLAIN, MB 4 12 VF13519 WASHER, LOCK, MB 4 13 VF13618 SCREW, 5/16" - 2 1/4" 4 14 MF-VF002-4A SCREW, SELF-TAPPING, 1/4"-1" 6 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 10 VF30008 FRAME, 20" 1 11 VF3998-6-2 KIT, CARBON BRUSH 1 12 VF39009 ALUMINIUM BASE, MOTOR 1 12 VF30009 BRACKET, HANDLE, RIGHT 1 12 VF30019 BRACKET, HANDLE, RIGHT 1 12 VF30019 BRACKET, HANDLE, RIGHT 1 12 VF48020 WASHER, LOCK 2 12 VF30008 WASHER, LOCK 2 12 VF30009 CMASHER, LOCK 2 12 VF30009 BRACKET, HANDLE, RIGHT 1 12 VF39806-2 WASHER, LOCK 2 12 VF30009 BRACKET, HANDLE, RIGHT 1 12 VF30019 BRACKET, HANDLE, RIGHT 1 13 VF40152 SCREW, M6 X 12.7 2 14 VF3002 WASHER, LOCK 1 15 VF44012 SCREW, M6 X 12.7 2 16 VF3666 WASHER, M6 2 17 VF4800 GRAR BOX 1 18 VF3666 GRAR BOX 1 18 VF399802B GEAR BOX 1 19 VF44019 LABEL, MOTOR 1 10 VF399802B GEAR BOX 1 10 VF49090 LABEL, DUAL SPEED 1 11 VF999802 HABEL, DUAL SPEED 1 11 VF3004 REVISION NA X 16 1 11 VF30400 MOTOR, DUAL SPEED 1 11 VF30404 RECTIFIER 1 11 VF30405 READ MANUAL LABEL 1 11 VF30405 READ MANUAL LABEL 1 11 VF40999 READ MANUAL LABEL 1 11 VF409994 RE	7	VV13621	SCREW, SELF-TAPPING, ST, M5 X 20	4
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11 VF13524 WASHER, PLAIN, M8 4 12 VF13519 WASHER, LOCK, M8 4 13 VF13618 SCREW, 5/16"-, 2 1/4" 4 14 MF-VF002-4A SCREW, SELF-TAPPING, 1/4"-1" 6 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 18 ZD48200 SHAFT & ROTOR ASSEMBLY 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 21 VF9928-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK 2 27 VF48202 WHEEL, 5" 2 28 VF44012 SCREW, M8 X 12.7 2 29 VF44012 SCREW, M8 X 12.7 2 29 VF44012 SCREW, M8 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF9021 COULPING 1 33 MT01102 SLEEVE 1 34 VF41079 LABEL, WIFER 1 35 VF41079 LABEL, WIFER 1 36 ZD48310 LABEL, WIFER 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VF41079 LABEL, WIFER 1 39 VF44204 RECTIFIER 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14604 RECTIFIER 1 44 SCREW, M8 X 12.7 2 45 SCREW, M8 X 12.7 2 46 SCREW, M8 X 12.7 2 47 SCREW, M8 X 12.7 2 48 VF30901 COULPING 1 49 VF3090 LABEL, WIFER 1 40 VF3090 LABEL, WIFER 1 41 ZD483010 LABEL, WIFER 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14604 RECTIFIER 1 44 SCREW, M5 X 12 1 45 ZD48316A THACASSEMBLY 1 46 GT13048 SCREW, M5 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VF74099 CREW, M5 X 12 1 49 VF3405 STRAIN RELIEF, CORD 1 40 VF3405 STRAIN RELIEF, CORD 1 41 ZD48301 KIT, SPEED CORD, WITOR 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 40 VF74094 RECTIFIER 1 41 ZD48301 KIT, SPEED CORD, MOTOR 1 41 ZD48301 KIT, SPEED CORD, MOTOR 1 41 SD48301 KIT, SPEED CORD, MOTOR 1 42 VF40994 READ MANUAL LABEL 1	9	VF13613	SCREW, M5 X 20	2
12 VF13519 WASHER, LOCK, M8 4 13 VF13618 SCREW, 5/16" - 2 1/4" 4 4 MF-VF002-4A SCREW, 5/16" - 2 1/4" 4 4 MF-VF002-4A SCREW, SELF-TAPPING, 1/4"-1" 6 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 21 VF99926-2 KIT, CARBON BRUSH 1 21 VF99926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF1019 WASHER, LOCK 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 20 VF99921 COULPING 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, VIPER 1 35 VF41079 LABEL, WOTOR 1 36 ZD48204 REETING 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13064 SCREW, M5 X 8 44 GF13014 NUT, NUT, DO INSERT, M4 X 12 47 VF3405-1A NUT 1 48 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 47 VW67405-1A NUT 1 48 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF99994 READ MANUAL LABEL 1	10	VA13474	SCREW, M5 X 16	5
13 VF13618 SCREW, 5/16" - 2 1/4" 4 14 MF-VF002-4A SCREW, SELF-TAPPING, 7/4"-1" 6 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, 46002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 12 VF39026-2 KIT, CARBON BRUSH 1 21 VF99926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRAKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK 12 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 28 VF4052 BEARING, 46203Z 1 31 VF999802B GEAR BOX 1 31 VF999802B GEAR BOX 1 32 VF40990 LABEL, DUAL SPEED 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M8 X 18 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13064 RESEMBLY 1 43 VF14014 SCREW, M6 X 18 1 44 GF13014 RESEMBLY 1 45 VF14015 SCREW, M8 X 18 1 46 GF13048 SCREW, M8 X 18 1 47 VF14014 SCREW, M8 X 18 1 48 VF14015 SCREW, M8 X 18 1 49 VF14214 SCREW, M8 X 18 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13064 SCREW, M6 X 18 1 43 VF14214 SCREW, M5 X 8 2 44 GF13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC SCREW, M5 X 8 2 46 GF13048 SCREW, M8 X 12 1 47 VV67405-1A NUT 1 48 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 40 VF14090 STREW, M6 X 12 1 41 ZD48330 KIT, SPEED DAJUSTMENT 1 42 VF40994 READ MANUAL LABEL 1	11	VF13524	Washer, Plain, M8	4
14 MF-VF002-4A SCREW, SELF-TAPPING, 1/4"-1" 6 15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002-2 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 1 SZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 21 VF9926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF99802B GEAR BOX 1 33 MT01102 SCREW, M6 X 12.7 2 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M6 X 16 1 39 VF44204 RECTIFIER 1 30 VF4304 RECTIFIER 1 31 VF99802P	12	VF13519	Washer, Lock, M8	4
15 MF-VF002-2 CLUTCH PLATE 1 16 MF-VF002 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FAME, 20" 1 21 VF99926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 29 VF40025 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 35 VF41079 LABEL, DIAL SPEED 1 36 ZD40810 LABEL, DUAL SPEED 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 16 1 44 CF13604 WASHER, TOOTH, M5 2 45 VF13604 WASHER, TOOTH, M5 2 46 GT13048 SCREW, M5 X 12 7 47 VV67405 STRAIN HALL SPEED 1 48 VF13604 WASHER, TOOTH, M5 2 49 VF13604 SCREW, M5 X 16 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 SCREW, M5 X 18 2 43 VF14214 SCREW, M5 X 12 1 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAL ASSEMBLY 1 46 GT1304B SCREW, M4 X 12 1 47 VV67405 STRAIN RELEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 1 52 VF40994 READ MANUAL LABEL 1	13	VF13618	SCREW, 5/16" - 2 1/4"	4
16 MF-VF022 PAD HOLDER, 19" 1 17 VF30004 BUMPER, 20" 1 18 ZD48315 BEARING, #6002Z 1 19 ZD48200 SHAFT & ROTOR ASSEMBLY 1 20 VF30006 FRAME, 20" 1 21 VF99926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF40152 SCREW, M6 X 12.7 2 29 VF4012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF49902 LABEL, DUAL SPEED 1 33 WF01102 SLEEVE 1 34 VF4090 LABEL, MOTOR 1 35 VF41079 LABEL, MOTOR 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14014 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 45 ZD48316A TRIAL SCREW, M4 X 12 1 47 VV67405 STRAIN CASE, MAY 1 48 GT1304B SCREW, M5 X 8 2 40 VF13604 WASHER, TOOTH, M5 2 41 VF14094 SCREW, M5 X 8 2 42 VF13604 SCREW, M5 X 8 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 45 ZD48316A TRIAL SCREW, M4 X 12 1 47 VV67405 STRAIN RELEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 52 VF40994 READ MANUAL LABEL 1	14	MF-VF002-4A	SCREW, SELF-TAPPING, 1/4"-1"	6
17	15	MF-VF002-2	CLUTCH PLATE	1
18	16	MF-VF022	PAD HOLDER, 19"	1
19	17	VF30004	BUMPER, 20"	1
20	18	ZD48315	BEARING, #6002Z	1
21 VF99926-2 KIT, CARBON BRUSH 1 22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF999021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, JUDIA SPEED 1 36 ZD48310 LABEL, WIDTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, MA X 16	19	ZD48200	SHAFT & ROTOR ASSEMBLY	1
22 VF30008 ALUMINIUM BASE, MOTOR 1 23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF3520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 32 VF99021 COULPING 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, UPER 1 36 ZD48310 LABEL, WIPER 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1	20	VF30006	FRAME, 20"	1
23 VF40152 HOSE BARB 1 24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, DUAL SPEED 1 37 ZD48000 MOTOR, DUAL SPEED 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 <	21	VF99926-2	KIT, CARBON BRUSH	1
24 VF30019 BRACKET, HANDLE, RIGHT 1 25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF99802B GEAR BOX 1 32 VF99021 COULPING 1 32 VF99021 COULPING 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, UPER 1 36 ZD48310 LABEL, WIPER 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 <tr< td=""><td>22</td><td>VF30008</td><td>ALUMINIUM BASE, MOTOR</td><td>1</td></tr<>	22	VF30008	ALUMINIUM BASE, MOTOR	1
25 VF13520 WASHER, LOCK 2 26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHELL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, WIPER 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2	23	VF40152	HOSE BARB	1
26 VF50119 WASHER, LOCK, M12 2 27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2	24	VF30019	Bracket, Handle, Right	1
27 VF48202 WHEEL, 5" 2 28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF99982B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 4	25	VF13520	Washer, Lock	2
28 VF13666 WASHER, M6 2 29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, MOTOR 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 43 VF14214 SCREW, M5 X 8 2	26	VF50119	WASHER, LOCK, M12	2
29 VF44012 SCREW, M6 X 12.7 2 30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WOTOR 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1	27	VF48202	WHEEL, 5"	2
30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 1 39 VF44204 RECTIFIER 1 1 40 VA91347 SWITCH 1 1 41 ZD48309DY SHELL 1 1 42 VF13604 WASHER, TOOTH, M5 2 2 44 GT13014 NUT, NYLON INSERT, M4 2 2 45 ZD48316A TRIAC ASSEMBLY 1 47 VV67405 STRAIN RELIEF, CORD 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	28	VF13666	WASHER, M6	2
30 ZD40225 BEARING, #6203Z 1 31 VF999802B GEAR BOX 1 32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, WIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 1 39 VF44204 RECTIFIER 1 1 40 VA91347 SWITCH 1 1 41 ZD48309DY SHELL 1 1 42 VF13604 WASHER, TOOTH, M5 2 2 44 GT13014 NUT, NYLON INSERT, M4 2 2 45 ZD48316A TRIAC ASSEMBLY 1 47 VV67405 STRAIN RELIEF, CORD 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	29	VF44012	SCREW, M6 X 12.7	2
32 VF99021 COULPING 1 33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, VIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT1304B SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 <t< td=""><td>30</td><td>ZD40225</td><td>BEARING, #6203Z</td><td>1</td></t<>	30	ZD40225	BEARING, #6203Z	1
33 MT01102 SLEEVE 1 34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, VIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1<	31	VF999802B	GEAR BOX	1
34 VF40990 LABEL, DUAL SPEED 1 35 VF41079 LABEL, VIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR	32	VF99021	COULPING	1
35 VF41079 LABEL, VIPER 1 36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL	33	MT01102	SLEEVE	1
36 ZD48310 LABEL, MOTOR 1 37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL	34	VF40990	LABEL, DUAL SPEED	1
37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	35	VF41079	LABEL, VIPER	1
37 ZD48000 MOTOR, DUAL SPEED 1 38 VA13473 SCREW, M4 X 16 1 39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	36	ZD48310	LABEL, MOTOR	1
39 VF44204 RECTIFIER 1 40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	37	ZD48000	MOTOR, DUAL SPEED	1
40 VA91347 SWITCH 1 41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	38	VA13473	SCREW, M4 X 16	1
41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	39	VF44204		1
41 ZD48309DY SHELL 1 42 VF13604 WASHER, TOOTH, M5 2 43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	40	VA91347		1
43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	41		SHELL	1
43 VF14214 SCREW, M5 X 8 2 44 GT13014 NUT, NYLON INSERT, M4 2 45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	42	VF13604	Washer, Tooth, M5	2
45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	43			2
45 ZD48316A TRIAC ASSEMBLY 1 46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	44	GT13014	NUT, NYLON INSERT, M4	2
46 GT13048 SCREW, M4 X 12 1 47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	45			1
47 VV67405 STRAIN RELIEF, CORD 1 48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	46			1
48 VV67405-1A NUT 1 49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	47			1
49 AS41902 PLUG PROTECTOR, LARGE, FEMALE 1 50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1	48			1
50 VF999794 CORD, MOTOR 1 51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1			PLUG PROTECTOR, LARGE, FEMALE	1
51 ZD48330 KIT, SPEED ADJUSTMENT 1 52 VF40994 READ MANUAL LABEL 1				1
52 VF40994 READ MANUAL LABEL 1				1
				1
	53			11_

Wiring Diagram

