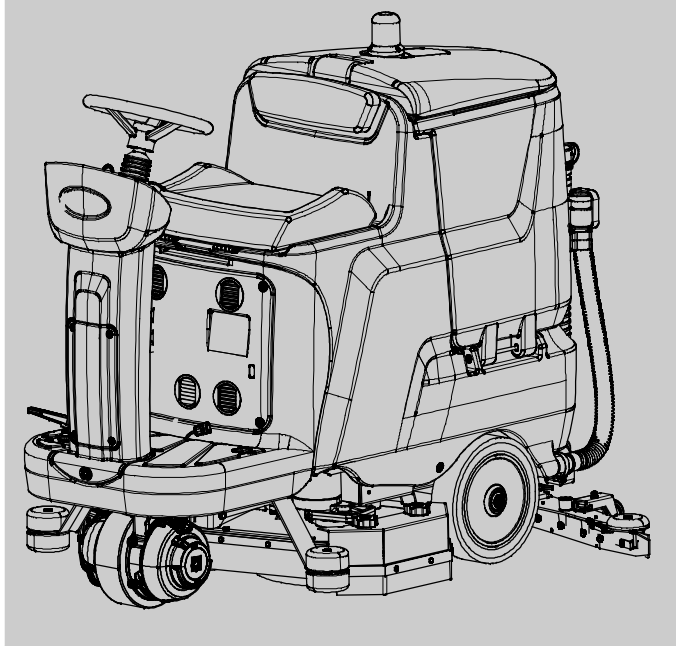




T681

Rider Floor Scrubber

Parts Manual



Model Part No.:

- 9052040 – SCRUBBER [T681, 85CM, PAD DRIVER, 240AH WET BATTERY, NA]
- 9052041 – SCRUBBER [T681, 85CM, PAD DRIVER, 210AH AGM BATTERY, NA]
- 9052042 – SCRUBBER [T681, 85CM, PAD DRIVER, W/O BATTERY, NA]
- 9052043 – SCRUBBER [T681, 85CM, BRUSH, 240AH BATTERY, NA]
- 9052044 – SCRUBBER [T681, 85CM, BRUSH, 210AH AGM BATTERY, NA]
- 9052045 – SCRUBBER [T681, 85CM, BRUSH, W/O BATTERY, NA]

TennantTrue® Parts

North America



To view, print or download
the parts manual, visit:

www.tennantco.com/manuals

9022353
Rev. 00 (03-2023)

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone or from any Tennant Authorized Service Center or Distributor.

Before Ordering any parts or supplies, be sure to have the machine model number and serial number available.

Serial Number Location



Tennant Company
10400 Clean Street
Eden Prairie, MN 55344-2650
USA
Phone: (800) 553-8033
www.tennantco.com

Specifications and parts are subject to change without notice.

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RECOMMENDED SPARE PARTS LIST

WEAR PARTS

Part No.	Description
SPPV02648	Brush Assy, Scb, 42cm, Pyp (Standard)
SPPV02649	Brush Assy, Disk, Scb, 42cm, Pyp, Soft (Option)
SPPV02650	Brush Assy, Disk, Abr, 42cm, 120grit (Option)
SPPV02654	Driver Assy, Pad, 42cm, 3-Lug
1243355	Pad, Buff, 16.0d, Red (Qty of 5)
1243356	Pad, Polish, 16.0d, White (Qty of 5)
1243354	Pad, Scb, 16.0d, Blu (Qty of 5)
1243685	Pad, Stripping, 16.0d, Brn (Qty of 5)
1243659	Pad, Strip, 16.0d Blk[Hi Prod] (Qty of 5)
1243668	Pad, Surf Prep, 16.0d Maroon (Qty of 5)
1240390	Pad, Polish, 16.0d, Yel (Qty of 5)
MPVR04088	Lock, Center, Pad Driver
MPVR06548	Blade Squeegee Linatex Rear XI (Standard)
MPVR06547	Blade Squeegee Linatex Front XI (Standard)
MPVR08037	Blade, Squeegee, Latex, Rear, XI (Option)
MPVR08041	Blade, Squeegee, Latex, Front, XI (Option)
MPVR05810	Squeegee, Rear, Rubber, XI Pu (Option)
MPVR05808	Squeegee, Front, Rubber, XI Pu (Option)

SERVICE PARTS

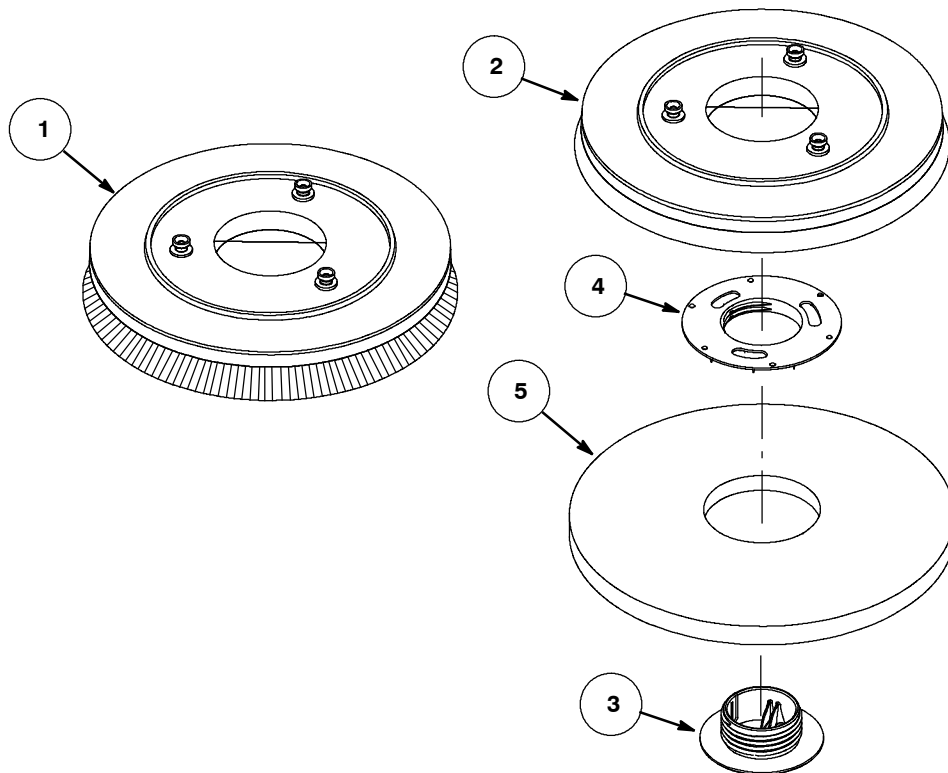
Part No.	Description
PMVR40093	Squeegee Assy [T681 85cm Disk, 70cm Cyl]
KTRI02218	Kit Squeegee Lifting Chain
KTRI04699	Hose Assy, Squeegee Recovery (Includes Clamp)
9017793	Hose Assy, Drain, Recovery Tank
MPVR05168	Flap Rh Side Skirt
MPVR05169	Flap, Lh Side, Skirt
222280	Battery, Wet, 06vdc 0240ah
1262245	Battery, Agm, 06vdc 0210ah
223356	Cable, 04ga 12.0l Blk .31ring /.31ring
MOCC00330	Motor (Brush)
9017686	Vr, Brush Kit, Motor, Brush [4 Pc]
MOCC00273	Motor Vacuum 3st 24v
9017687	Vr, Brush, Motor, Vacfan
9017714	Gasket, Motor, Vacuum
9017713	Filter, Vacuum
9017790	Sensor, Level, Liq
9017737	Float, Shutoff
KTRI05576	Kit Potentiometer Speed Contr
MEVR02667	Potentiometer (Accelerator Pedal)
RTRT00533	Motorwheel, Ring Replmt
RDGR00040	Gear Box, Traction
MEVR02030	Brake, Motor Wheel
MOCC00399	Motor, Traction
MEVR00985	Brush Carbon 10x18
KTRI02209	Kit, Motorwheel
897143	Insulation, Acstc

SERVICE PARTS

Part No.	Description
FTAC00038	Strainer, Solution Tank G1/2
GUVR00311	Gasket, Filter, Solution
TBFX00244	Tube D 34 L200mm (Exhaust Hose)
MECE00575	Circuitboard Assy, Actuator [T681]
MECI00532	Contactor 24v-100a
METT45116	Contactor 24v T106 P
METT00133	Fuse 25a
METT00132	Fuse 30a
METT00137	Fuse 4a
METT00136	Fuse 3a
METT00135	Fuse 2a
METT00134	Fuse 1a
MEVR00145	Fuse 100a
MOCC00322	Actuator, Squeegee
MOCC00323	Actuator, Brush Head
RTRT00539	Wheel, Rear, Pyu [T681]
MLML00537	Spring (Potentiometer)
MEEV00044	Solenoid Valve
MECE00451	Circuitboard Assy, Control [T681]
MECE00916	Circuitboard Assy, Traction

RECOMMENDED SPARE PARTS LIST

BRUSHES / PAD DRIVER AND PADS, 85CM MODEL

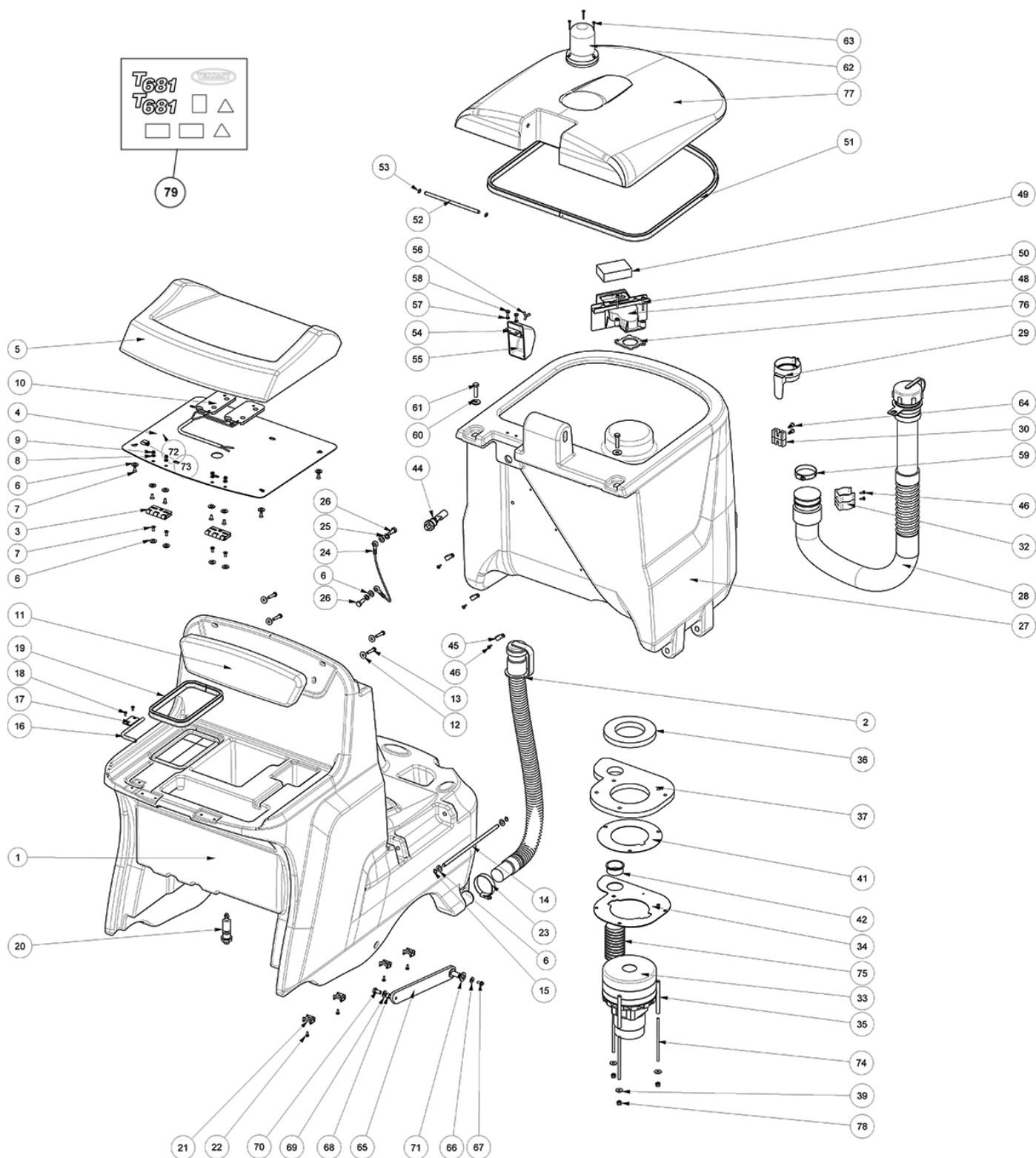


Ref.	Part No.	Mfr. Date	Description	Qty.
1	SPPV02648	()	Brush Assy, Scb, 42cm, Pyp (Standard)	2
1	SPPV02649	()	Brush Assy, Disk, Scb, 42cm, Pyp, Soft (Option)	2
1	SPPV02650	()	Brush Assy, Disk, Abr, 42cm, 120grit (Option)	2
▽	2	SPPV02654	() Driver Assy, Pad, 42cm, 3-Lug	2
▲	3	MPVR04088	() Lock, Center, Pad Driver	1
▲	4	SPPV00489	() Flange Center Lock, Pad Holder	1
	5	1243355	() Pad, Buff, 16.0d, Red (Qty of 5)	1
	5	1243356	() Pad, Polish, 16.0d, White (Qty of 5)	1
	5	1243354	() Pad, Scb, 16.0d, Blu (Qty of 5)	1
	5	1243685	() Pad, Stripping, 16.0d, Brn (Qty of 5)	1
	5	1243659	() Pad, Strip, 16.0d Blk[Hi Prod] (Qty of 5)	1
	5	1243668	() Pad, Surf Prep, 16.0d Maroon (Qty of 5)	1
	5	1240390	() Pad, Polish, 16.0d, Yel (Qty of 5)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

Tennant T681 (03- 2023)



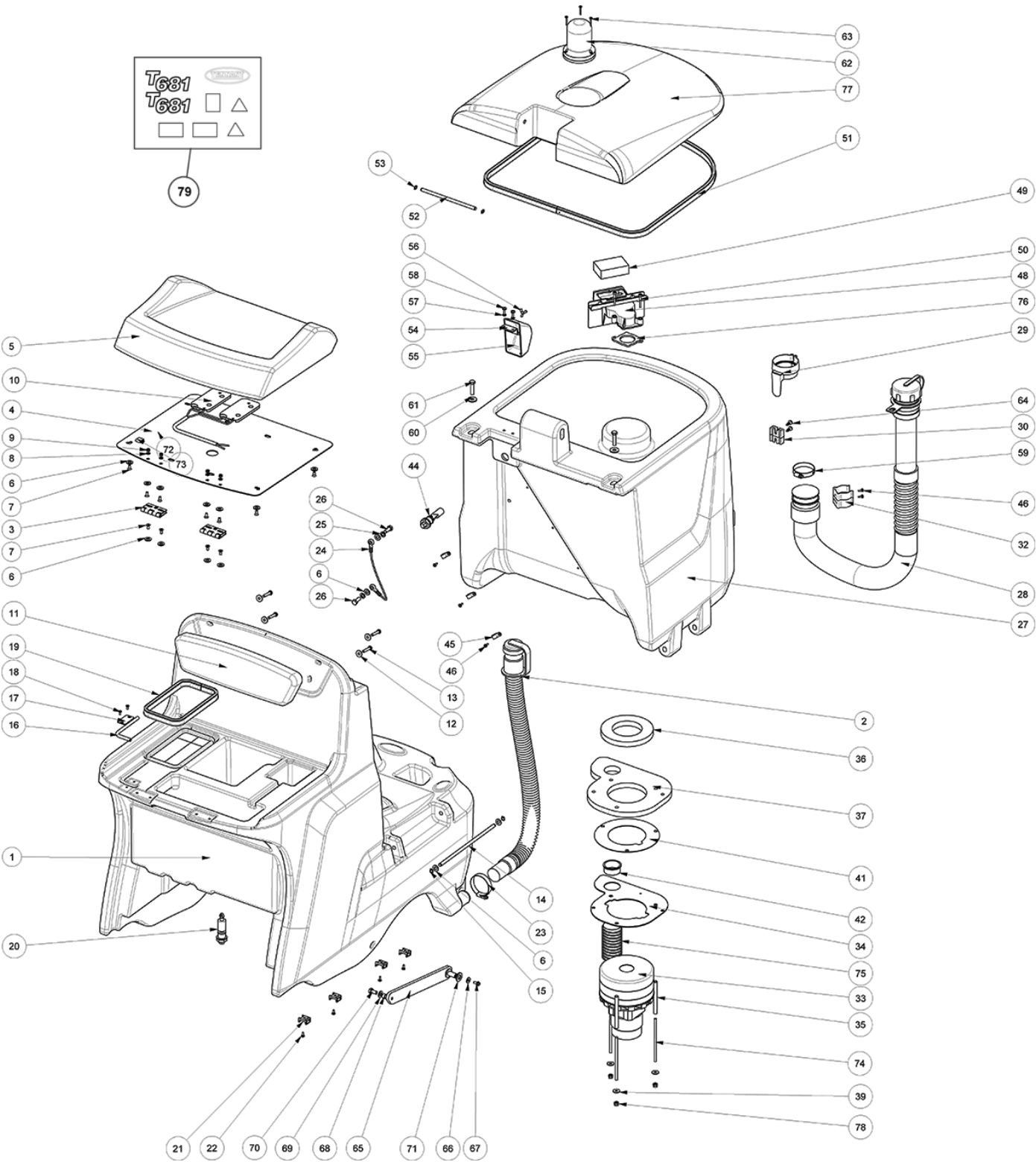
TANK COMPONENT GROUP

Ref.	Part No.	Mfr. Date	Description	Qty.
1	MPVR13111	()	Tank Solution	1
2	TBBP00391	()	Hose Assy, Drain, Sol Tank	1
3	CEVR00060	()	Hinge, Seat	2
4	LAFN06430	()	Plate, Seat	1
5	897444	()	Seat	1
6	897152	()	Washer, D.8, Uni6592, Inox	16
7	897658	()	Screw, M5x12, Tspei, Uni5933	12
8	VTRS00502	()	Washer D. 5 0.466 Uni 6592	4
9	VTDD01693	()	Nut M 5 Inx	4
10	897445	()	Switch, Sensor, Seat	1
11	SESD00020	()	Seat, Backrest	1
12	897112	()	Washer, Flat, 6,00x18,00x1,6	4
13	VTVT00433	()	Screw, M6x30	4
14	LAFN06434	()	Recovery Tank Pin, Rotation	1
15	VTAE14096	()	Clip, D.8, Din471	2
16	LAFN06431	()	Rod, Seat	1
17	LAFN06432	()	Plate, Seat Rod	1
18	VTVT00849	()	Screw, M4x10	2
19	GUVR00284	()	Panel, Control, Gasket	1
20	9017790	()	Sensor, Level, Liq	1
21	FSVR00243	()	Base Cable Tie, Plastic	4
22	897180	()	Screw, M4x10, Tcb, Tc, Inox	4
23	FSVR00095	()	Clamp 30-45	1
24	CMCV00427	()	Recovery Tank Security Cable	1
25	897216	()	Washer, D. 8, Grw, Uni1751, Inox	2
26	897316	()	Screw, Te, M8x20, Uni5739, Inox	2
27	MPVR13112	()	Tank Recovery [T681]	1
28	9017793	()	Hose Assy, Drain, Recovery Tank	1
29	MPVR13105	()	Hook	1
30	MPVR11684	()	Joint, Tube	1
32	9017721	()	Clip, Hose, Recvy	1
▽ 33	MOCC00273	()	Motor Vacuum 3st 24v	1
▲ 33	9017687	()	Vr, Brush, Motor, Vacfan	1
34	897133	()	Flange Aspiratore	1
35	LAFN51077	()	Spacer Ph	3
36	9017714	()	Gasket, Motor, Vacuum	1
37	897143	()	Insulation, Acstc	1
39	897112	()	Washer, Flat, 6,00x18,00x1,6	3
41	897136	()	Flange, Nylon	1
42	MPVR31077	()	Bushing L.450	1
44	9017737	()	Float, Shutoff	1
45	897334	()	Duct Lock D.9,5	3
46	897180	()	Screw, M4x10, Tcb, Tc, Inox	5
48	897159	()	Box	1
49	9017713	()	Filter, Vacuum	1
50	VTVT01325	()	Screw, M5x35	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

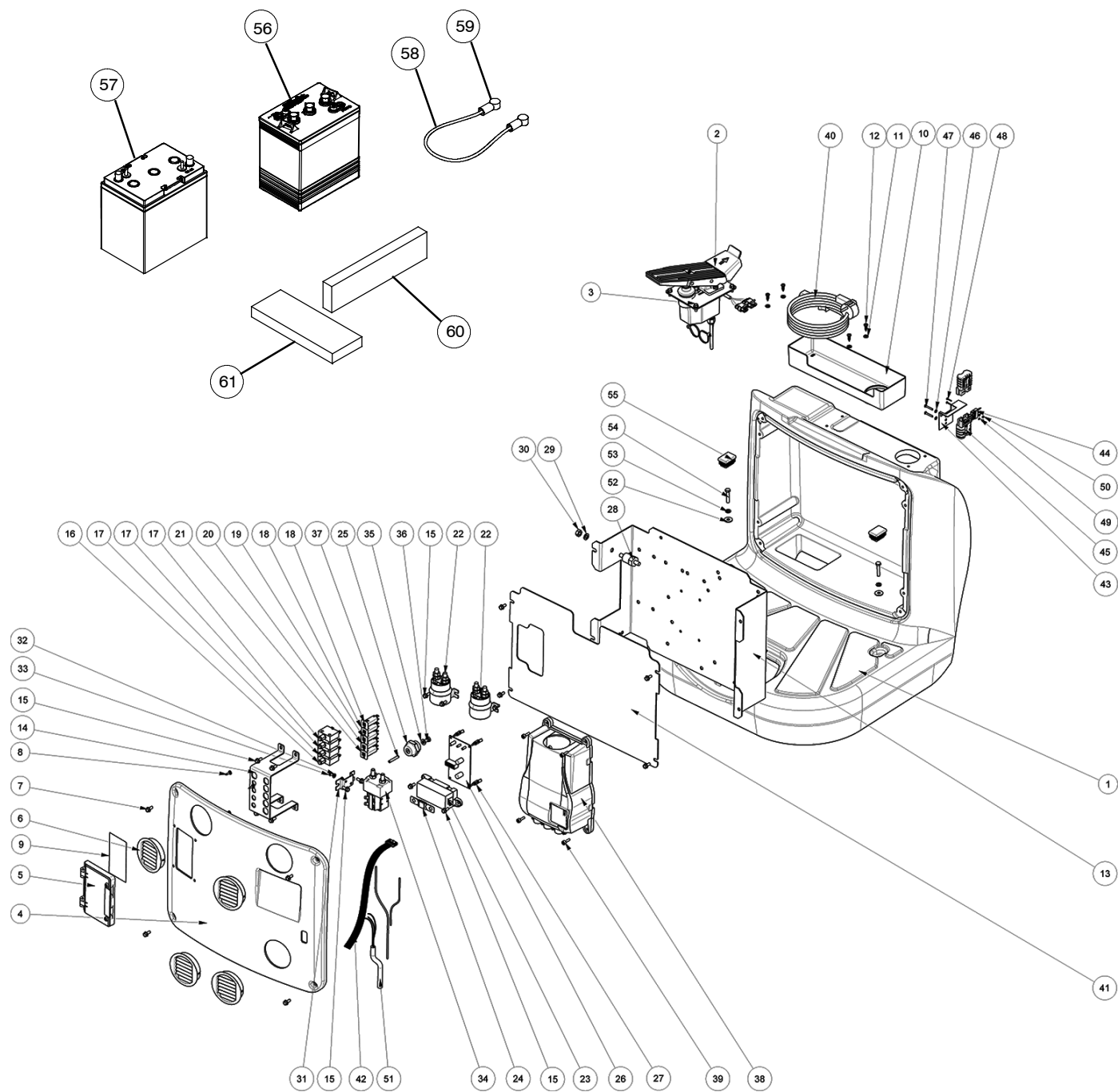
TANK COMPONENT GROUP - Contd



TANK COMPONENT GROUP - Contd

Ref.	Part No.	Mfr. Date	Description	Qty.
51	GUVR00272	()	Gasket	1
52	LAFN06509	()	Cover Tank Pin, Rotation	1
53	VTAE14096	()	Clip, D.8, Din471	2
54	LAFN07737	()	Float Support	1
55	897168	()	Protection	1
56	897169	()	Screw, M4x10	1
57	897644	()	Washer, D.5, Inx, Grw, Uni1751	2
58	VTVT15961	()	Screw M5x16, Tbc, Tc, Uni7687	2
59	897448	()	Clamp, Hose, Wormdrive, 45 - 60d	1
60	897120	()	Washer, D.8x24, Uni6593, Inox	2
61	897243	()	Screw Te M8x35 Uni5739 Inox	2
62	MEVR00935	()	Flashing Light	1
63	VTVT35376	()	Screw, M3.5x25	3
64	VTVT01073	()	Screw Sts Kn1039 6x16 - T25 A2	2
65	LAFN06427	()	Tank Security Lever	1
66	VTRS15958	()	Washer Uni 6592 5x15x1,5 Zb	1
67	VTVT00005	()	Screw Te M 5x 12 F/Rond.Zigr	1
68	LAFN75911	()	Spacer, D.12 H.7.	1
69	897152	()	Washer, D.8, Uni6592, Inox	1
70	897184	()	Screw, Te, M8x16, Uni5739, A2	1
71	VTRS00506	()	Washer D.12 Uni 6592	1
72	LAFN06430	()	Plate, Seat	1
74	VTVT00785	()	Rod, Fillet	3
75	TBFX00244	()	Tube D 34 L200mm (Exhaust Hose)	1
76	897158	()	Gasket Scatola Aspirazione	1
77	MPVR13193	()	Cover	1
78	08712	()	Nut, Hex, Lock, M6 x 1.00, NI, Ss	3
79	KTRI06379	()	Label Kit [T681]	1

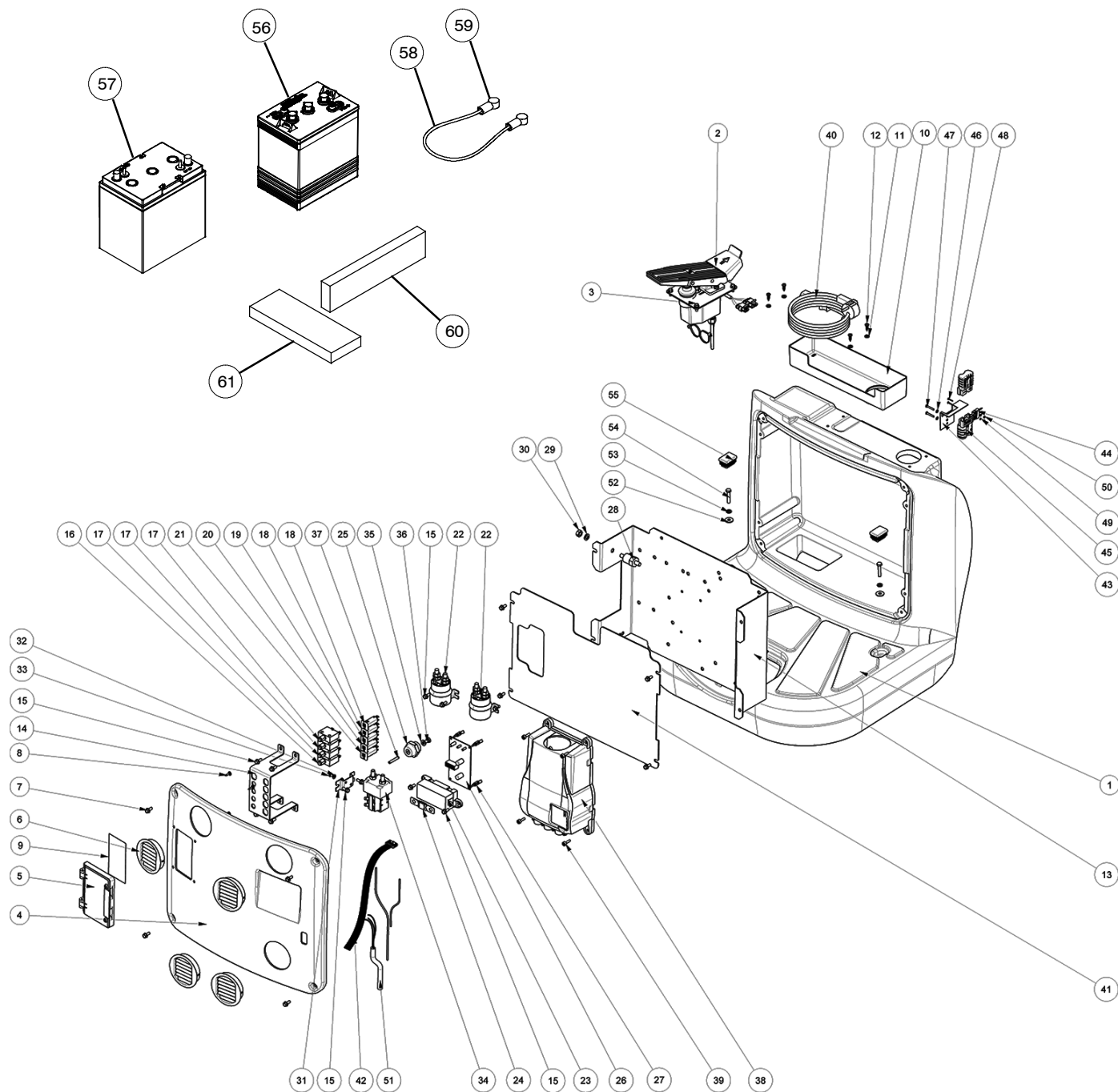
ELECTRICAL COMPONENT GROUP



ELECTRICAL COMPONENT GROUP

Ref.	Part No.	Mfr. Date	Description	Qty.
1	MPVR05691	()	Plate, Platform, Front	1
2	N/A	()	Accelerator Pedal Assy	1
3	VTVT00005	()	Screw Te M 5x 12 F/Rond.Zigr	4
4	MPVR05986	()	Cover	1
5	MEVR00232	()	Door To Remove And Reset Fuse	1
6	LAFN02931	()	Bracket Fan Cooler	4
7	VTVT00005	()	Screw Te M 5x 12 F/Rond.Zigr	4
8	VTVT00524	()	Screw Tcb-Tc 3.9x13	4
9	ETET17266	()	Label	1
10	MPVR05213	()	On Bord Charger, Cable Box	1
11	897166	()	Washer, D. 5, Inox	4
12	VTVT07852	()	Screw, M4,8x16	4
13	LAFN11712	()	Plate	1
14	LAFN11713	()	Support Fuse	1
15	VTVT00005	()	Screw Te M 5x 12 F/Rond.Zigr	16
16	METT00133	()	Fuse 25a	1
17	METT00132	()	Fuse 30a	3
18	METT00137	()	Fuse 4a	2
19	METT00136	()	Fuse 3a	1
20	METT00135	()	Fuse 2a	1
21	METT00134	()	Fuse 1a	1
22	METT45116	()	Contacteur 24v T106 P	2
23	MEVR00146	()	Fuse Box	1
24	MEVR00145	()	Fuse 100a	1
25	MEVR47082	()	Insulator	1
26	MECE00575	()	Circuitboard Assy, Actuator [T681]	1
27	MEVR01708	()	Column	4
28	MEVR01116	()	Support Fuse 120 A	1
29	897216	()	Washer, D. 8, Grw, Uni1751, Inox	1
30	897229	()	Nut, M8, Uni5588, Inox, A2	1
31	LAFN07743	()	Bracket	1
32	VTRS00501	()	Washer, D.4, 0.232, Uni6592	2
33	VTVT01669	()	Screw, M4x6	2
34	MECI00532	()	Contacteur 24v-100a	1
35	897106	()	Washer, Flat, 6,00x11,00x1,6, Ss	1
36	897130	()	Screw, Te, M6x12, Uni5739, A2	1
37	VTVT00900	()	Grub Screw M 6-30 Con Es	1
38	BACA00293	()	Charger, Battery Cbhd3 24v 25a	1
39	VTVT17720	()	Screw Tcei M 5x16 Inox	4
40	MECB00922	()	Cord, Power, Charger, 230v	1
41	MPVR06433	()	Housing, Electronic	1
42	MECB01099	()	Cable Flat	1
43	897200	()	Support	1
44	897199	()	Microswitch Charging Plug	1
45	897298	()	Plug M Cb50 A 600v Rd.	2

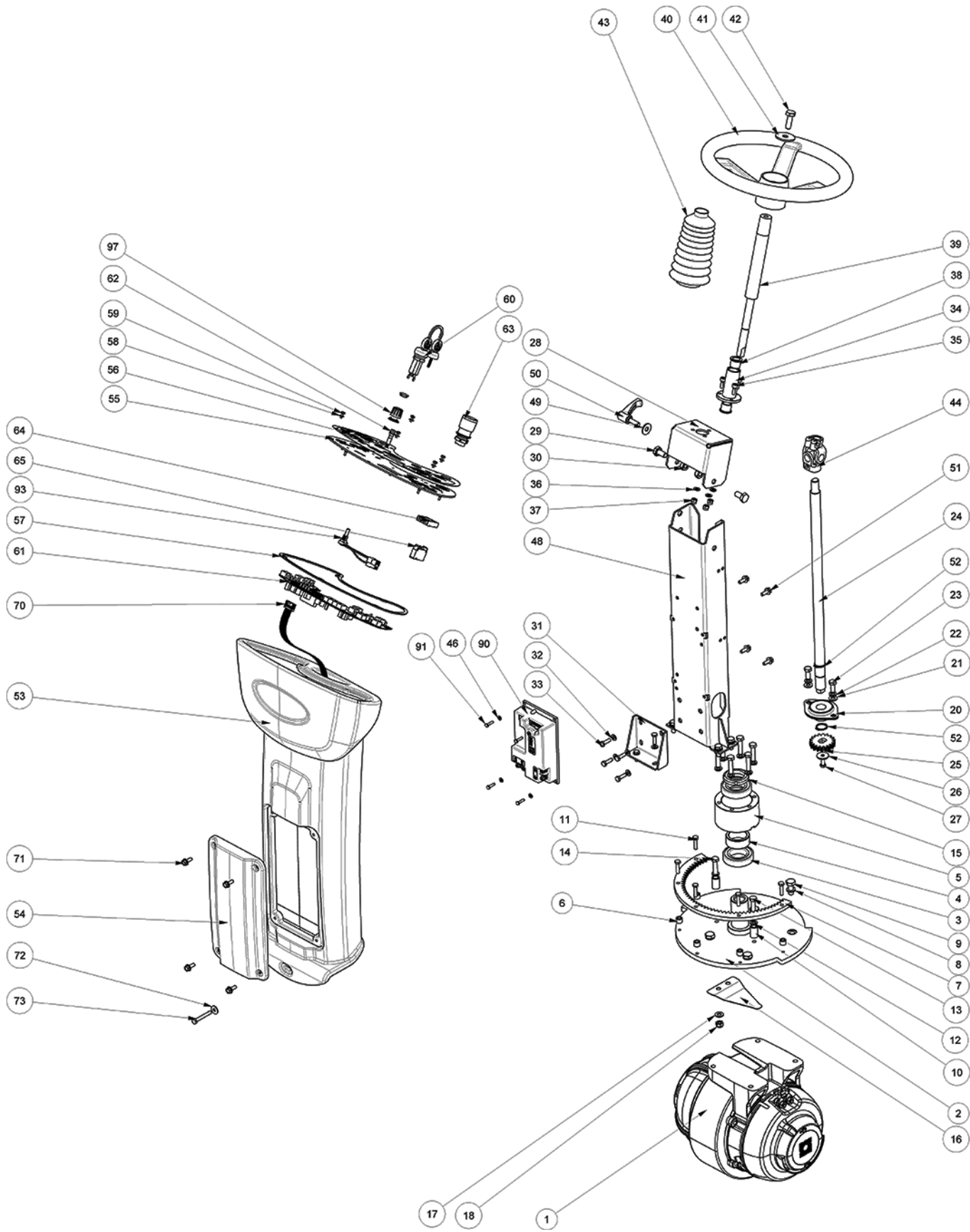
ELECTRICAL COMPONENT GROUP - Contd



ELECTRICAL COMPONENT GROUP - Contd

Ref.	Part No.	Mfr. Date	Description	Qty.
46	897193	(	) Washer, D. 3, Inox	2
47	VTVT01350	(	) Screw, M3x20	2
48	VTVT01592	(	) Screw Tc 2x12	2
49	VTRS00581	(	) Washer D.2	2
50	VTDD00213	(	) Nut M2	2
51	MECB02340	(	) Wiring	1
52	897112	(	) Washer, Flat, 6,00x18,00x1,6	2
53	897129	(	) Washer, D.6, Grw, Uni1751, Inox	2
54	VTVT00433	(	) Screw, M6x30	2
55	MPVR05314	(	) Footboard Cap	2
56	222280	(	) Battery, Wet, 06vdc 0240ah	4
57	1262245	(	) Battery, Agm, 06vdc 0210ah	4
58	223356	(	) Cable, 04ga 12.0l Blk .31ring /.31ring	3
59	611221	(	) Boot, Terminal, Battery, 25.4mm, Blk	6
60	MIVR00291	(	) Spacer, Battery, Foam, 370x40x200	1
61	MIVR00293	(	) Spacer, Battery, Foam, 520x140x200	1

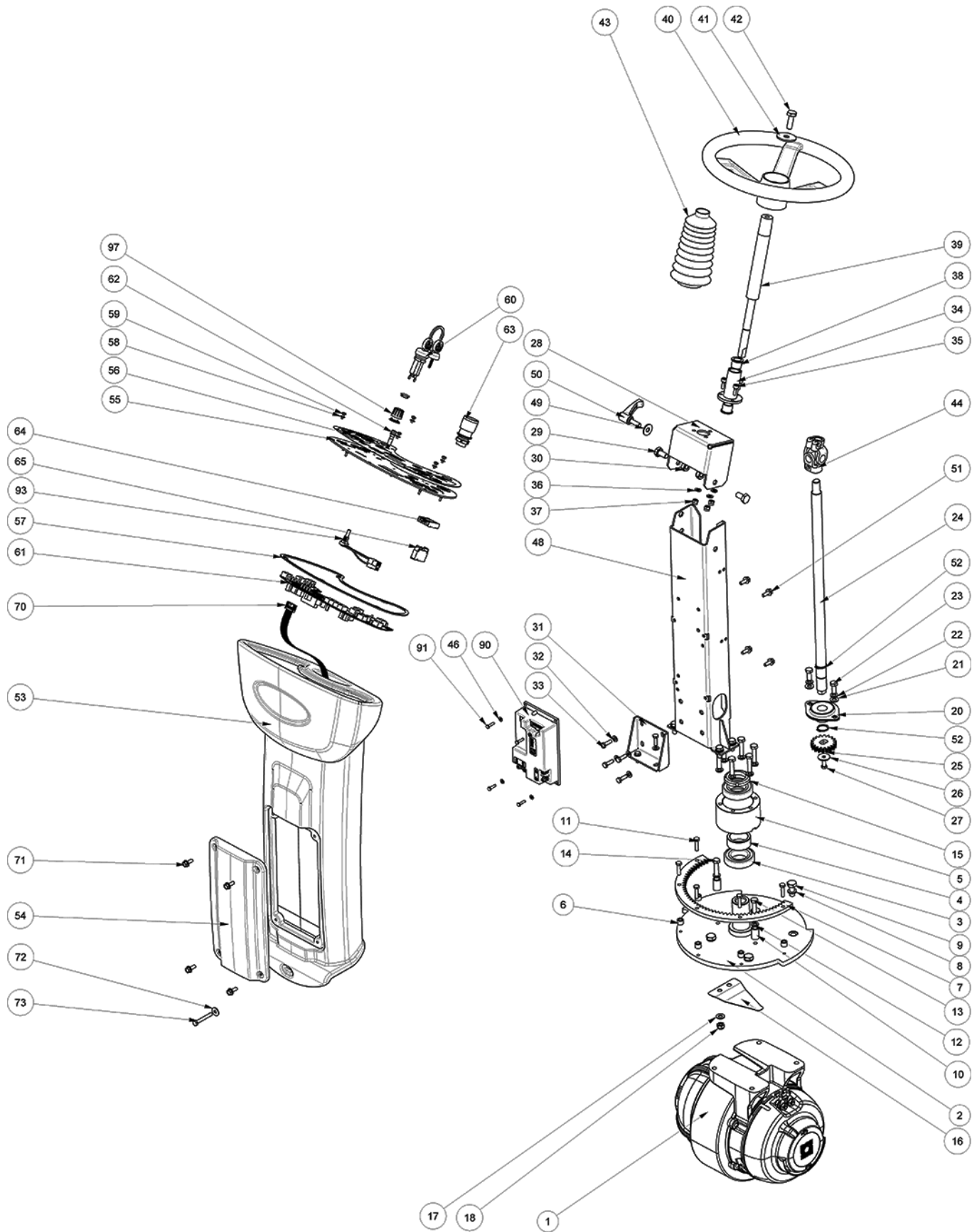
CONTROL CONSOLE AND DRIVE GROUP



CONTROL CONSOLE AND DRIVE GROUP

Ref.	Part No.	Mfr. Date	Description	Qty.
1	KTRI02209	()	Kit, Motorwheel	1
2	LAFN06364	()	Plate, Steering	1
3	CUVR00120	()	Bearing 6007-2rs1	2
4	LAFN06523	()	Spacer, D48xd36,5x20	1
5	LAFN06522	()	Plate	1
6	897406	()	Spacer, Rnd, 6,5b 12d 10	5
7	LAFN06373	()	Brake	1
8	897392	()	Washer D.10	4
9	897393	()	Screw, Te, M10x25, Uni5740	4
10	LAFN06387	()	Bushing, Steering	2
11	897532	()	Screw, Te, M6x25, Uni5739, Inox	5
12	897216	()	Washer, D. 8, Grw, Uni1751, Inox	8
13	897243	()	Screw Te M8x35 Uni5739 Inox	7
14	897232	()	Screw, Te, M8x50, Inox, A2	1
15	VTVR75747	()	Ring Nut Autoblok M 35 X 1,5 Guk	1
16	LAFN11085	()	Housing, Cable, Steering	1
17	897152	()	Washer, D.8, Uni6592, Inox	1
18	VTDD01701	()	Nut M8 Inox+Zin.	1
20	897283	()	Support	1
21	897152	()	Washer, D.8, Uni6592, Inox	6
22	897216	()	Washer, D. 8, Grw, Uni1751, Inox	6
23	897316	()	Screw, Te, M8x20, Uni5739, Inox	6
24	LAFN06374	()	Shaft, Steering Column	1
25	897396	()	Sprocket, Steering	1
26	897305	()	Washer, M6x24, Uni6593, Inox	1
27	897128	()	Screw Te 6x16 Uni5739	1
28	LAFN06365	()	Bracket, Steering, Sppt	1
29	09291	()	Screw, Hex, M10 x 1.50 x 20, Ss	2
30	VTDD00493	()	Nut, M10	2
31	LAFN06508	()	Bracket, Steering	1
32	897106	()	Washer, Flat, 6,00x11,00x1,6, Ss	6
33	897287	()	Screw, Te, M6x20, Uni5739, Inox	6
34	LAFN00149	()	Bushing	1
35	VTVT09913	()	Screw Tcei 6x16 Uni5931	3
36	VTRS00503	()	Washer D. 6 Uni 6592	3
37	VTDD00491	()	Nut M 6 Tef	3
38	897398	()	Bushing, 15b 24d 17.5	2
39	ALTR00031	()	Steering Shaft	1
40	897400	()	Wheel, Steering 320mm	1
41	897401	()	Washer, M10x40x2,5, Uni6593, Zb	1
42	VTVT00232	()	Screw Exagonal Head M10x30	1
43	MPVR05237	()	Housing, Steering Column	1
44	897397	()	Joint, Steering	1
46	897156	()	Washer, D. 4, Inox	2

CONTROL CONSOLE AND DRIVE GROUP - Contd



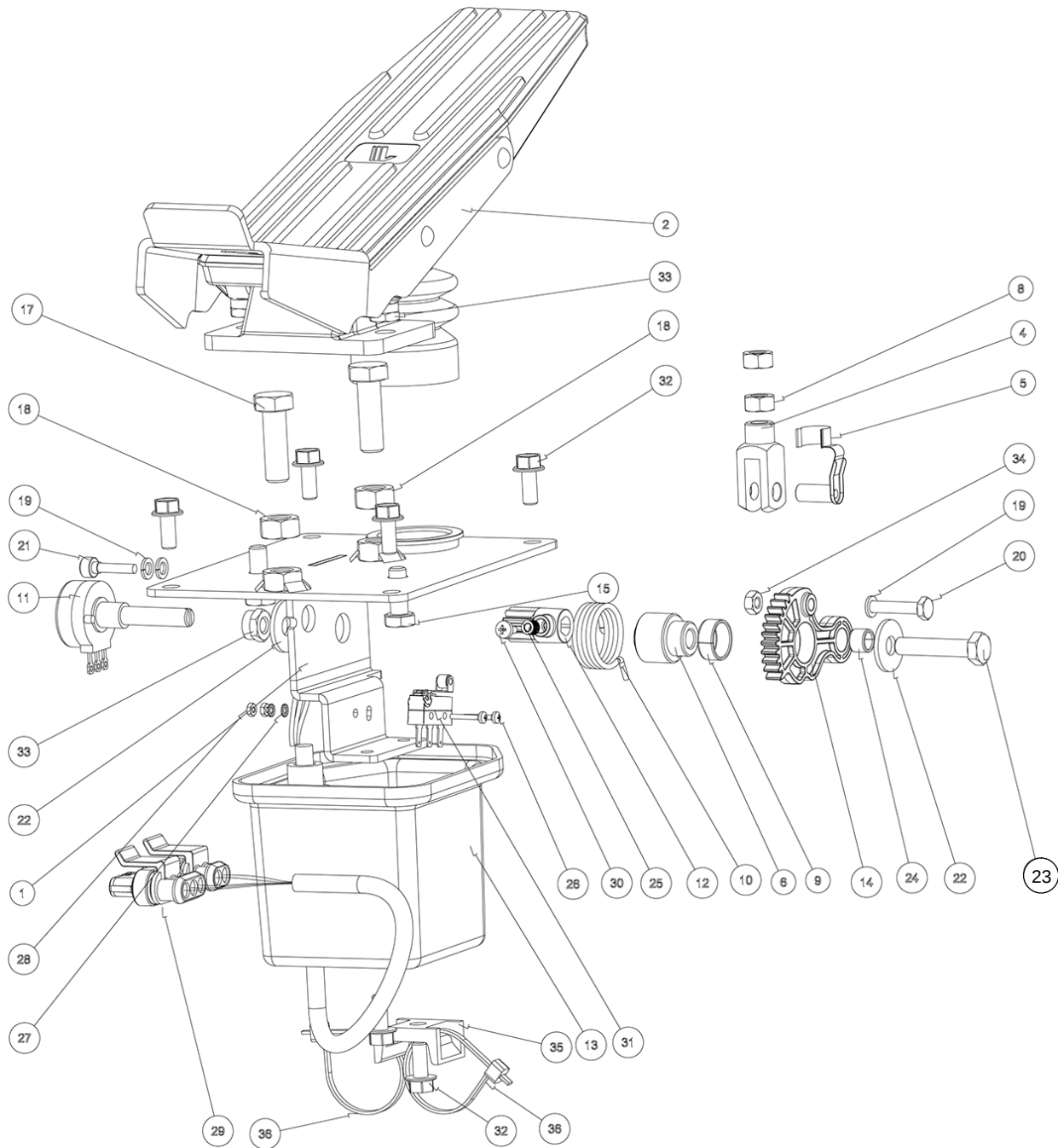
CONTROL CONSOLE AND DRIVE GROUP - Contd

Ref.	Part No.	Mfr. Date	Description	Qty.
48	LAFN11794	()	Support	1
49	897120	()	Washer, D.8x24, Uni6593, Inox	1
50	MPVR05250	()	Handle M8x25	1
51	VTVT62920	()	Screw Te F/Rond. M 6x 16 Zb	4
52	897280	()	Circlip, D. 20, Uni7435	2
53	MPVR13113	()	Panel, Side	1
54	MPVR13114	()	Cover [T681]	1
55	LAFN11711	()	Plate	1
56	ETET17256	()	Label	1
57	GUVR00286	()	Gasket, Soluntion Tank	1
58	897156	()	Washer, D. 4, Inox	5
59	897180	()	Screw, M4x10, Tcb, Tc, Inox	5
▽ 60	MECI00723	()	Switch, Key	1
▲ 60	MEVR00093	()	Key Spare Battery Version	1
61	MECE00451	()	Circuitboard Assy, Control [T681]	1
62	MEVR02058	()	Light, Traction, Status, Led	1
63	MECI00582	()	Switch	1
64	MECI00583	()	Bracket	1
65	MECI00584	()	Contact	1
70	MECB01099	()	Cable Flat	1
71	VTVT62920	()	Screw Te F/Rond. M 6x 16 Zb	4
72	897112	()	Washer, Flat, 6,00x18,00x1,6	1
73	897450	()	Screw Te M6x45 Inox	1
90	MECE00916	()	Circuitboard Assy, Traction	1
91	897195	()	Screw, Te, M4x16, Uni5739, Inox	4
93	KTRI05576	()	Kit Potentiometer Speed Contr	1
97	KTRI01935	()	Kit 1050-1202	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

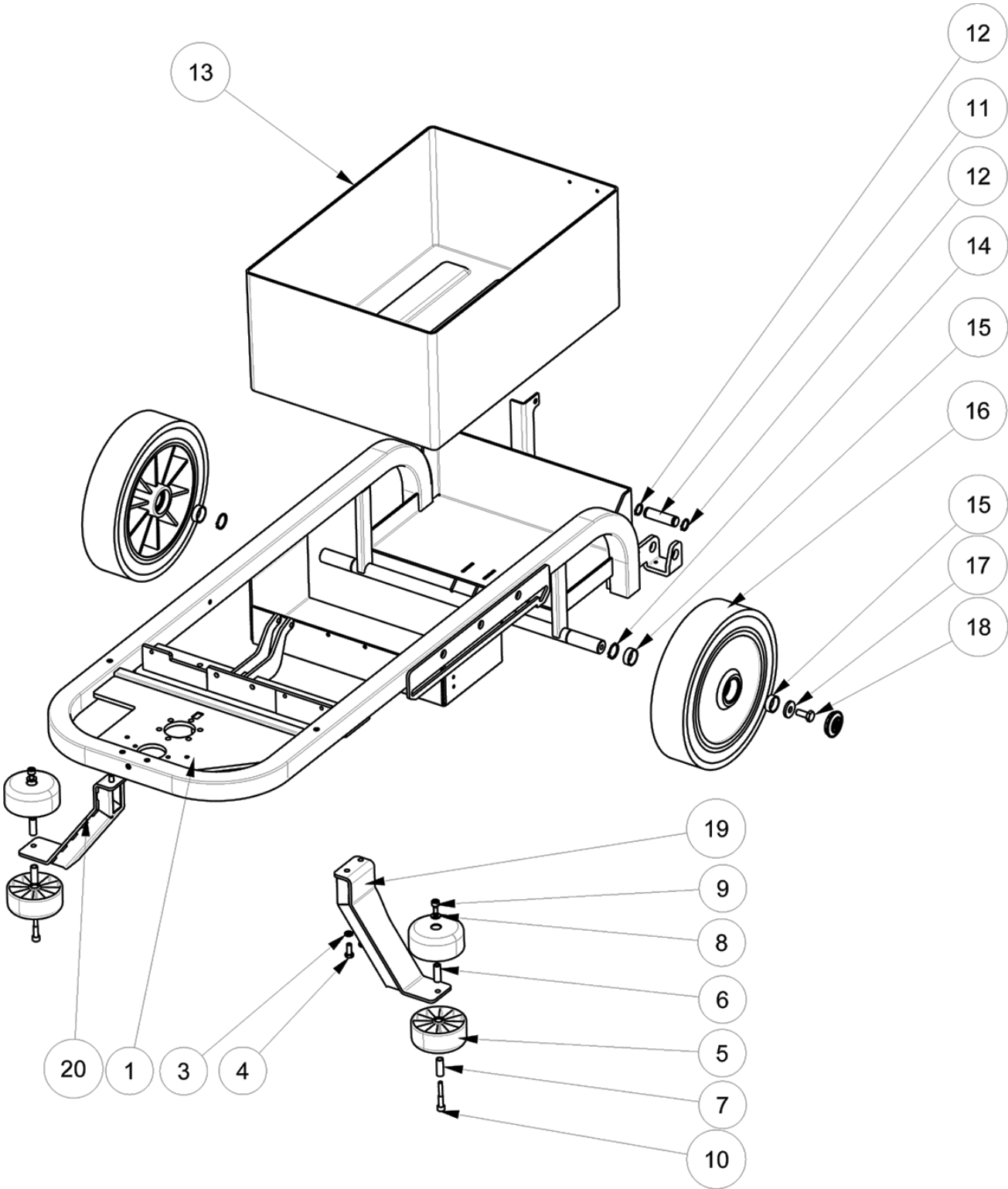
ACCELERATOR PEDAL GROUP



ACCELERATOR PEDAL GROUP

Ref.	Part No.	Mfr. Date	Description	Qty.
1	LAFN11697	()	Support	1
2	LAFN06429	()	Pedal	1
4	CMCV76639	()	Fork M 6 Uni 1676	1
5	CMCV75717	()	Clip Uni 1676 M6	1
6	LAFN11699	()	Pin	1
8	VTDD00482	()	Nut M 6 Zin Uni 5588	2
9	LAFN11228	()	Bushing	1
10	MLML00537	()	Spring	1
11	MEVR02667	()	Potentiometer	1
12	MTCR00114	()	Gear M1 Z12	1
13	MPVR13162	()	Covering	1
14	MPVR13234	()	Rod, Connecting	1
15	897128	()	Screw Te 6x16 Uni5739	2
17	VTVT00447	()	Screw Te 8x25 Uni5739	2
18	VTDD00483	()	Nut M 8 Zin Uni 5588	2
19	897204	()	Washer, D.4, Grover, Uni1751, A2	3
20	09228	()	Screw, Hex, M4 x 0.70 x 20, 8.8	1
21	VTVT01556	()	Screw M4x16 Uni5931 A2	1
22	VTRS04026	()	Washer D. 6x18x2.38	2
23	VTVT00245	()	Screw Te M6x30 Uni 5739	1
24	CUVR00302	()	Bushing Cb90 0606	1
25	VTVR01080	()	Insert	1
26	VTVT01592	()	Screw Tc 2x12	2
27	VTRS00581	()	Washer D.2	2
28	VTDD00213	()	Nut M2	2
29	MECB02288	()	Wiring	1
30	VTVT00834	()	Screw M 3x 6 Tcb-Tc lx U.7687	1
31	MECI00588	()	Microswitch -	1
32	VTVT00005	()	Screw Te M 5x 12 F/Rond.Zigr	6
33	897105	()	Nut, M6, Inox	3
34	VTDD00147	()	Nut M 4 Inx U.5588	1
35	FSVR00243	()	Base Cable Tie, Plastic	1
36	FSVR00052	()	Clamp 2.5x100	2

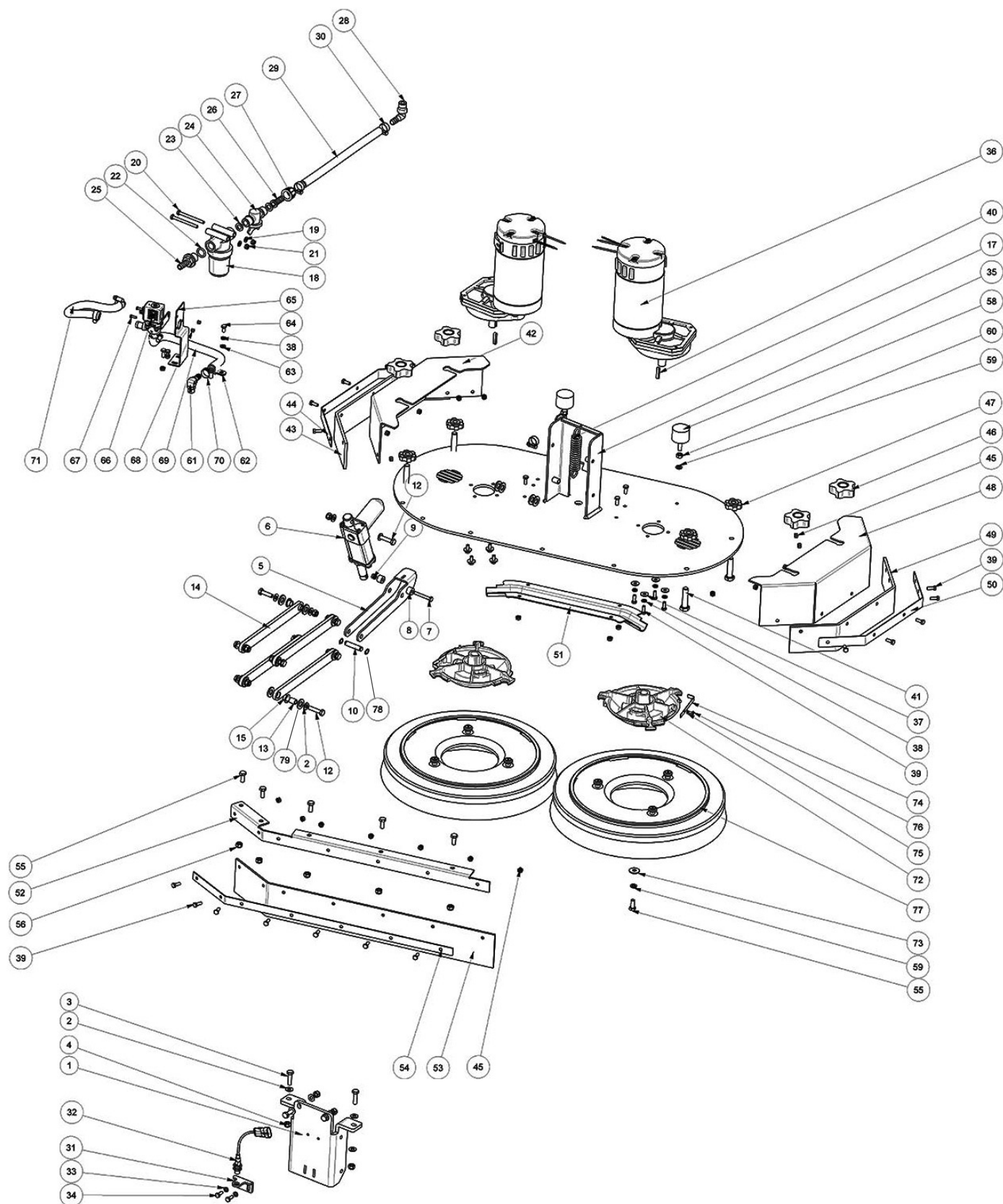
FRAME GROUP, 85CM DISK MODEL



FRAME GROUP, 85CM DISK MODEL

Ref.	Part No.	Mfr. Date	Description	Qty.
1	LAFN06360	()	Frame	1
3	897216	()	Washer, D. 8, Grw, Uni1751, Inox	4
4	897316	()	Screw, Te, M8x20, Uni5739, Inox	4
5	RTRT00510	()	Wheel Bumper Ral7040	4
6	LAFN06472	()	Pin, Wheel	2
7	LAFN11995	()	Spacer Loly 700	2
8	897152	()	Washer, D.8, Uni6592, Inox	2
9	VTVT01118	()	Screw Tcei M 8x16 Zc. Uni 5931	2
10	VTVT09650	()	Screw, M8x50, Uni5931	2
11	LAFN06433	()	Pin, Rotation, Solution Tank	2
12	VTAE06761	()	Circlip, D.18	4
13	MPVR05217	()	Box, Battery	1
14	VTAE00018	()	Circlip E25	2
15	LAFN08995	()	Arm, Wiper	4
16	RTRT00539	()	Wheel, Rear, Pyu [T681]	2
17	LAFN04144	()	Washer, Rear Wheels	2
18	897393	()	Screw, Te, M10x25, Uni5740	2
19	LAFN11557	()	Support	1
20	LAFN11556	()	Support	1

SCRUB HEAD GROUP, 85CM DISK



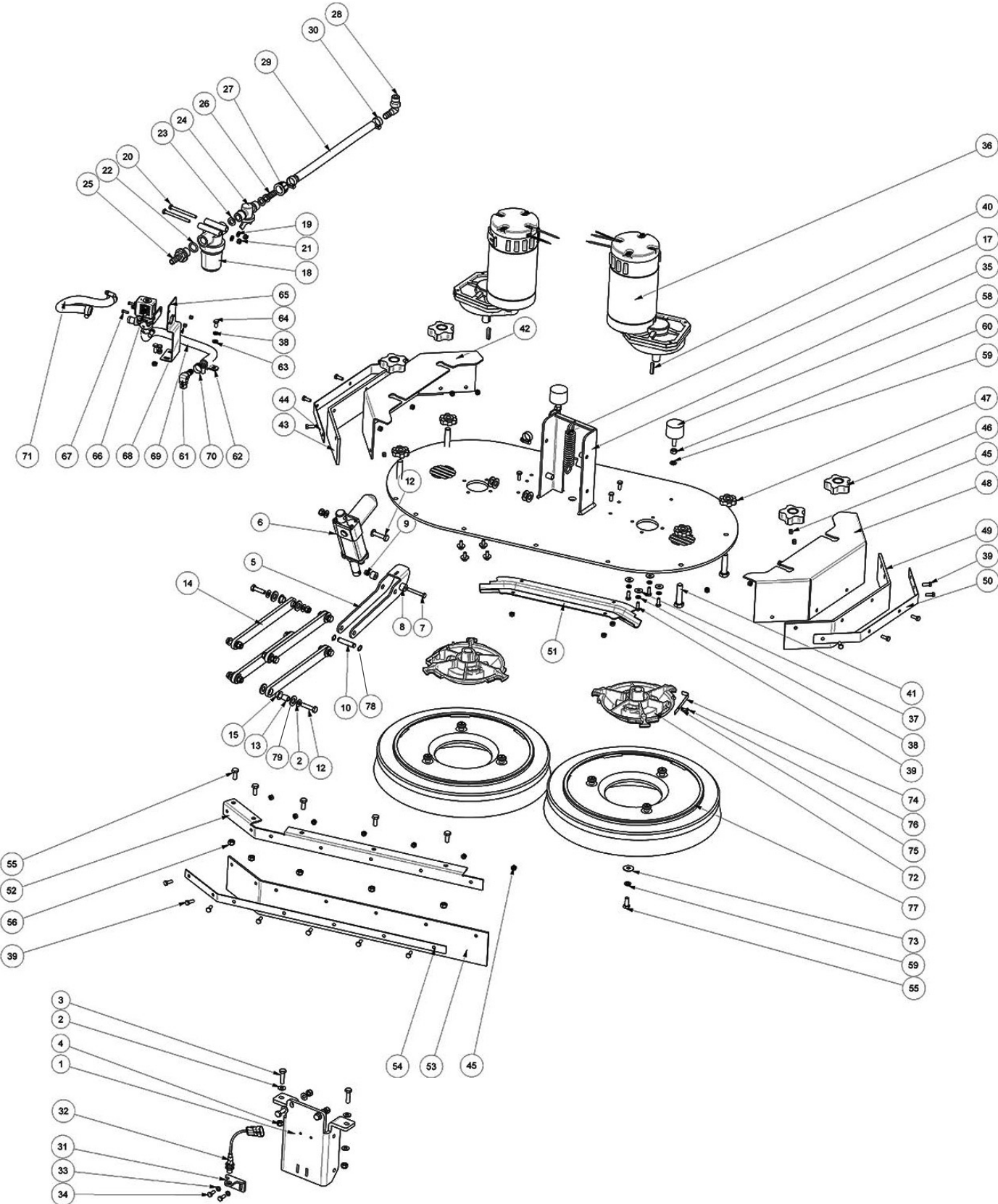
SCRUB HEAD GROUP, 85CM DISK

Ref.	Part No.	Mfr. Date	Description	Qty.	
1	LAFN06383	()	Brush Head, Arm	1	
2	897152	()	Washer, D.8, Uni6592, Inox	25	
3	897246	()	Screw, Te, M8x30, Uni5739, Inox	8	
4	VTDD01701	()	Nut M8 Inox+Zin.	12	
5	LAFN07636	()	Brush Head, Arm	1	
6	MOCC00323	()	Actuator, Brush Head	1	
7	VTVT01684	()	Screw, M6x45	1	
8	LAFN04187	()	Spacer, Reduction	2	
9	08712	()	Nut, Hex, Lock, M6 x 1.00, NI, Ss	1	
10	LAFN51065	()	Brush, Actuator, Pin	1	
12	897243	()	Screw Te M8x35 Uni5739 Inox	5	
13	897526	()	Bushing, Sleeve, 8b 12d 15l	8	
14	LAFN11145	()	Lever Head	4	
15	CUVR00130	()	Bearing, Crawling	8	
17	MLML00241	()	Spring Brush Pres. Ct110-160-230	1	
▽	18	FTAC00038	()	Strainer, Solution Tank G1/2	1
▲	18	GUVR00311	()	Gasket, Filter, Solution	1
	19	897106	()	Washer, Flat, 6,00x11,00x1,6, Ss	2
	20	VTVT00699	()	Screw, M6x70	2
	21	897105	()	Nut, M6, Inox	2
	22	GUG036290	()	Nut, O-Ring D. 17.04 X 3.53 Nbr 70sh	1
	23	GUG000427	()	Gasket	2
	24	9018454	()	Water, Valve, Soltn	1
	25	RCVR00540	()	Connector	1
	26	RCVR00744	()	Connector	1
	27	MPVR05240	()	Ring Nut G1/2	1
	28	RCVR00109	()	Curve 905	1
	29	897256	()	Tube Flex D.12x3 Armorv.Pvc Tr	1
	30	897362	()	Clamp, Hose, Wormdrive, 12- 20d	3
	31	LAFN06386	()	Support, Steering Sensor	1
	32	MECI00535	()	Sensor	1
	33	897129	()	Washer, D.6, Grw, Uni1751, Inox	2
	34	897128	()	Screw Te 6x16 Uni5739	2
	35	LAFN11038	()	Plate	1
▽	36	MOCC00330	()	Motor (Brush)	2
▲	36	9017686	()	Vr, Brush Kit, Motor, Brush [4 Pc]	1
	37	897112	()	Washer, Flat, 6,00x18,00x1,6	8
	38	897129	()	Washer, D.6, Grw, Uni1751, Inox	9
	39	897128	()	Screw Te 6x16 Uni5739	30
	40	VTVR16617	()	Key 6x 6x30 Uni 6604	2
	41	09774	()	Screw, Hex, M12 x 1.75 x 50, Ss	4
	42	LAFN07047	()	Flange	1
	43	MPVR05168	()	Flap Rh Side Skirt	1
	44	LAFN07082	()	Flange	1
	45	897105	()	Nut, M6, Inox	22

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

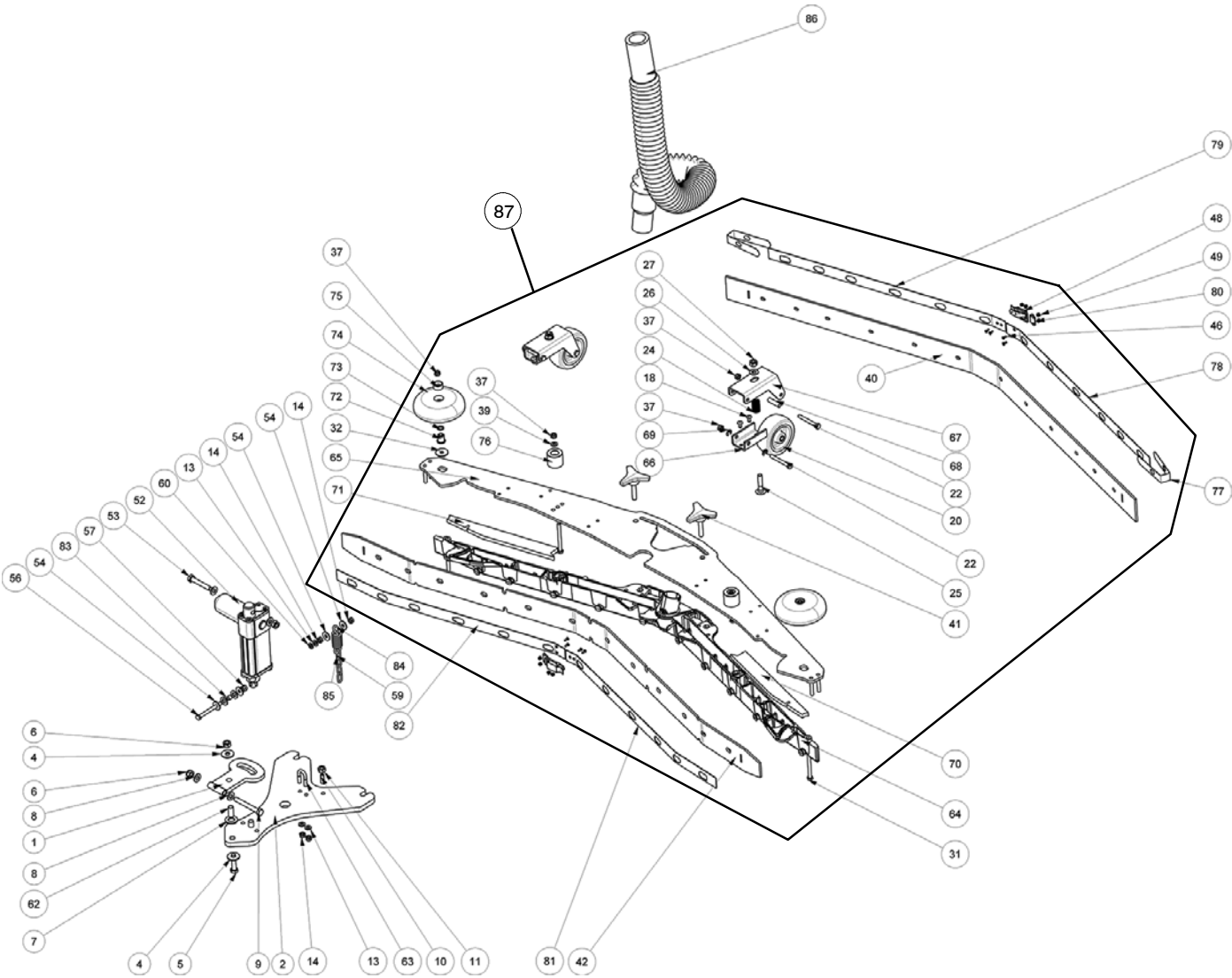
SCRUB HEAD GROUP, 85CM DISK - Contd



SCRUB HEAD GROUP, 85CM DISK - Contd

Ref.	Part No.	Mfr. Date	Description	Qty.
46	MPVR05461	()	Knob	4
47	MPVR05312	()	Side Flap Adjustment Knob	4
48	LAFN07049	()	Flange	1
49	MPVR05169	()	Flap, Lh Side, Skirt	1
50	LAFN07083	()	Flange	1
51	MPVR11548	()	Conveyor, 820	1
52	LAFN07548	()	Bracket	1
53	MPVR05648	()	Flap	1
54	LAFN07190	()	Bracket	1
55	897316	()	Screw, Te, M8x20, Uni5739, Inox	7
56	VTDD01701	()	Nut M8 Inox+Zin.	5
58	ABG000019	()	Bumper	2
59	897216	()	Washer, D. 8, Grw, Uni1751, Inox	4
60	897229	()	Nut, M8, Uni5588, Inox, A2	2
61	RCVR45752	()	Hose Fitting L 3/8m - D.10 Pls.	1
62	897364	()	Clamp, Stl, 16d, Insulated	1
63	VTRS00503	()	Washer D. 6 Uni 6592	1
64	897130	()	Screw, Te, M6x12, Uni5739, A2	1
65	LAFN05835	()	Bracket, Solenoid Valve	1
66	MEEV00044	()	Solenoid Valve	1
67	897453	()	Screw, Te, M4x12, Uni5739, Inox	2
68	897160	()	Nut, M4, Inox, Zn	2
69	897256	()	Tube Flex D.12x3 Armorv.Pvc Tr	1
70	897362	()	Clamp, Hose, Wormdrive, 12- 20d	4
71	897256	()	Tube Flex D.12x3 Armorv.Pvc Tr	1
72	MFVR00327	()	Cone	2
73	897120	()	Washer, D.8x24, Uni6593, Inox	2
74	MLML00350	()	Spring Alum. Conical Driver	2
75	897204	()	Washer, D.4, Grover, Uni1751, A2	2
76	897313	()	Screw, Tcb, Tc, M4x10	2
77	SPPV02648	()	Brush Assy, Scb, 42cm, Pyp (Standard)	2
77	SPPV02649	()	Brush Assy, Disk, Scb, 42cm, Pyp, Soft (Option)	2
77	SPPV02650	()	Brush Assy, Disk, Abr, 42cm, 120grit (Option)	2
78	VTAE87276	()	Seeger Ext. D10 Din471	2
79	897215	()	Washer, D.12x24, Uni6592, Inox	16

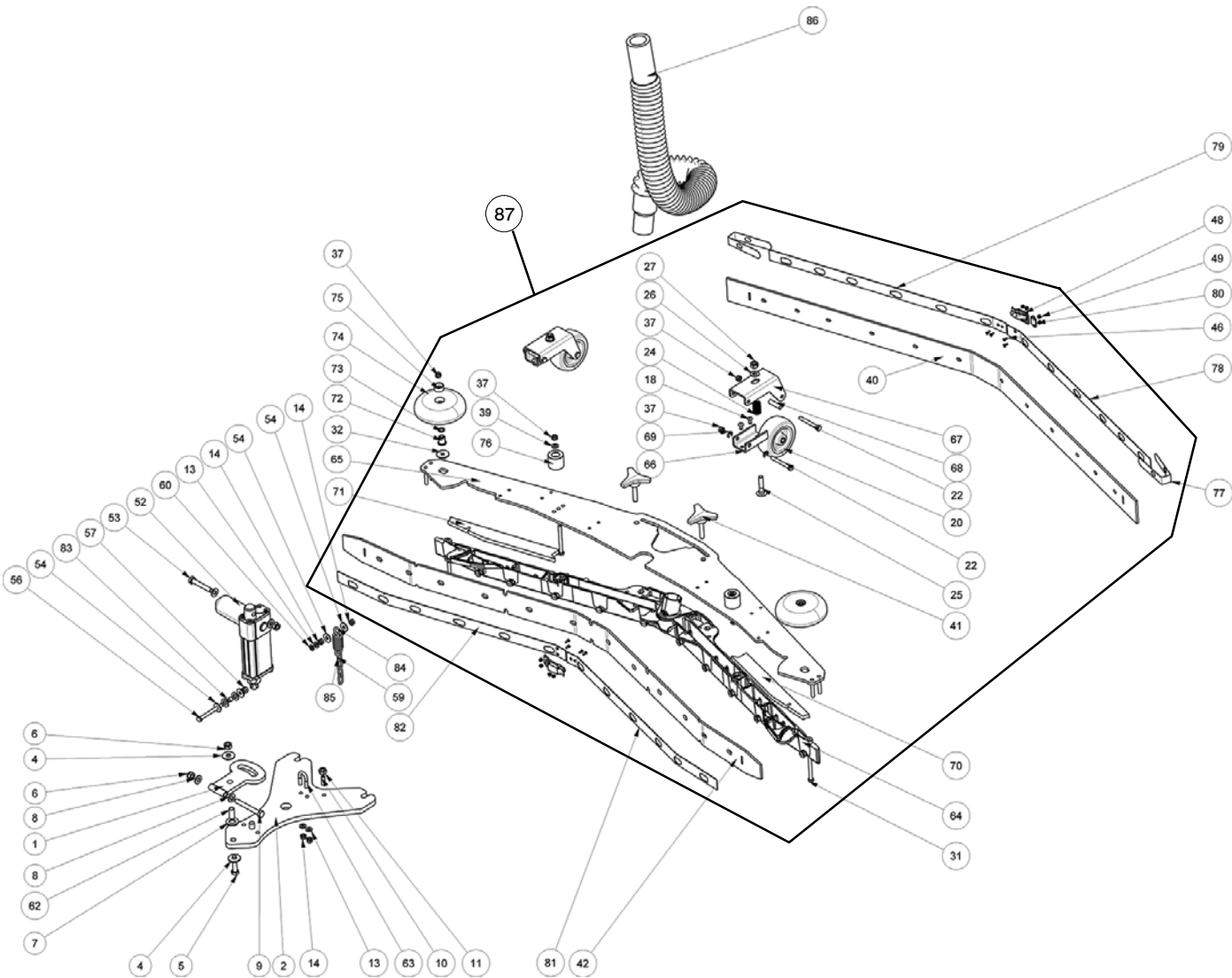
SQUEEGEE GROUP, 85CM DISK MODEL



SQUEEGEE GROUP, 85CM DISK MODEL

Ref.	Part No.	Mfr. Date	Description	Qty.
1	LAFN09010	()	Support	1
2	LAFN09241	()	Plate, Metal, Squeegee	1
4	897120	()	Washer, D.8x24, Uni6593, Inox	2
5	897243	()	Screw Te M8x35 Uni5739 Inox	1
6	VTDD01701	()	Nut M8 Inox+Zin.	3
7	897215	()	Washer, D.12x24, Uni6592, Inox	1
8	897152	()	Washer, D.8, Uni6592, Inox	6
9	897535	()	Screw	1
10	VTVT01145	()	Spacer, Squeegee	1
11	897229	()	Nut, M8, Uni5588, Inox, A2	1
13	897106	()	Washer, Flat, 6,00x11,00x1,6, Ss	3
14	897105	()	Nut, M6, Inox	4
18	VTVR01040	()	Rivet	4
20	RTRT00540	()	Wheel D.8x32	2
22	897115	()	Screw, M6x55, Ss	4
24	MLML49422	()	Spring D.15x 45 X1	2
25	N/A	()	Screw, M8x45 Uni5731 A2	2
26	897152	()	Washer, D.8, Uni6592, Inox	2
27	VTDD01701	()	Nut M8 Inox+Zin.	2
31	897114	()	Screw, M6x65, Ss	4
32	897305	()	Washer, M6x24, Uni6593, Inox	2
37	897105	()	Nut, M6, Inox	4
39	897106	()	Washer, Flat, 6,00x11,00x1,6, Ss	2
40	MPVR06548	()	Blade Squeegee Linatex Rear XI (Standard)	1
40	MPVR08037	()	Blade, Squeegee, Latex, Rear, XI (Option)	1
40	MPVR05810	()	Squeegee, Rear, Rubber, XI Pu (Option)	1
41	9018577	()	Knob, Sqge, 3ear	2
42	MPVR06547	()	Blade Squeegee Linatex Front XI (Standard)	1
42	MPVR08041	()	Blade, Squeegee, Latex, Front, XI (Option)	1
42	MPVR05808	()	Squeegee, Front, Rubber, XI Pu (Option)	1
46	9018497	()	Bolt, Strap, Sqge	8
48	9018492	()	Latch, Strap, Sqge	2
49	9018496	()	Nut, Strap, Sqge	8
52	MOCC00322	()	Actuator, Squeegee	1
53	897232	()	Screw, Te, M8x50, Inox, A2	1
54	897112	()	Washer, Flat, 6,00x18,00x1,6	4
56	897421	()	Screw Te M6x60 Uni5739 Inox	1
57	08712	()	Nut, Hex, Lock, M6 x 1.00, NI, Ss	1
59	MTCR00029	()	Small Chain L.16mm (Qty 1 = 1mt)	1

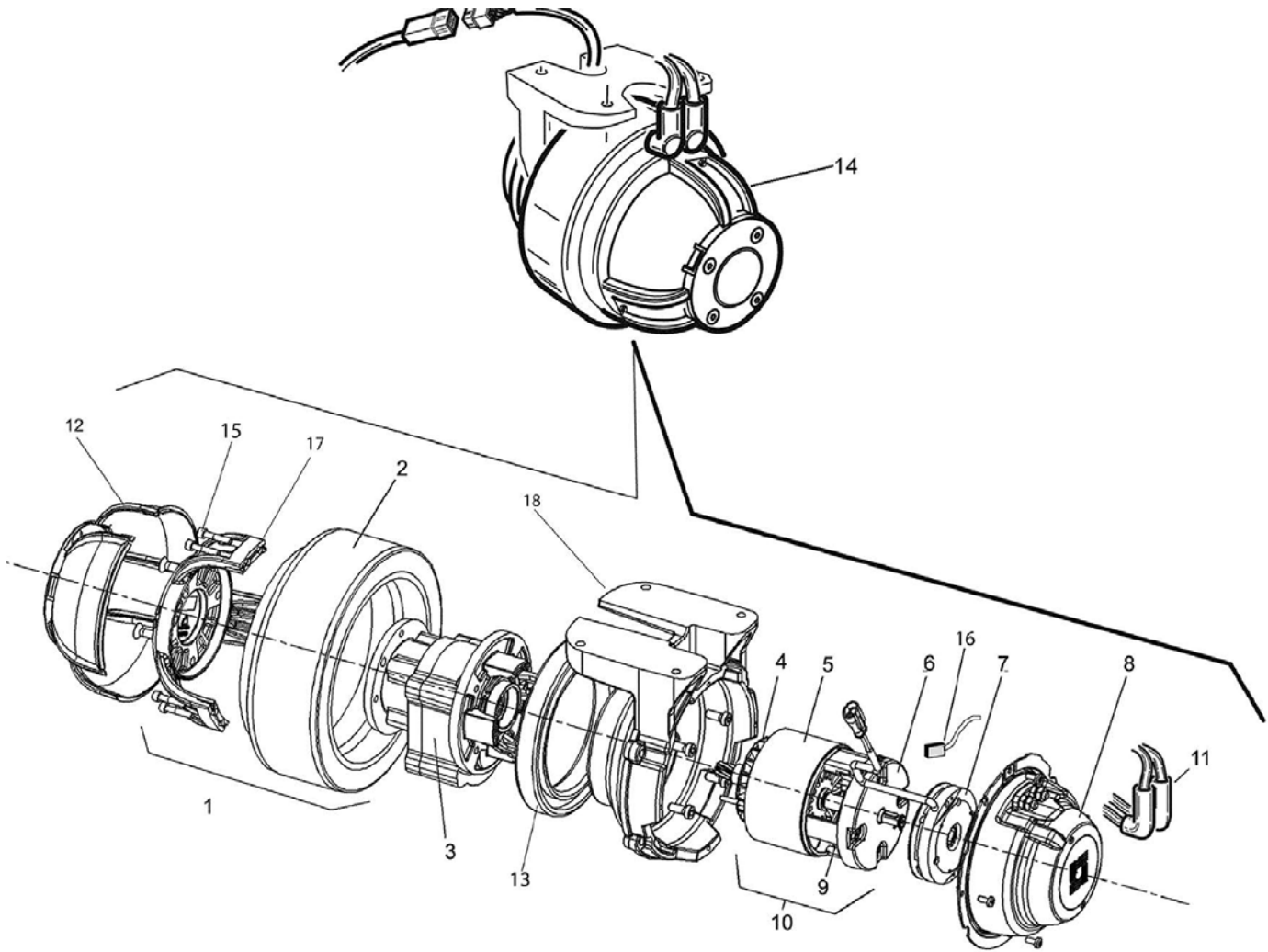
SQUEEGEE GROUP, 85CM DISK MODEL - Contd



SQUEEGEE GROUP, 85CM DISK MODEL - Contd

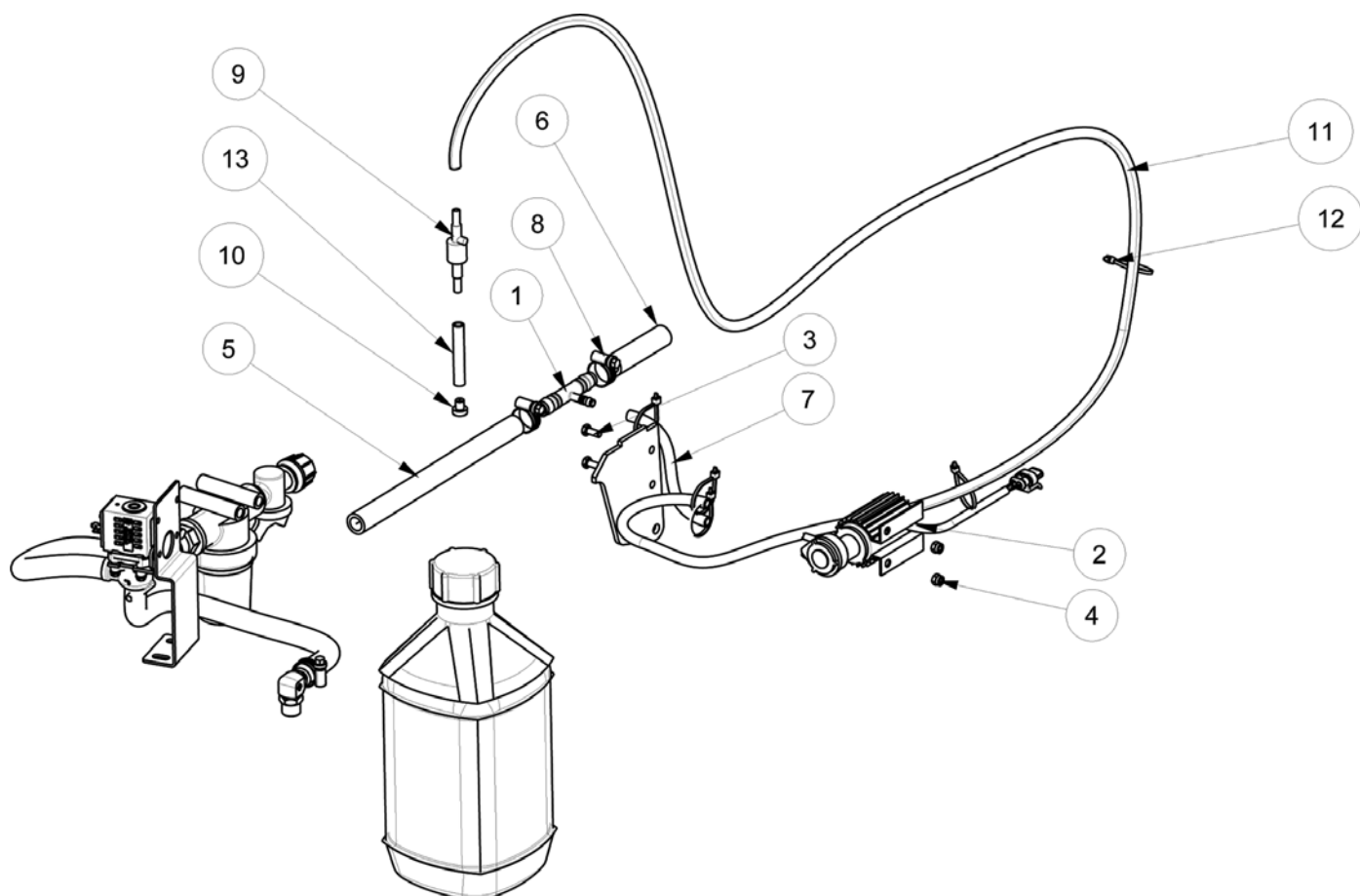
Ref.	Part No.	Mfr. Date	Description	Qty.
60	897129	()	Washer, D.6, Grw, Uni1751, Inox	1
62	LAFN35608	()	Spacer S. Block Bt 530	1
63	897251	()	Bracket, M6x11x29	1
64	MFVR00218	()	Body, Sqge	1
65	LAFN11267	()	Plate, Squeegee, XI	1
66	LAFN51069	()	Bracket, Squeegee, Wheel	2
67	LAFN05559	()	Support, Wheel	2
68	TBBP00490	()	Tube	2
69	VTAE45707	()	Circlip D. 6 Uni 7434 Inox	4
70	GUVR00304	()	Gasket	1
71	GUVR00305	()	Gasket	1
72	897103	()	Spacer, 6.00b 12.00d 16.5l, Cpr	2
73	897102	()	Washer, 13.00 Od X 10.00 Id	2
74	897101	()	Wheel, Bmpr, 98,5d X 21,5w	2
75	897100	()	Sleeve, Nylon, 0,314b 0,72d 0,35l	2
76	MPVR06016	()	Bracket	2
77	897307	()	Closure L	2
78	LAFN09291	()	Blade Holder Rear Left XI	1
79	LAFN09290	()	Blade Holder Rear Right XI	1
80	9018495	()	Hook, Strap, Sqge	2
81	LAFN09289	()	Blade Holder Front Left XI	1
82	LAFN09288	()	Blade Holder Front Right XI	1
83	897231	()	Bushing	1
84	MLML00342	()	Spring	1
85	KTRI02218	()	Kit Squeegee Lifting Chain	1
86	KTRI04699	()	Hose Assy, Squeegee Recovery (Includes Clamp)	1
87	PMVR40093	()	Squeegee Assy [T681 85cm Disk, 70cm Cyl]	1

DRIVE MOTOR WHEEL BREAKDOWN



Ref.	Part No.	Mfr. Date	Description	Qty.
1	RTRT00533	()	Motorwheel, Ring Replmt	1
2	RTRT00533	()	Motorwheel, Ring Replmt	1
3	RDGR00040	()	Gear Box, Traction	1
4	KTRI05043	()	Motorwheel, Motor	1
6	MEVR02084	()	Motor Wheel, Motor, Cup	1
7	MEVR02030	()	Brake, Motor Wheel	1
8	MPVR06031	()	Left Motor Wheel, Cover	1
9	MEVR00985	()	Brush Carbon 10x18	4
10	MOCC00399	()	Motor, Traction	1
11	MEVR00889	()	Cable Cover	2
12	MPVR08044	()	Cover, Motorwheel	1
13	CUVR00194	()	Clamp 2.5x100	1
14	KTRI02209	()	Kit, Motorwheel	1
15	VTVT16676	()	Screw, M6x60	4
16	MEVR02902	()	Motor Wheel, Thermal Protector	1
17	MFVR00295	()	Gearbox , Motor Wheel Support	1
18	MFVR00296	()	Support, Front Wheel, Aluminum	1

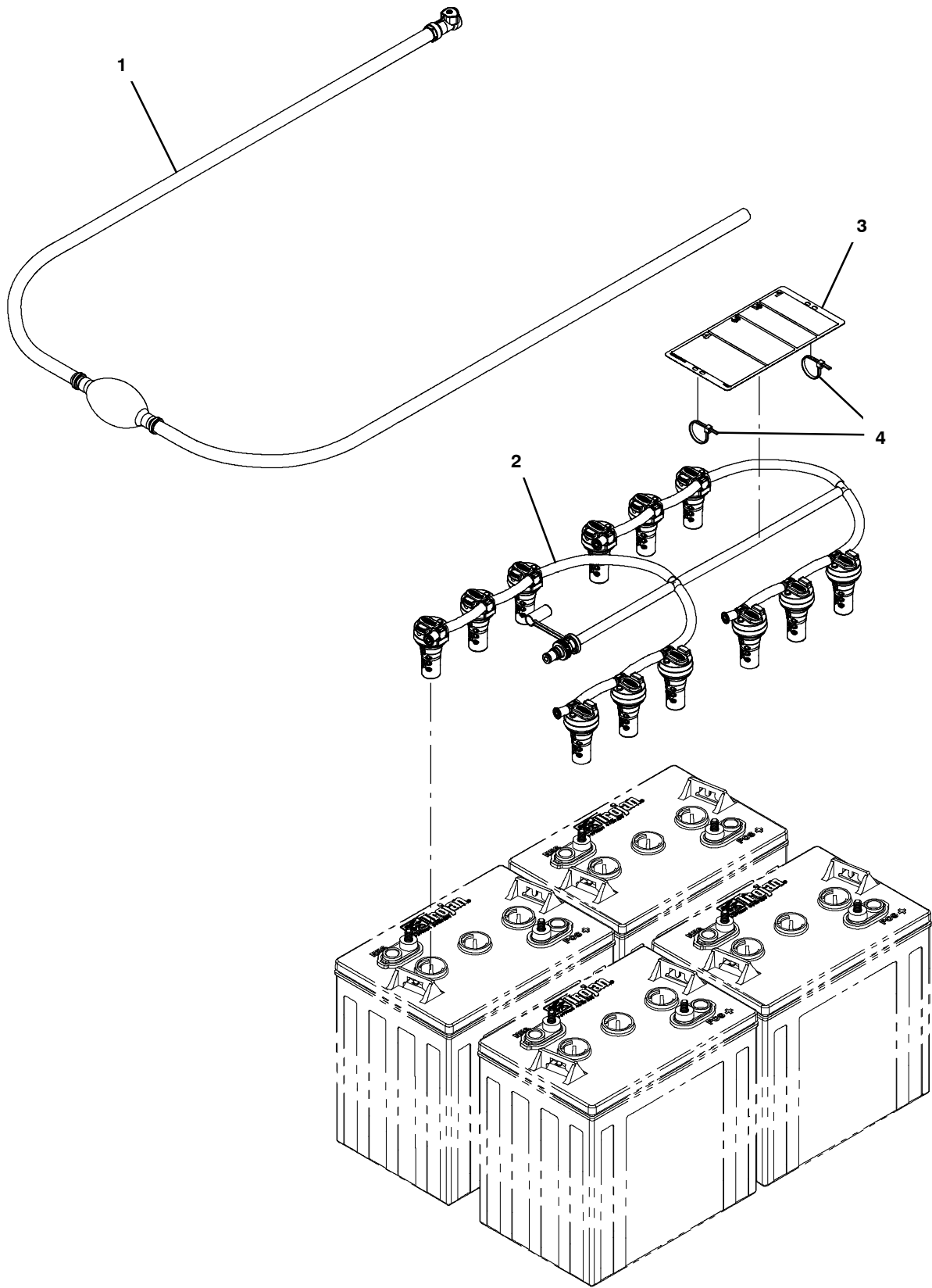
CHEM DOSE GROUP



Ref.	Part No.	Mfr. Date	Description	Qty.
1	RCVR00745	()	Fitting, Tee, Detgt	1
2	PMVR01412	()	Pump Grpq24 24v	1
3	897459	()	Screw, M5x12, Te, Inox	2
4	VTDD15517	()	Nut M 5 Inx	2
5	897256	()	Tube Flex D.12x3 Armorv.Pvc Tr	1
6	897256	()	Tube Flex D.12x3 Armorv.Pvc Tr	1
7	TBBP00003	()	Tube Cristallo 6x9	1
8	897362	()	Clamp, Hose, Wormdrive, 12- 20d	2
9	RCGR00079	()	Valve	1
10	MPVR05275	()	Cap	1
11	TBBP00003	()	Tube Cristallo 6x9	1
12	FSVR00052	()	Clamp 2.5x100	5
13	TBBP00003	()	Tube Cristallo 6x9	1

MANUAL BATTERY WATERING SYSTEM (OPTION)

355801



MANUAL BATTERY WATERING SYSTEM (OPTION)

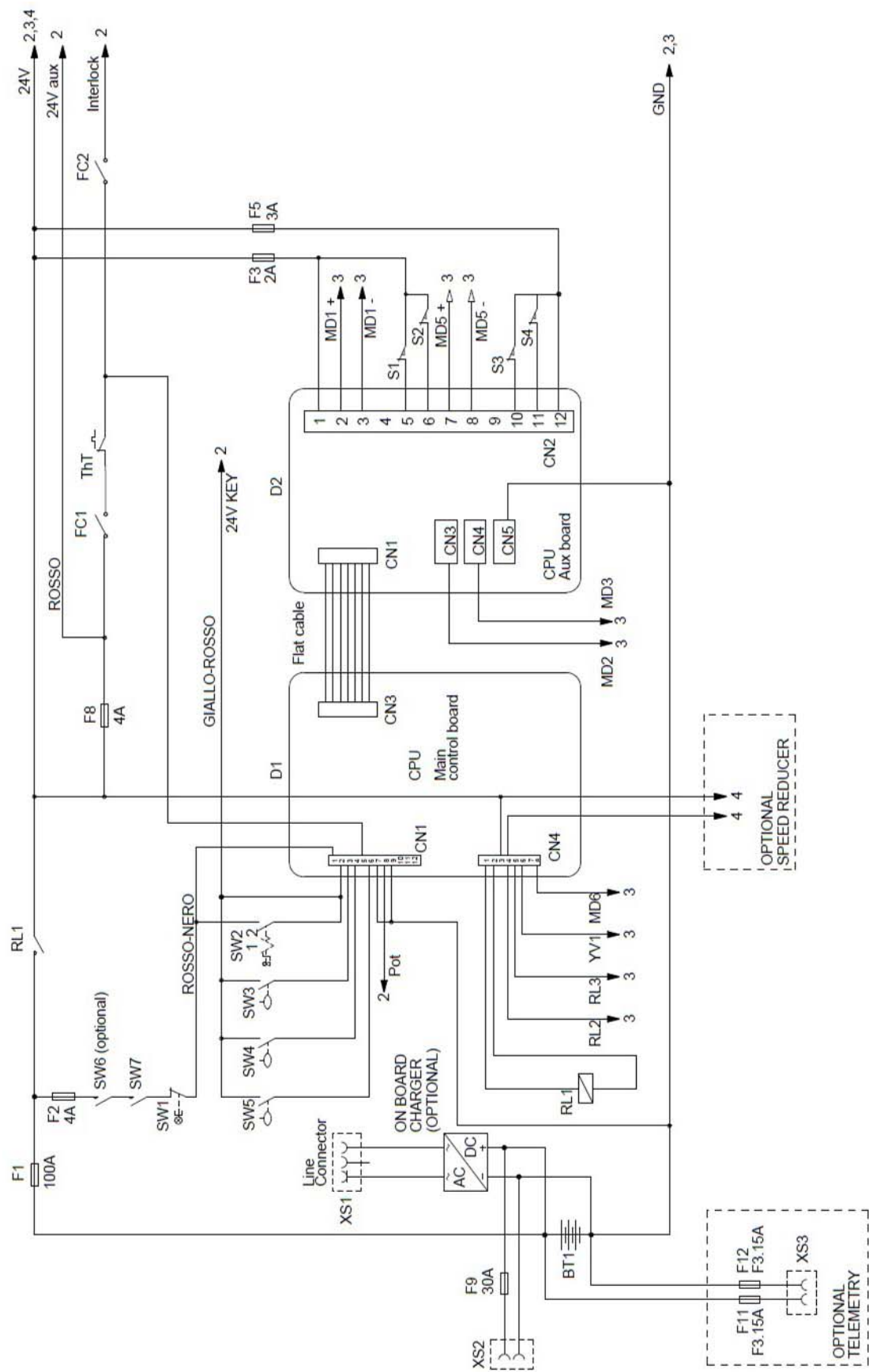
	Ref.	Part No.	Mfr. Date	Description	Qty.
▽		9021123*	()	Fill Kit, Battery, manual, Ci [Trojan]	1
▲	1	1236295	()	Pump, Hand, Battery	1
▲	2	9021081	()	Manifold Kit, Water, 4 Btry [Trojan]	1
▲	3	1253250	()	Label, Tag, Battery [Bwt Watering]	1
▲	4	130773	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2

*THIS KIT IS INTENDED FOR USE WITH TROJAN® LEAD ACID BATTERIES ONLY.

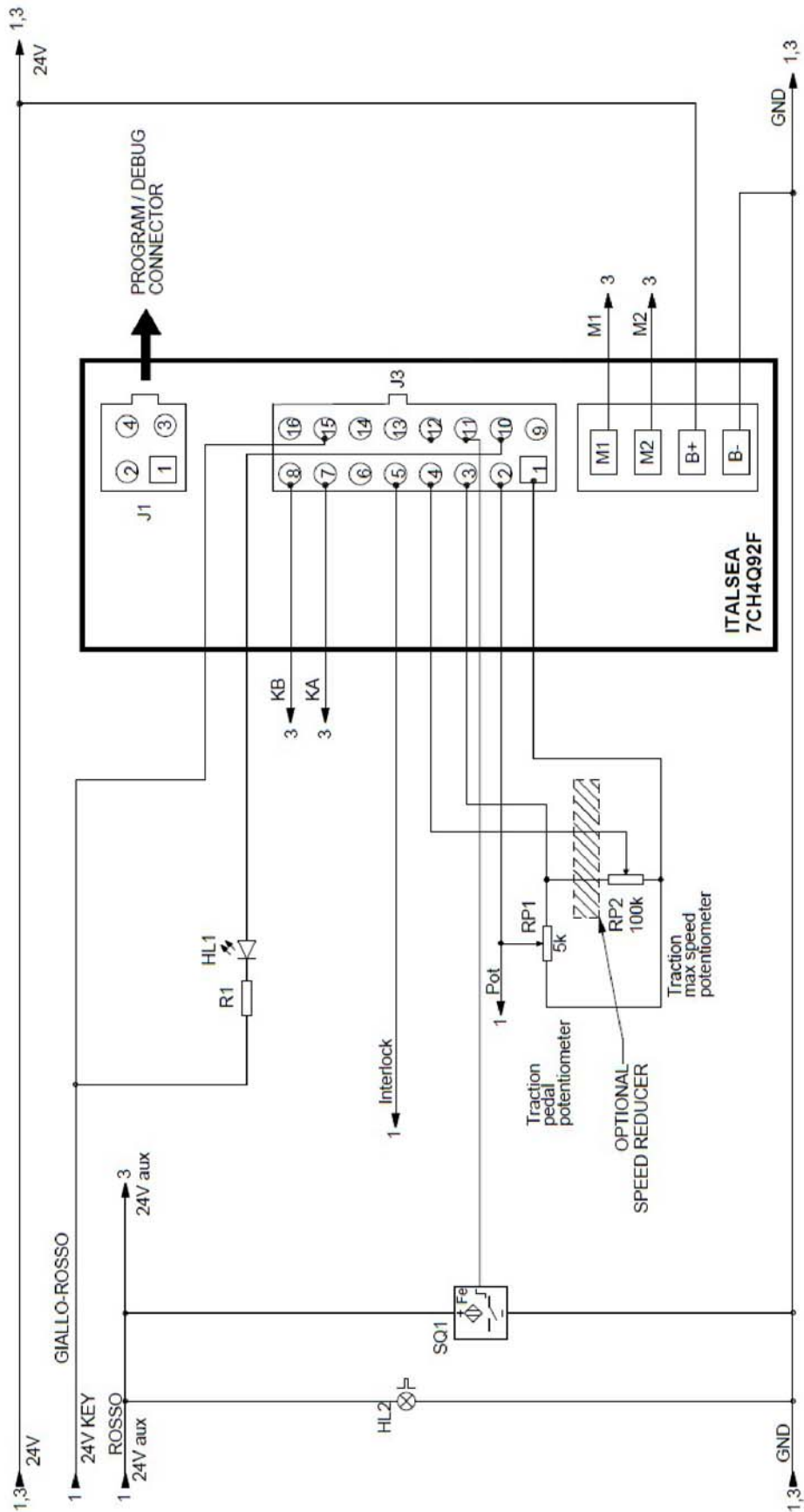
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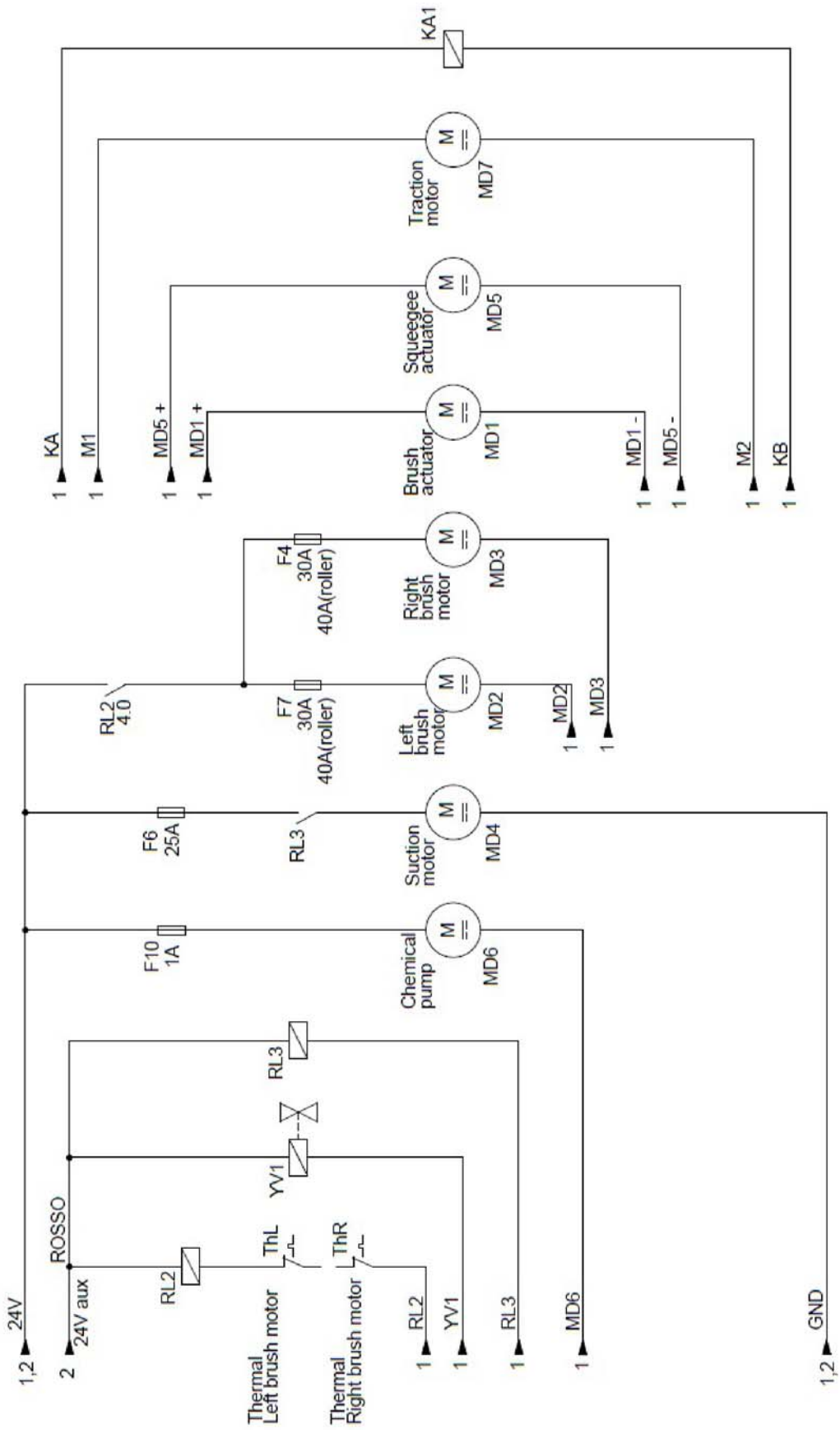
ELECTRICAL DIAGRAM - Page 1 of 4



ELECTRICAL DIAGRAM - Page 2 of 4



ELECTRICAL DIAGRAM - Page 3 of 4



ELECTRICAL DIAGRAM - Page 4 of 4

