

PF2030



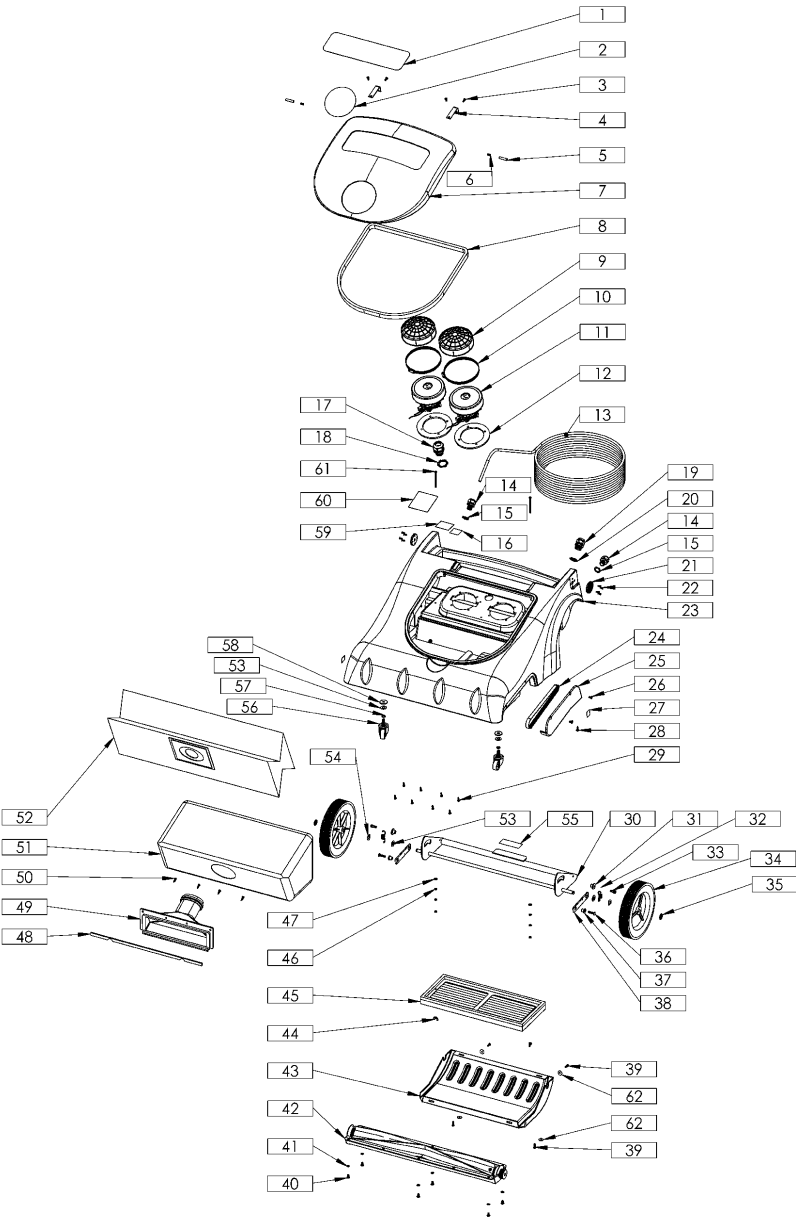
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281224 PF2030 Base



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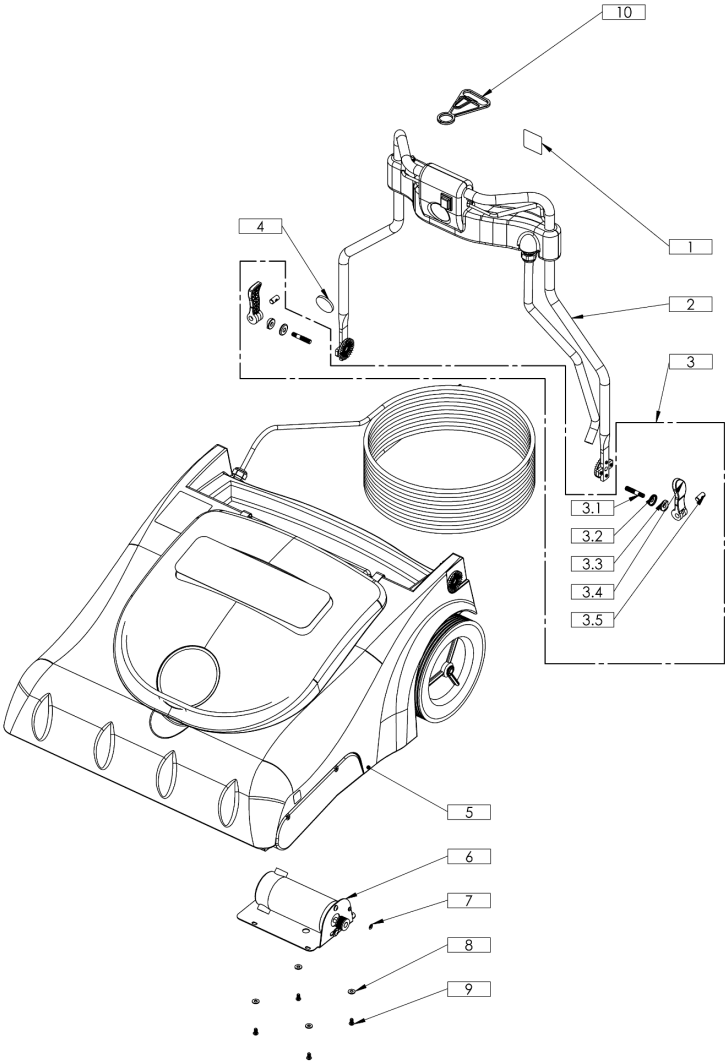
281224 PF2030 Base

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	33048	Powr-Flite Decal		1
2	33049	Powr-Flite Decal		1
3	X9370	Screw #10-24 x 1/2"		4
4	X2090	Lid Hinge Bracket		2
5	19864	Lid Hinge Pin		2
6	15357	Latch Release Spring		2
7	33037	Molded Lid(Blue)		1
8	30079B	Hood Gasket		1
9	19834	Intake Filter		2
10	33107	Hose Clamp		2
11	30092C	Motor, Vacuum, WAV		2
12	30090	Gasket		2
13	19473	Power Cord 14/3 75'		1
14	PD8	Strain Relief		2
15	X8008N	Steel Conduit Lock Nut 1/2"		2
16	X1003	Qualified Made In The USA Label		1
17	30084	Strain Relief		1
18	30085	Strain Relief Nut		1
19	33191	Strain Relief w/o Nut		1
20	33192	Lock Nut (For Strain Relief 33191)		1
21	19798P	Plastic Grooved Bracket		2
22	X9578	Screw #8-32 x 1/2"		8
23	33036-V	Main Chassis		1
24	19802	Belt		1
25	33057A	Belt Cover		1
26	15162	Screw 1/4-20 x 1/2"		2
27	578769	Moving Parts Label		2

Ref Number	Part Number	Part Description	Context Notes	Quantity
28	X9425	Screw #12 x 3/4"		1
29	30620	Screw #10-16 x 3/4"		8
30	30491	Brush Level Axle Assembly		1
31	30464	Pivot Sleeve		2
32	30466	Spring		2
33	30617	Shoulder Bolt 5/16 1/4-20 x 3/4"		2
34	19797	Wheel 10" x 1-3/4" Plastic Hub		2
35	02-0254-0000	Starlock Washer		2
36	19999	Screw 1/4-20 x 1-1/8"		2
37	30461	Pivot Sleeve		2
38	19841	Wheel Pivot Arm		2
39	4735	SCREW PHIL. TRUSS HD #10 24 X 3/4 (ZP)		4
40	4442	SCREW PHIL. PAN HD MACH 1/4 20 X 1/2 (ZP)		6
41	7CY002	Internal Tooth Lock Washer		6
42	19870	Complete Brush Roll Assembly		1
43	19854G	Exhaust Cover		1
44	19975	Wing Nut		2
45	X3819	Exhaust Filter		1
46	1604	NUT, #10-32, HEX, ZINC PLATED		6
47	11385	Washer		2
48	33502	Chute Gasket		1
49	33193	Filter Chute		1
50	33195	Screw #10 x 3/4"		4
51	19816	Reusable Cloth Vacuum Bag		1
52	90701H	HEPA Vacuum Bag (10 Pack)		1

Ref Number	Part Number	Part Description	Context Notes	Quantity
53	19616	Washer		4
54	19818	Spring		2
55	30618	Level Adjustment Label		1
56	31209	Caster Wheel w/1" Stem		2
57	3536	WASHER, 3/8 LOCK HS		2
58	3321	WASHER, PLAIN .391ID X1.25X.125 FLAT WASHER STEEL ZINC		2
59	1063213	CRI Bronze Label		1
60	1069375	Warning Label		1
61	33630	Screw #10-32 x 3"		2
62	X1428	Washer		4

111124 PF2030 Assembly



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111124 PF2030 Assembly

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	X8459	Serial Number Label		1
2	19984	Handle Assembly		1
3	33102-KIT	Cam Handle Kit		1
3.1	33104	Cam Lever Stud		2
3.2	33106	Cam Lever Washer		2
3.3	33103	Cam Lever Washer		2
3.4	33102	Cam Lever Handle		2
3.5	33105	Cam Lever Hinge Pin		2
4	33050	Powr-Flite Decal		1
5	PF2030_BASE	PF2030 BASE ASSEMBLY		1
6	32369	Brush Motor Kit		1
7	X9214	Ground Symbol Label		1
8	851	WASHER, 3/16 USS FLAT ZINC BULK		4
9	33202	Screw 1/4-20 x 1/2"		4
10	B352-6900	Cord Hook		1

PF2030 Cover Shot

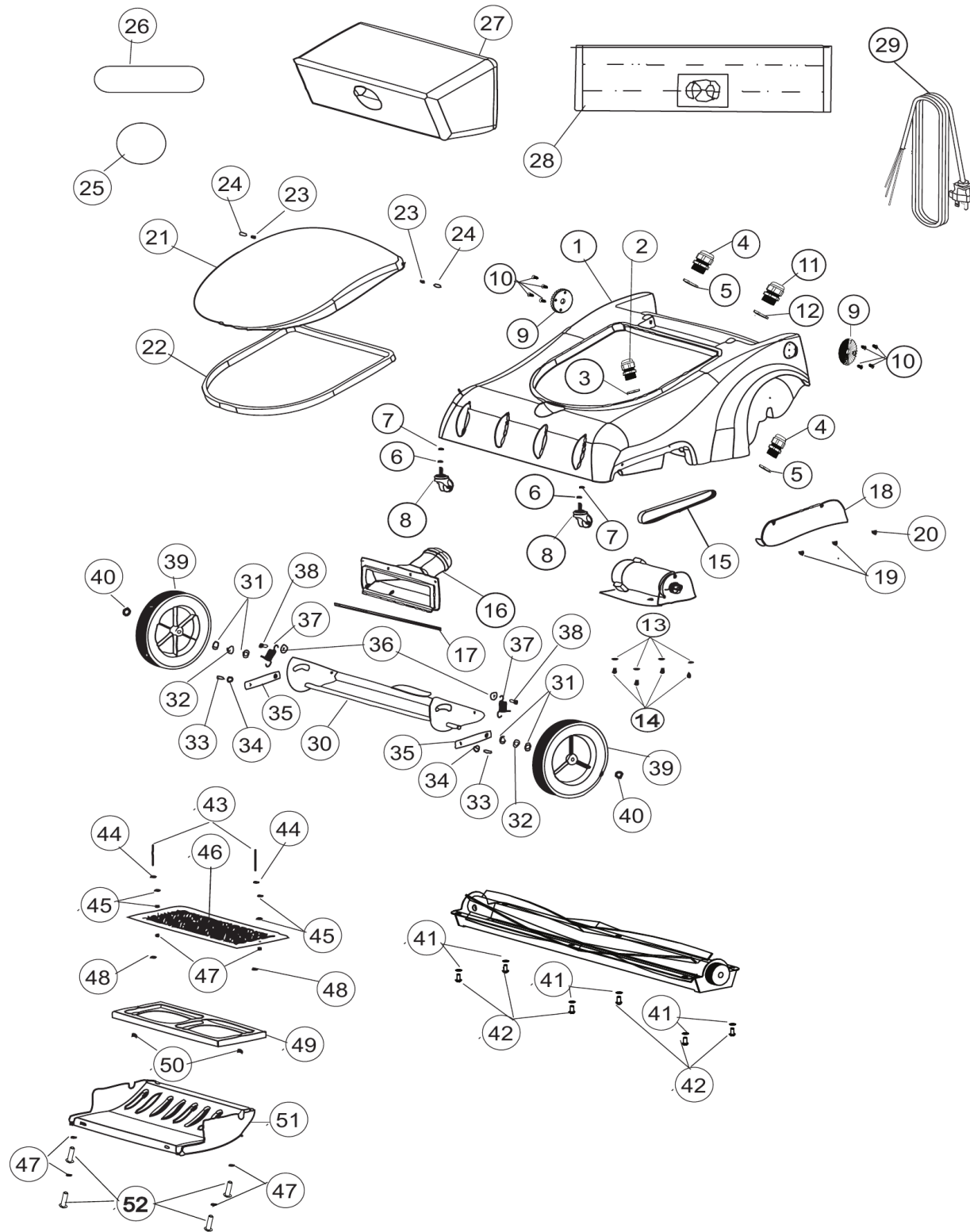


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PF2030 Cover Shot

Ref Number	Part Number	Part Description	Context Notes	Quantity
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Main Body

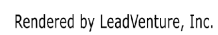


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Main Body

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	33036-V	Main Chassis		1
2	30084	Strain Relief		1
3	30085	Strain Relief Nut		1
4	PD8	Strain Relief		2
5	X8008N	Steel Conduit Lock Nut 1/2"		2
6	03536	Lock Washer		2
7	03321	Washer		2
8	31209	Caster Wheel w/1" Stem		2
9	19798P	Plastic Grooved Bracket		2
10	X9578	Screw #8-32 x 1/2"		8
11	33191	Strain Relief w/o Nut		1
12	33192	Lock Nut (For Strain Relief 33191)		1
13	00851	Washer		4
14	33202	Screw 1/4-20 x 1/2"		4
15	19802	Belt		1
16	33193	Filter Chute		1
17	33502	Chute Gasket		1
18	33057A	Belt Cover		1
19	15162	Screw 1/4-20 x 1/2"		2
20	X9425	Screw #12 x 3/4"		1
21	33037	Molded Lid(Blue)		1
22	30079B	Hood Gasket		1
23	15357	Latch Release Spring		2
24	19864	Lid Hinge Pin		2
25	33049	Powr-Flite Decal		1
26	33048	Powr-Flite Decal		1

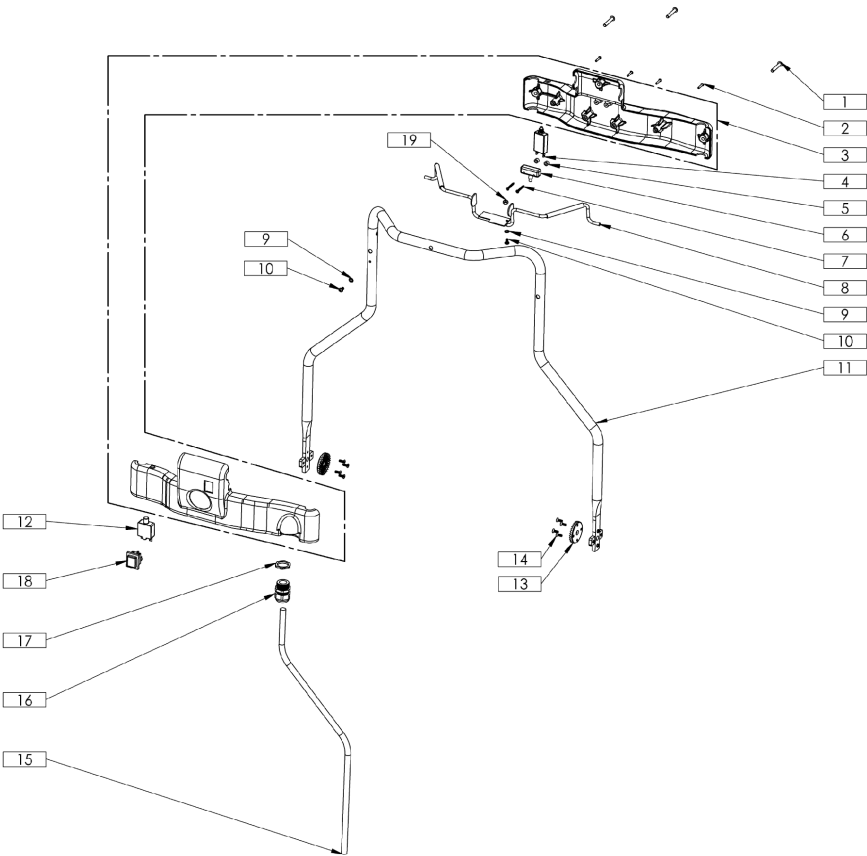
Ref Number	Part Number	Part Description	Context Notes	Quantity
27	19816	Reusable Cloth Vacuum Bag		1
28	90701H	HEPA Vacuum Bag (10 Pack)		1
29	19473	Power Cord 14/3 75'		1
30	30491	Brush Level Axle Assembly		1
31	19616	Washer		4
32	19818	Spring		2
33	30461	Pivot Sleeve		2
34	19999	Screw 1/4-20 x 1-1/8"		2
35	19841	Wheel Pivot Arm		2
36	30464	Pivot Sleeve		2
37	30466	Spring		2
38	30617	Shoulder Bolt 5/16 1/4-20 x 3/4"		2
39	19797	Wheel 10" x 1-3/4" Plastic Hub		2
40	02-0254-0000	Starlock Washer		2
41	7CY002	Internal Tooth Lock Washer		6
42	00086	Screw 1/4-20 x 1/2"		6
43	33630	Screw #10-32 x 3"		2
44	11385	Washer		4
45	01604	Nut		4
47	11219	Washer		4
49	X3819	Exhaust Filter		1
50	19975	Wing Nut		2
51	19854G	Exhaust Cover		1
52	30018	Thumb Screw #10-24 x 1/2"		4



30 Nov 2023 WAV Brush Roll

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	X1298	Brush Roll Assembly (No Shoe or Pulley)		1
1.1	19805	Brush Bearing Block		2
1.2	07858	Spring		1
1.3	19809	Brush Bearing		2
1.4	A732-8414	Screw #8 x 7/16"		4
1.5	19848	Thread Guard		2
1.6	19808	Brush Axle		1
1.7	32896	Gasket		2
1.8	X1697	ASSY BRUSH ROLLER 28 NO SHOE		1
1.9	X1429	Bushing		2
1.10	11276A	Screw 1/4-20 x 7/8" w/Thread Sealant		2
3	30077	Gasket w/Adhesive		2
4	19810	Brush Shoe		1
5	16142B	Screw #10-32 x 1/2"		4

11 Oct 2022 WAV Upper Handle 19984

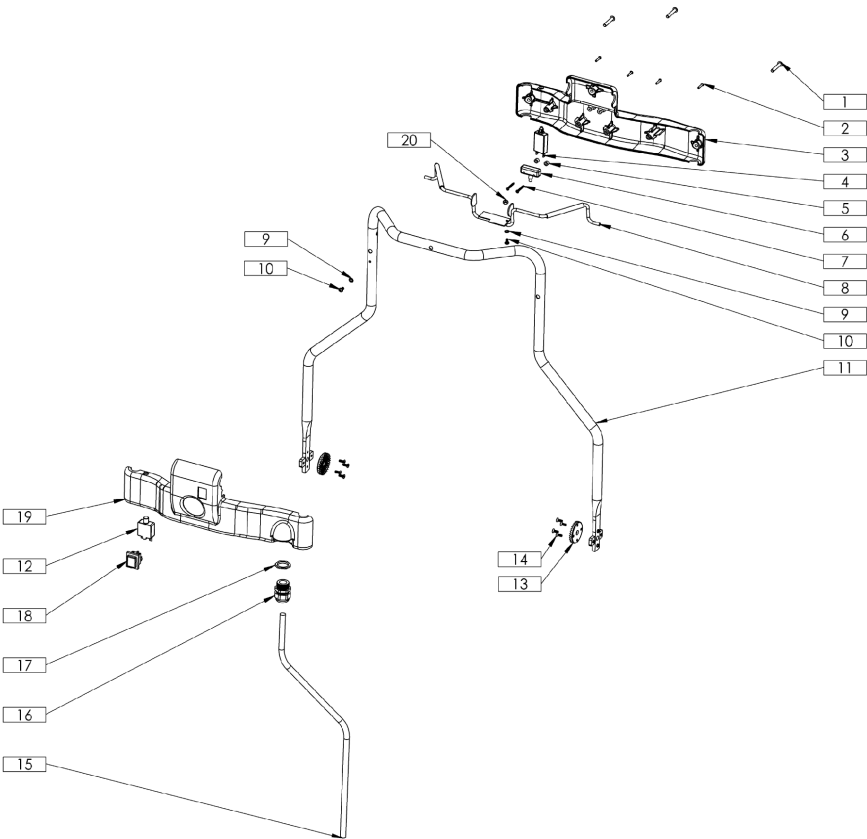


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11 Oct 2022 WAV Upper Handle 19984

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	01978	Screw 1/4-20 x 1-1/2"		3
2	16924	Screw #6-32 x 3/4"		4
3	33199	Switch Box (Top and Bottom)		1
4	33108	Circuit Breaker 2.5A		1
5	17376	Nyloc Nut		2
6	X1039	Momentary Switch w/Nuts 25A		1
7	33117	Screw #6-13 x 1-1/4" (Plastite)		2
8	19849	Brush Switch Trigger		1
9	11007	#10 I.T. Lock Washer		1
10	03261	Screw #10-32 x 3/8"		2
11	19829	Handle		1
12	19990	Circuit Breaker 15A		1
13	19798P	Plastic Grooved Bracket		2
14	X9578	Screw #8-32 x 1/2"		8
15	33452A	Cable Harness SJTOW		1
16	33191	Strain Relief w/o Nut		1
17	33192	Lock Nut (For Strain Relief 33191)		1
18	32966	ON/OFF Switch DPST		1
19	01604	Nut		1

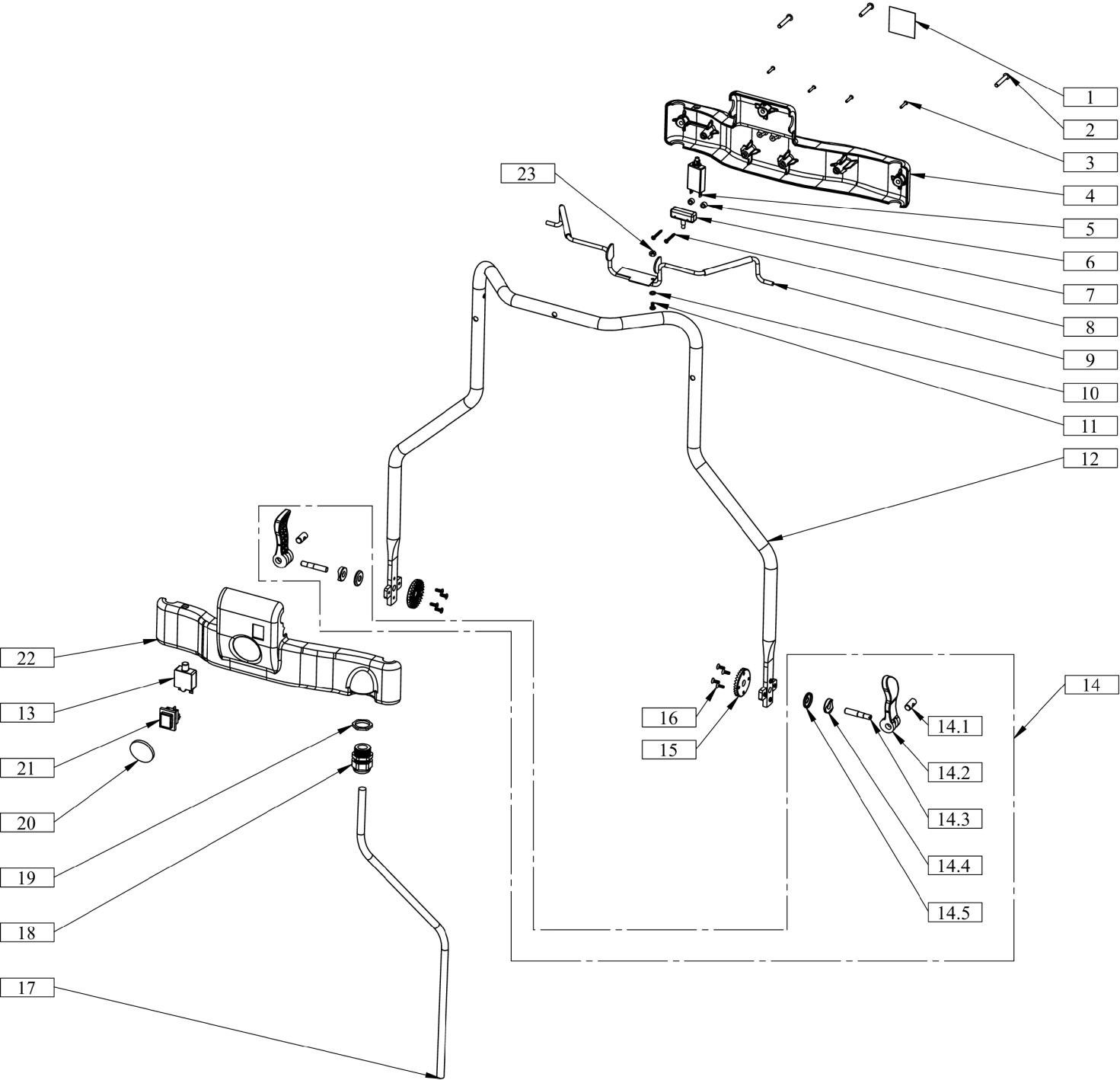
Upper Handle Assembly



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Upper Handle Assembly

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	01978	Screw 1/4-20 x 1-1/2"		3
2	16924	Screw #6-32 x 3/4"		4
3	33199	Switch Box (Top and Bottom)		1
4	33108	Circuit Breaker 2.5A		1
5	17376	Nyloc Nut		2
6	X1039	Momentary Switch w/Nuts 25A		1
7	33117	Screw #6-13 x 1-1/4" (Plastite)		2
8	19849	Brush Switch Trigger		1
9	11007	#10 I.T. Lock Washer		2
10	03261	Screw #10-32 x 3/8"		2
11	19829	Handle		1
12	19990	Circuit Breaker 15A		1
13	19798P	Plastic Grooved Bracket		2
14	X9578	Screw #8-32 x 1/2"		8
15	33452A	Cable Harness SJTOW		1
16	33191	Strain Relief w/o Nut		1
17	33192	Lock Nut (For Strain Relief 33191)		1
18	32966	ON/OFF Switch DPST		1
20	01604	Nut		1



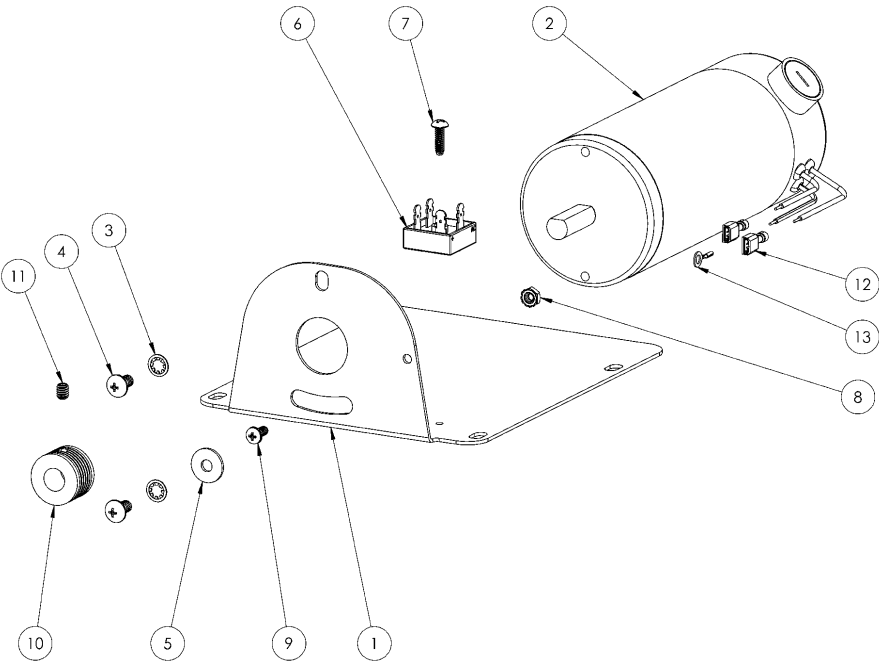
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22 Jun 2022 PF2030 Handle

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	B206-1100	Serial Number Label		1
2	01978	Screw 1/4-20 x 1-1/2"		3
3	16924	Screw #6-32 x 3/4"		4
4	33199	Switch Box (Top and Bottom)		1
5	33108	Circuit Breaker 2.5A		1
6	17376	Nyloc Nut		2
7	X1039	Momentary Switch w/Nuts 25A		1
8	33117	Screw #6-13 x 1-1/4" (Plastite)		2
9	19849	Brush Switch Trigger		1
10	11007	#10 I.T. Lock Washer		1
11	03261	Screw #10-32 x 3/8"		2
12	19829	Handle		1
13	19990	Circuit Breaker 15A		1
14	33102-KIT	Cam Handle Kit		1
14.1	33105A	Cam Lever Hinge Pin		2
14.2	33102	Cam Lever Handle		2
14.3	33104A	Cam Lever Stud		2
14.4	33103	Cam Lever Washer		2
14.5	33106	Cam Lever Washer		2
15	19798P	Plastic Grooved Bracket		2
16	X9578	Screw #8-32 x 1/2"		8
17	33452A	Cable Harness SJTOW		1
18	33191	Strain Relief w/o Nut		1
19	33192	Lock Nut (For Strain Relief 33191)		1
20	33050	Powr-Flite Decal		1

Ref Number	Part Number	Part Description	Context Notes	Quantity
21	32966	ON/OFF Switch DPST		1
23	01604	Nut		1

Brush Motor

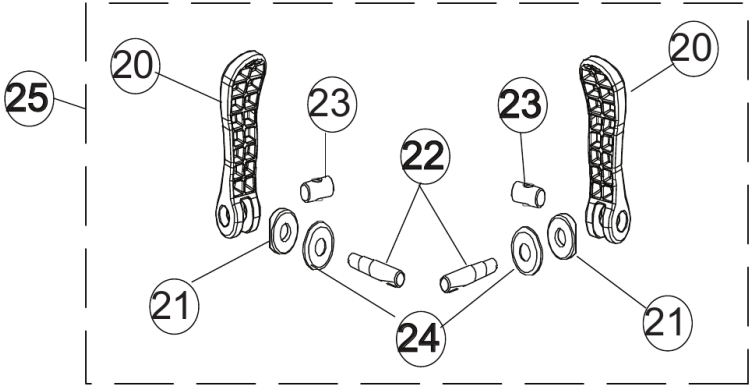
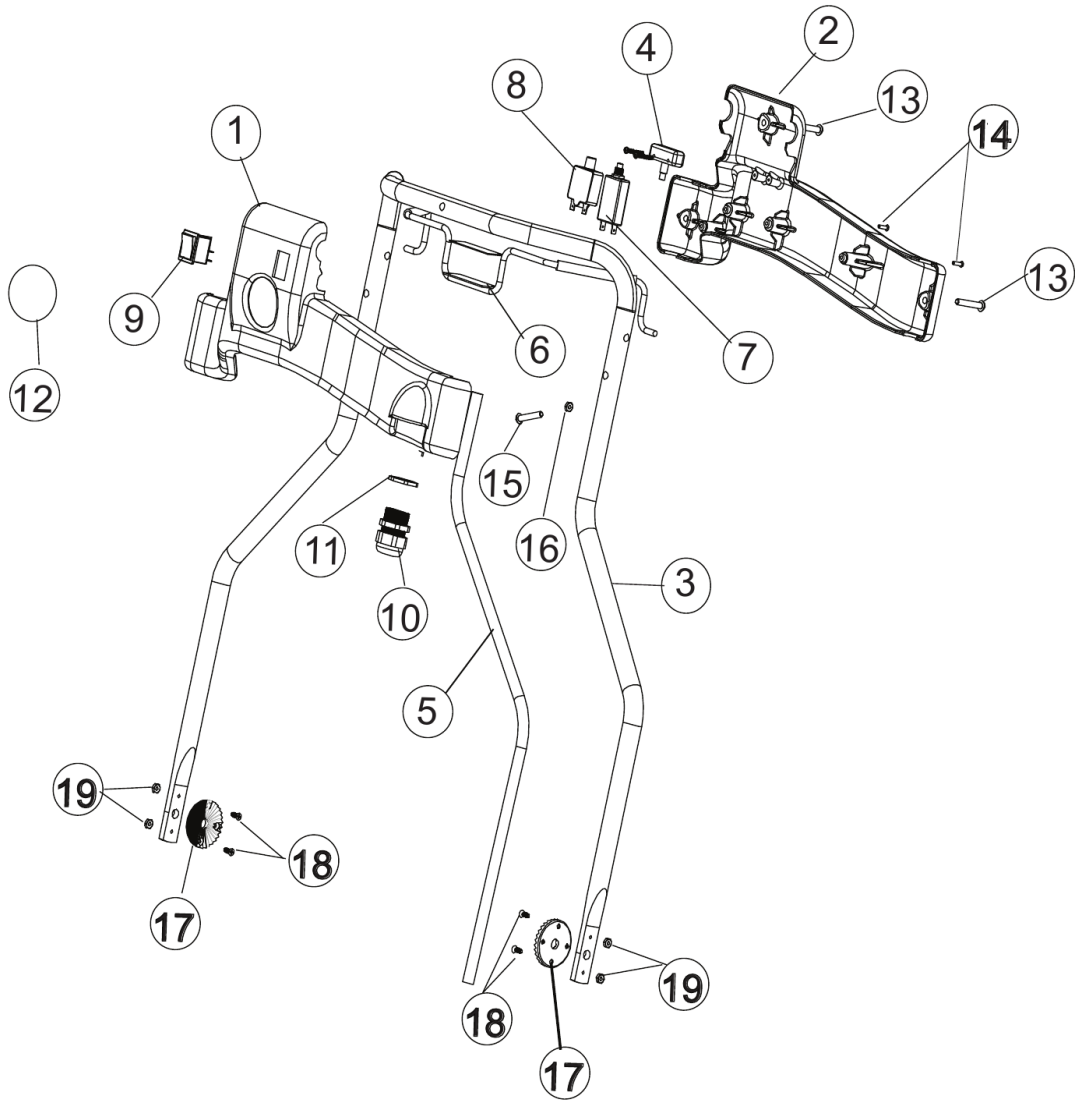


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Brush Motor

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	19836	Brush Motor Mount		1
2	33197	Brush Motor 1/4 H.P. 3-1/4" Dia.		1
3	7CY002	Internal Tooth Lock Washer		2
4	4442	SCREW PHIL. PAN HD MACH 1/4 20 X 1/2 (ZP)		2
5	14142	Washer		1
6	33061	Rectifier 25A		1
7	33451	Screw #10-24 x 5/8"		1
8	10892	KEPS Nut		1
9	3660	SCREW, #10 24 X 7/16 PHIL. PAN HD MACH ZP		1
10	19835	Motor Pulley		1
11	2011	SCREW SET SOCK. 1/4 20 X 5/16(BLK.OXIDE)		1
12	19503	QD Terminal F 1/4" x 22/18 AWG		2
13	15200	Ring Terminal #10 x 22/18 AWG		1

Handle Assembly

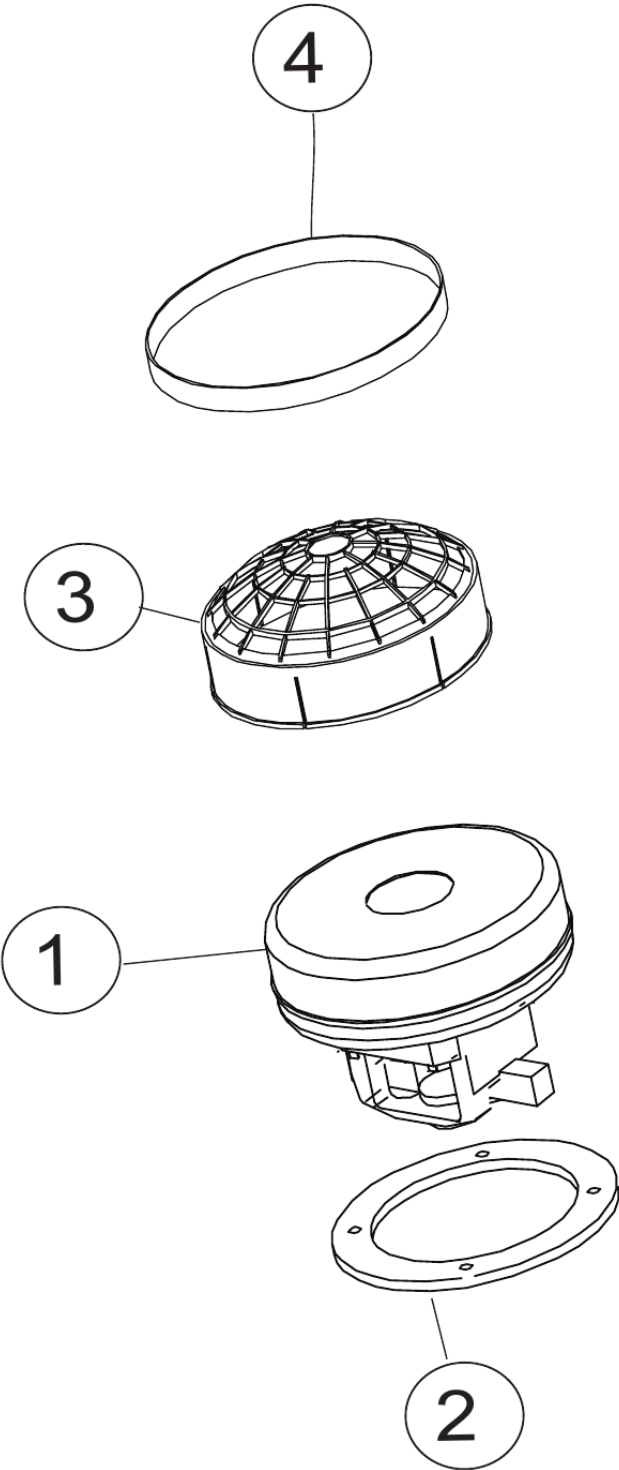


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Handle Assembly

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	33199	Switch Box (Top and Bottom)		1
3	19829	Handle		1
4	X1039	Momentary Switch w/Nuts 25A		1
5	33452A	Cable Harness SJTOW		1
6	19849	Brush Switch Trigger		1
7	33108	Circuit Breaker 2.5A		1
8	19990	Circuit Breaker 15A		1
9	32966	ON/OFF Switch DPST		1
10	33191	Strain Relief w/o Nut		1
11	33192	Lock Nut (For Strain Relief 33191)		1
12	33050	Powr-Flite Decal		1
13	01978	Screw 1/4-20 x 1-1/2"		3
14	16924	Screw #6-32 x 3/4"		4
15	03261	Screw #10-32 x 3/8"		2
16	11007	#10 I.T. Lock Washer		4
17	19798P	Plastic Grooved Bracket		2
18	05769	Screw #8-32 x 5/8"		4
19	30074	Lock Nut (Use X8260 when out)		4
20	33102	Cam Lever Handle		2
21	33103	Cam Lever Washer		2
22	33104A	Cam Lever Stud		2
23	33105A	Cam Lever Hinge Pin		2
24	33106	Cam Lever Washer		2
25	33102-KIT	Cam Handle Kit		

Vacuum Motor



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Vacuum Motor

Ref Number	Part Number	Part Description	Context Notes	Quantity
1	30092C	Motor, Vacuum, WAV		2
2	30090	Gasket		2
3	19834	Intake Filter		2
4	33107	Hose Clamp		2
Not Shown	30620	Screw #10-16 x 3/4"		8