

Owner Instructions

Original Instructions

Warning! Read instructions before using the machine



TTV 678/300T

Charger-less Ride-on Scrubber Dryer



NACECARE

Operator Instruction Manual



Before continuing, please refer to Quick Set Up Guide on Page 7



Index	Page 2
Machine overview	Page 3
Control panel overview	Page 4
Safety Precautions	Page 5
Rating label / Personal Protective Equipment / Recycling	Page 6
Quick set-up guide	Page 7
Machine set-up	
Fitting the side pod skirts	Page 8
Fitting the floor-tool	Page 8
Fitting the brushes	Page 9
Setting the width	Page 10
Filling the clean-water tank	Page 10
Chemical dosing system	Page 11
Pre-cleaning advice	Page 11
Machine Operation	
Lowering the brush-deck	Page 12
Lowering the floor-tool	Page 12
Adjusting the seat	Page 13
Setting the cleaning controls	Page 13
Setting the operator pre-set buttons	Page 14
Waste tank warning light	Page 14
Brush pressure / load adjustment	Page 14
Emergency stop button and horn	Page 15
Machine usage advice	Page 15
Breakaway floor-tool feature	Page 16
Off-aisle cleaning kit (optional)	Page 16
Machine Cleaning	
Tanks and Filters	Page 17
Floor-tool	Page 18
Machine Charging	Page 19
Motor brake disengage lever / Towing / Free-wheel function	Page 20
Battery care / Trip sequences / Trouble shooting / recommended spare parts	Page 21 to 25
Warranty	Page 26
Wiring Diagrams	Page 28 to 29
Specifications	Page 30
Declaration document	Page 31
Quality assurance certificate and serial number	Back Cover

Machine Overview




- | | |
|--|-------------------------------------|
| 1. Operator control panel (see page 4) | 12. 40 Amp battery fuses x3 |
| 2. Brush load-adjuster knob | 13. Gel batteries (606167) |
| 3. Brush deck-release lever | 14. Chemical dosing tank (5 litre) |
| 4. Brush deck-foot pedal | 15. Accelerator pedal |
| 5. Clean-water tank fill point | 16. Clean-water tank emptying hose |
| 6. Side pod and skirt | 17. Semi parabolic floor-tool |
| 7. Brush deck motors x3 | 18. Vacuum hose |
| 8. Brush deck cover adjustment / width lever | 19. Waste water emptying hose |
| 9. Floor-tool raise / lower lever | 20. Floor-tool vacuum hose |
| 10. Seat adjustment lever | 21. Air separator assembly |
| 11. Separator release catches | 22. Pedestrian warning light |

Control Panel Overview



1  Battery Charge Level Indicator

2  Brush Pressure / Load Indicator


3  Clean Speed Button

4/5/6  Operator Pre-set Buttons

7  Water Flow Rate Indicator

8  Brush Speed Indicator

9  Chemical Mix Indicator

10  Waste Water 'Full' Indicator

11 Off Aisle Vacuum Button

12 Main Control On / Off Key

13 Machine 'Off' Isolator Button

14 Forward / Reverse Switch

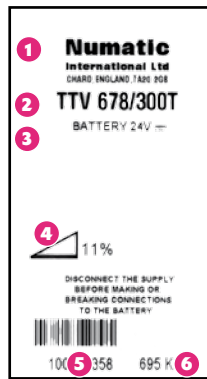
15 Horn

For full easy to follow
Instructions on
control panel set up and use,
see machine operation
page 14.

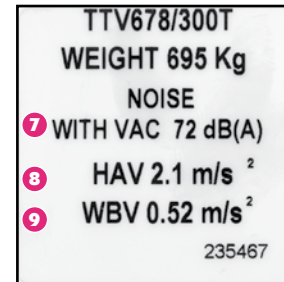
Rating label / Personal Protective Equipment / Recycling

Rating Label

- 1 Company Name & Address
- 2 Machine Description
- 3 Voltage Frequency
- 4 Gradient
- 5 Machine yr/wk Serial number
- 6 Weight (ready to use)



- 7 Noise level
- 8 Hand arm vibration
- 9 Whole body vibration

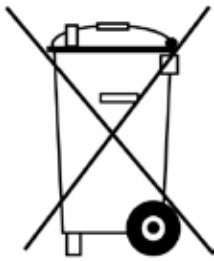


Safety Critical Components

Charging Leads: H05VV-F x 1mm² x 3 Core

Motor Wheel & modified brake lead assmenbly (321450)

PG Controller (208169)



Scrubber dryer accessories and packaging should be sorted for environmentally-friendly recycling.
Only for EU countries.
Do not dispose of scrubber dryer into household waste.
According to the European directive 2002/96/EC on Waste Electrical Electronic Equipment (WEEE) and its incorporation into national law. Scrubber dryers that are no longer suitable for use must be separated, collected and sent for recovery in an environmentally-friendly manner.

PPE

(Personal Protective Equipment) that maybe required for certain operations.



Ear Protection



Safety Footwear



Safety Hat



Safety Gloves



Face Mask



Eye Protection



Protective Clothing



Caution Floorsign



Hi Viz Jacket

NOTE:

A risk assessment should be conducted to determine which PPE should be worn.



Safety Precautions

Caution

Read the instruction manual before using the appliance.

The TTV is a class 1 product when fitted with an AC supply lead, but a class 3 product during normal use.

Note

This product meets the requirements of CSA / CAN 60335-22.72 sub clause 20.1

This machine is also suitable for commercial use, for example in hotels, schools, hospitals, factories, shops and offices for other than normal housekeeping purposes.

Never attempt to fill the machine's water tanks whilst it is charging.

Machines left unattended shall be secured against unintentional movement.

Care should be taken in the choice of chemicals, detergents and other liquids. Consult your supplier.

Do's and Don't's

- DO ensure only competent persons unpack/assemble the machine.
- DO keep your machine clean.
- DO keep your brushes in good condition.
- DO replace any worn or damaged parts immediately.e.
- DO ensure that the work area is clear of obstructions and / or people.
- DO ensure that the working area is well illuminated.
- DO pre-sweep the area to be cleaned.
- DON'T use steam cleaners or pressure washers to clean the machine or use in the rain.
- DON'T Don't attempt machine maintenance or cleaning unless the power plug has been removed from the supply outlet, if the machine is in charge mode or remove the key if in normal use.
- DON'T allow any inexperienced repairs. Contact your nearest service centre.
- DON'T leave the brush deck in the lowered position when not in use.
- DON'T expect the machine to provide trouble-free, reliable operation unless maintained correctly.
- DON'T run the machine over any power cables during operation.

Warning

This machine is not suitable for picking-up hazardous dust.

Do not use on surfaces having a gradient exceeding that marked on the appliance.

As with all electrical equipment care and attention must be exercised at all times during its use, in addition to ensuring that routine and preventative maintenance is carried out periodically in order to ensure its safe operation. Failure to carry out maintenance as necessary, including the replacement of parts to the correct standard could render this equipment unsafe and the manufacturer can accept no responsibility or liability in this respect.

When ordering spare parts always quote the Model Number / Serial Number specified on the Rating Plate.

This machine is for indoor use.

The machine is not to be used or stored outdoors or in wet conditions.

Don't allow the machine to be used by inexperienced or unauthorised operators or without appropriate training.

Only use brushes provided with the appliance or those specified in the instruction manual. The use of other brushes may impair safety. A full range of brushes and accessories are available for this product. Only use brushes or pads which are suitable for the correct operation of the machine for the specific task being performed.

It is essential that this equipment is correctly assembled and operated in accordance with current safety regulations. When using the equipment always ensure that all necessary precautions are taken to guarantee the safety of the operator and any other persons who may be affected. Wear non-slip footwear when Scrubbing. Use a respiratory mask in dusty environments.

The machine, while charging, must be positioned so that the mains plug is easily accessible.

Remove the key from the ignition when cleaning and carrying out routine maintenance. When replacing major components the ignition key and battery fuses MUST be removed.

When detergents or other liquids are used, read the manufacturer's instructions

If this product does not have a factory installed Numatic battery charger then it is the responsibility of the owner and user of the product to ensure that the charging system and battery combination are compatible, fit for purpose and safe to use.

Precautions when working with batteries

1. Always wear protective clothing e.g. face visor, gloves and overalls when working with batteries.
2. Whenever possible always use a properly designated and well-ventilated area for charging. Do not smoke or bring naked flames into the charging area.
3. Remove any metallic items from hands, wrists and neck i.e. rings, chains etc. before working on a battery.
4. Never rest tools or metallic objects on top of the battery.
5. When charging is complete disconnect from the mains supply.
6. The machine must be disconnected from the supply when removing the battery.
7. To remove the batteries:- Disconnect machine from the mains supply (if charging), raise waste water tank and ensure batteries are isolated by removing fuses. Disconnect hoses from separator and tanks, Undo battery terminals and remove batteries.
8. Only use genuine Numatic replacement batteries.
9. Do not allow the batteries to become fully discharged, it may not be possible to recharge them.
10. Do not allow one battery to be discharged separately to the other.
11. Do not mix batteries from different machines.
12. The batteries must be removed from the machine before it is scrapped.
13. Dispose of the batteries safely in accordance with local government regulations.

Quick Set Up Guide



Please read before commencing any operation.

After the removal of all the packaging, carefully open and check the contents of the start up pack (Fig.1).



1



2



Lift top tank assembly to reveal battery compartment.

Always lift between points as illustrated to ensure personal safety (Fig.1a).

Fit battery fuses (contained in start-up pack) into the battery fuse holders as illustrated (Fig.2).

Remove transit block from pallet (fig 2a).

Note: Ensure that no metal objects come into contact with battery terminals while the batteries are exposed.
 When inserting the first fuse you may notice a spark, this is normal.

3



Insert key (Fig.3) into ignition and turn quarter-turn clockwise to the 'On' position.

Ensure that the forward/reverse switch is set to forward (Fig.4).

Depress accelerator pedal with right foot and slowly drive machine off the pallet using the ramp provided (Fig.5).

Note: The seat is fitted with a pressure sensor that disables the machine until an operator is seated.

When the machine is removed and in a safe position, turn key back to the off position (Fig.6).

Machine Set Up



**ALWAYS ENSURE THAT THE MACHINE IS SWITCHED OFF
BEFORE MAKING ANY ADJUSTMENTS**



Fitting the side pod skirts



Fig.6a

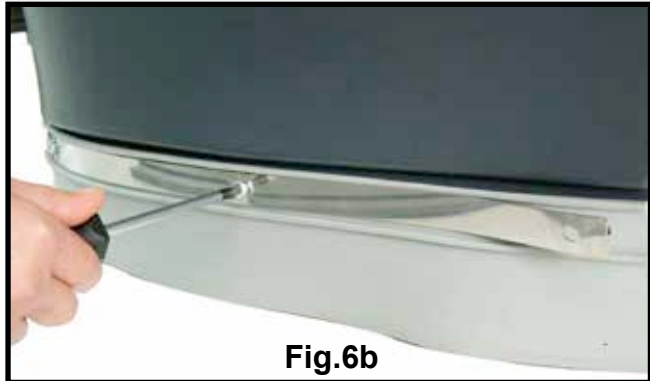


Fig.6b

To fit the side pod skirts, first remove the steel retaining strip already fitted to the pod (Fig.6a). Align the steel retaining strip within the locating grooves of the rubber skirt and refit using existing screws (Fig.6b). Periodically the side skirts should be examined and checked for wear and damage. Replace as shown above.

Fitting the floor tool

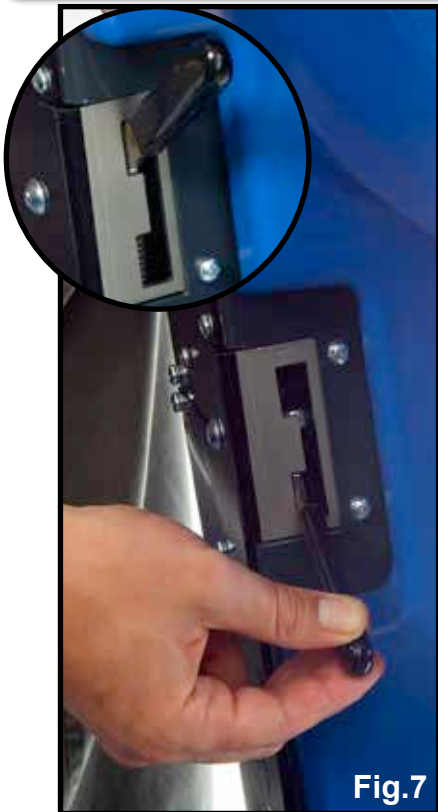


Fig.7



Fig.8



Fig.9



Fig.9a

Lower the floor-tool arm by moving the release lever to the upper position (Fig.7). Push floor-tool onto the holder and secure with the easy-fit securing pin (Fig.8). Push waste collection pipe onto the floor-tool; ensure a tight fit (Fig.9). Note: Raise floor-tool again before driving to the cleaning area (Fig.9a).

Machine Set Up

Fitting the brushes



Featuring the new OBS (Octagonal Brush System); the brushes simply push-fit up onto the chucks making fitting and removal a simple process.

Pull the side pod adjustment lever and set to the top position (Fig.10).

The side pod will now pull open (Fig.11).

Fit middle brush first (brushes will click-fit onto the OBS drive chuck).

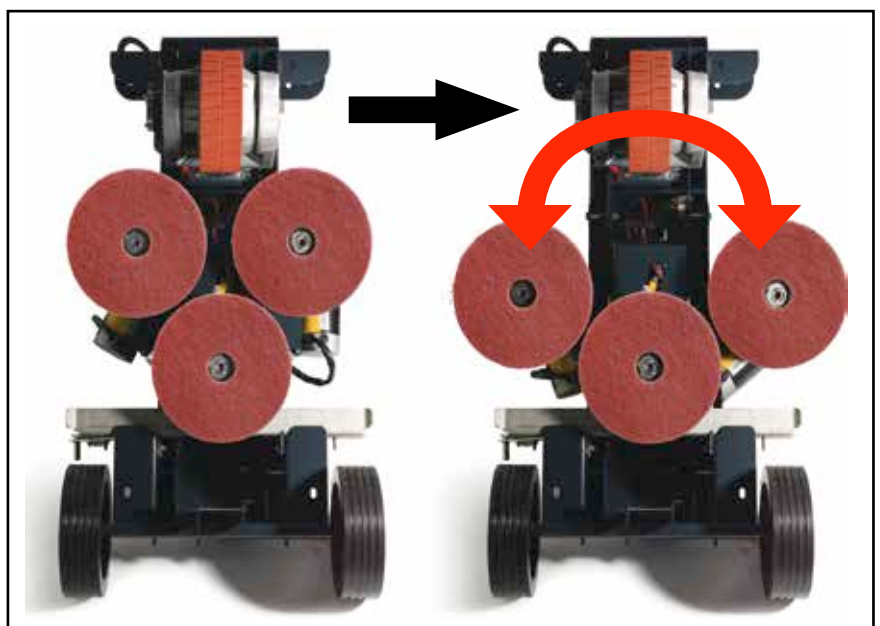
Fit outer brush next on both sides.

Close side pod and while keeping the side pod pushed in, set to appropriate width (**see setting the width**) (Fig.12).

Safety gloves are recommended for the changing of used brushes.

Owning the TTV-678 ride on scrubber dryer is like having 3 machines in one.

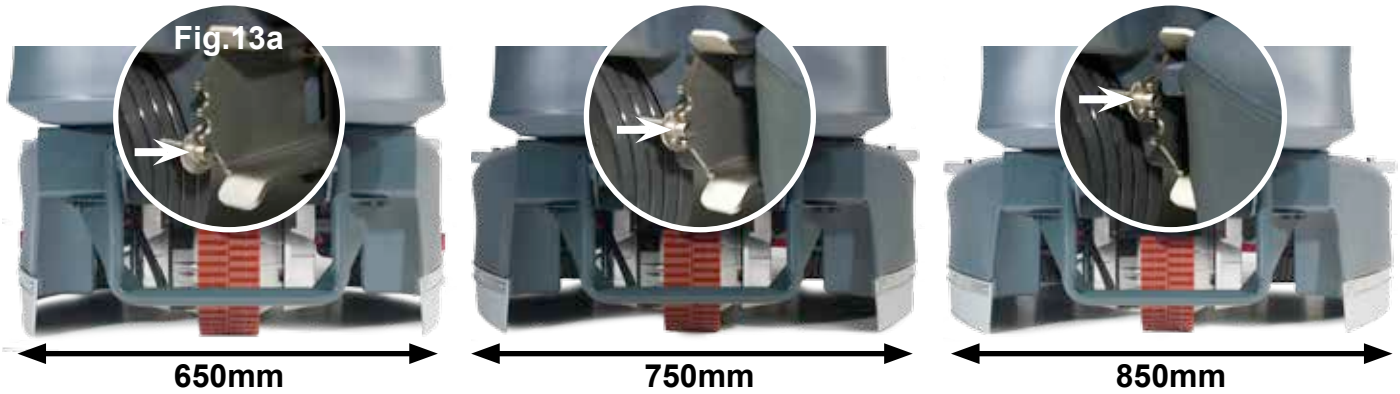
With three width-settings the operator can quickly adapt the machine to any cleaning situation; without the need for any tools. The machine can be set to clean anything from a narrow corridor to a large warehouse. The TTV-678 is a totally versatile machine.



Machine Set Up

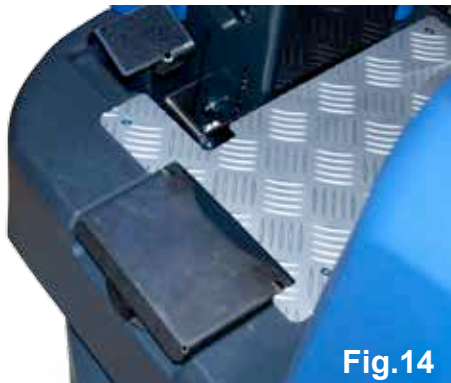
Setting the width adjustment

First push the side pod in (see Fig.13), then pull the side pod adjustment lever and set it to one of the three width-settings (see Fig.13a) Repeat the operation on both sides.



Filling the clean water tank

The TTV-678 is equipped with a large capacity 110 litre clean-water tank allowing, for large areas to be covered in a single fill.



To fill the clean-water tank, lift the cover flap (Fig.14) to expose the filler cap. Unscrew the filler cap (Fig.15) and fill the tank using a hose (Fig.16) or preferred method.

Note: Great care must be taken to ensure that contaminants (leaves, hair, dirt, etc.) are not allowed to enter the clean-water tank during the filling process. If using a bucket or similar, ensure it is always clean and free from debris.



Fig.16a



Fill-level indicator

The water level in the clean water tank can be measured using the scale on the rear of the machine (Fig.16a).



When handling and mixing chemicals.

Always ensure that chemical manufacturers safety guidelines are followed.
Only use chemicals recommended for use in auto scrubber-driers.



Chemical dosing system

The TTV-678 ride-on scrubber dryer has an optional automatic chemical-dosing system.

Simply fill the 5 litre chemical dosing bottle and the machine will deliver the correct mix ratio as set by the operator, depending on the floor and cleaning conditions.



Fig.18



Fig.19



Fig.20

To fill the chemical-dosing bottle, first lift up the waste-water tank (Fig.18), remove the dosing bottle, unscrew the bottle cap (Fig.19) and fill with appropriate cleaning chemical. Replace bottle cap, refit dosing bottle (Fig.20) and carefully lower waste-water tank.

***After use, ensure the chemical dosing tank is emptied, cleaned and refilled with clean water.
The dosing pipes also need to be cleaned and flushed through with clean water for at least 60 seconds.***

Note: always ensure that the waste-water tank is empty before lifting.



Important

Do not operate machine unless the Operator Manual has been read and fully understood.



The machine is now ready to be driven to the cleaning site (see section 3 of quick set-up guide if necessary).



Before performing the cleaning operation, place out appropriate warning signs and sweep or dust-mop the floor.

Machine Set Up

Lowering the brush deck

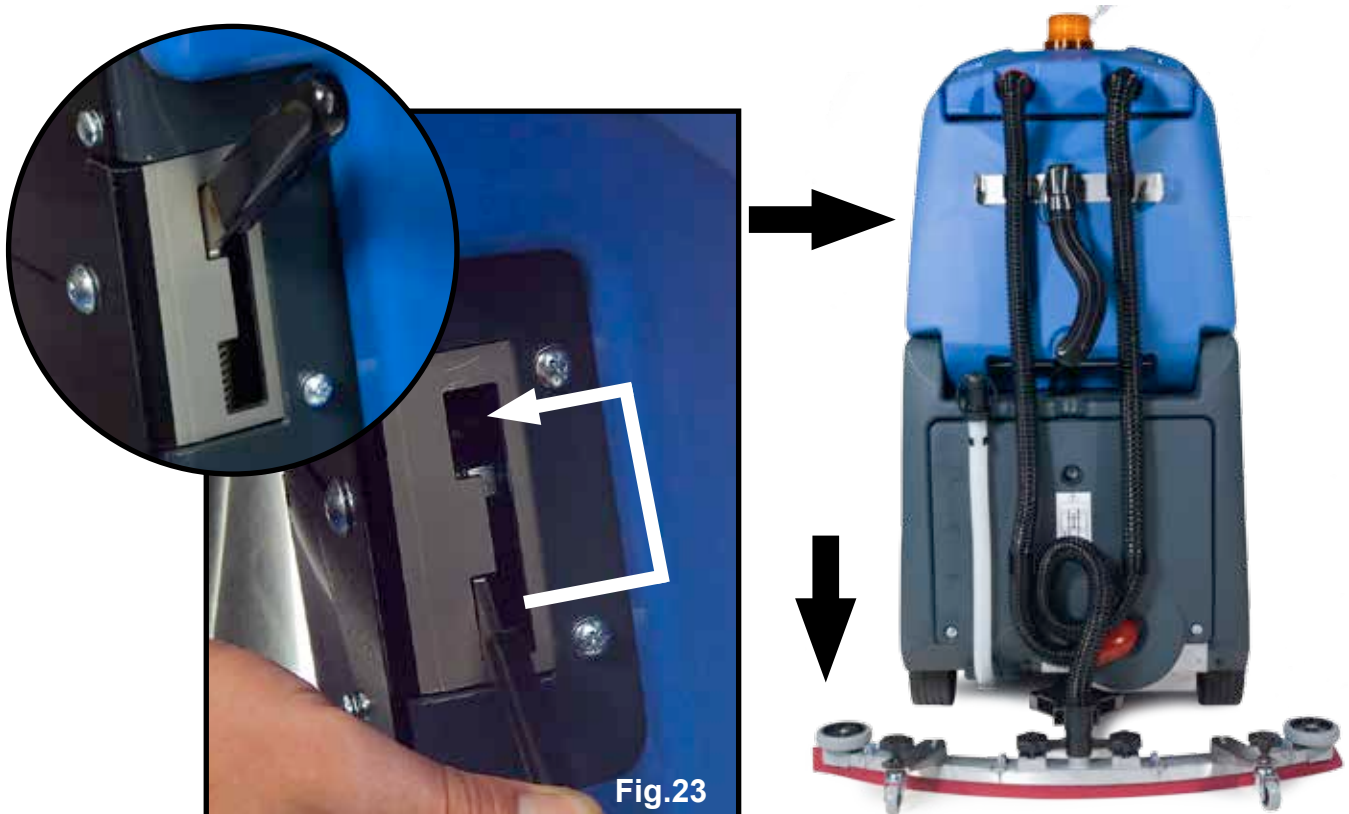


After preparing the floor (see previous section), we are now ready to set the controls to suit the cleaning conditions. Before any settings can be applied, ensure the brush deck is lowered.

While depressing left-hand foot pedal (see Fig.20), press down the release lever (see Fig.21) and gently release the foot pedal to lower the brush deck (see Fig.22).

Note: If the brush width has not been set, see 'Setting the width adjustment' on page 8 before proceeding.

Lowering the Floor-tool



Lower the floor-tool by moving the release lever to the upper position (Fig.23).

NOTE: The machine will not reverse while the floor-tool is in the lowered position - 'Causes the battery indicator to flash'.

Adjusting the seat



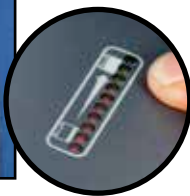
Sitting in the driving position, adjust the seat forwards or backwards as necessary by using the lever found on the left-hand side (see Fig.24).

Note: The seat is fitted with a pressure sensor that disables the machine until an operator is seated.

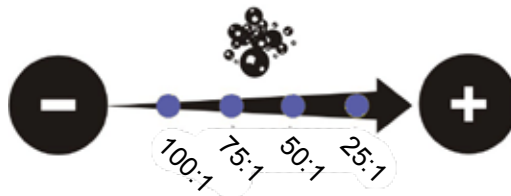
Setting the cleaning controls



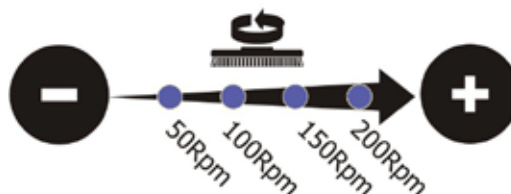
Insert the key into the ignition and quarter-turn it clockwise to the 'On' position. The battery charge-level indicator will illuminate.



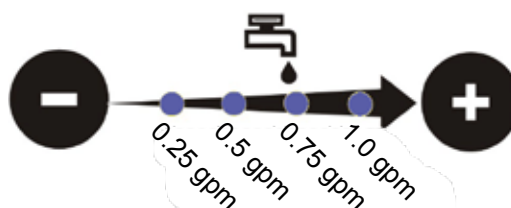
Set automatic Chemical Dosing Mix as required, depending on floor type and level of soiling.



Set desired Brush Speed as required, depending on floor type and level of soiling.



Set Water Flow Rate as required, depending on floor type and level of soiling.



Machine Operation

Setting the operator pre-set buttons



Settings can be stored using one of the three pre-set store buttons (S1/S2/S3). Once settings are entered (chemical dose, brush speed and water-flow), press and hold one of the three pre-set store buttons, a light will flash then remain constant; your settings are now saved.

This facility can be re-set as often as you wish by simply following the steps above.



Cleaning Speed setting (CS). When this button is activated the speed is restricted to 3.5km/hr maximum even with the accelerator pedal fully depressed. This is ideal for long cleaning periods. Once this pre-set button is switched-off, the machine will operate at up to a maximum speed of 7.0km/hr.



Waste-water tank fill level warning light



When the waste water-tank becomes full, a red warning light will illuminate on the operator control panel (as illustrated) and the vacuum motor will stop automatically after 5 seconds. The waste-water tank requires emptying (see page 17).



Brush pressure / Load adjustment



The machine is equipped with a brush-pressure load-warning system.

If the brush load increases due to changing floor types, the pressure can be adjusted manually by the operator using the adjuster knob found on the left hand side of the control column.

Turn it anti-clockwise to decrease load on the brushes and clockwise to increase load/pressure on the brushes (see Fig.25).



NOTE: The run-time of the machine may decrease if the load on the brushes is increased.



Fig.25

Emergency-stop button and horn



The TTV-678 is equipped with an **electronic braking system**. Simply lift your foot from the accelerator and the machine will stop. In an emergency, strike the emergency-stop isolator button. The machine will be disabled. To reset, turn isolator button clockwise (see Fig.26). After resetting the emergency stop button, to restart the machine, turn the ignition key to the off then the on position again.

The **horn** is located on the right-hand side of the operator control panel (see Fig.26a).



**ALWAYS ENSURE THAT THE FLOOR IS PRE-SWEPT
AND RELEVANT SAFETY SIGNS ARE DISPLAYED.**



Machine in use



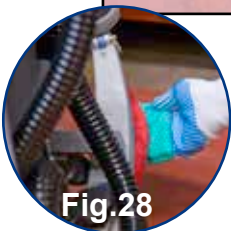
Fig.27

To operate, select forward or reverse, press the accelerator pedal. Vacuum pick-up, water-flow and chemical-dose will turn on automatically and the machine will move forward. The clean water / chemical mix is dispersed evenly via 'THRU- FEED' scrubbing brushes. The waste water is then retrieved by the suction floor-tool (see Fig.27). Overlap each scrubbing path by 10cm to ensure an even clean. Do not operate the machine on inclines that exceed 11%.

NOTE: Care must be taken to reduce speed when cornering or when manoeuvring around obstacles..



If streaking occurs wipe floor-tool blades clean (see Fig.28). On heavily soiled floors use a 'double scrub' technique. First pre-scrub the floor with the floor-tool in the raised position, allow the chemical time to work then scrub the area a second time with the floor-tool lowered.



Machine Operation

Breakaway floor-tool



The floor-tool design incorporates a breakaway feature allowing it to safely disengage from its mounting should it become caught on an obstruction. (See Fig.29)



To attach the blade to its holder, first loosen the retaining knobs on the floor-tool body and slide onto the holding bracket. Tighten retaining knobs to finger tight. (See Fig.30)

Off-Aisle Cleaning Kit (Optional Extra Accessory) 606182



The optional off-aisle cleaning kit gives added flexibility to the operator. The kit can be used to clean hard to reach/inaccessible areas. Press the blue auxiliary switch on the dashboard (see Fig.31); ensure the floor-tool is in the **lowered position** (see Fig.31a) so only the vacuum will operate and all other functions on the machine will become disabled. If floor-tool is in the **raised position** the vacuum will not operate and the control panel lights will flash. The machine will need to be reset by simply turning the ignition key off and on again.



Off-Aisle Accessory Kit
(Optional) (606182)



Machine Cleaning



ALWAYS ENSURE THAT THE MACHINE IS SWITCHED OFF PRIOR TO ANY MAINTENANCE.



After use, empty waste-water tank using emptying hose (A) and flush-out with clean water.

Next remove floor-tool vacuum hose and flush out with clean water. (B)

Next empty clean water tank, using emptying hose (C) and again flush out with clean water.



Before removing separator, first pull-off connected hoses. Whilst pressing in the separator toggles, remove hood and rinse using clean water. The hood also has a sealing-rubber which should be examined at every clean-down.



Located in your waste water (top) tank is a full tank switch, this stops your machine from working once the waste water reaches its maximum limit. Sometimes the switch gets clogged and blocked, clean to ensure correct operation (see page 14).



Remove white filter and rinse using clean water, and refit.

IMPORTANT:

Never use the machine without the recommended filter as it may cause damage to the machine.



Remove debris basket filter and rinse using clean water, and refit.

IMPORTANT:

If the debris basket is allowed to become clogged, vacuum performance can deteriorate.



The clean debris basket filter is located under the filler cap. Remove debris basket filter and rinse using clean water, and refit.



The secondary clean-water tank filter is located to the rear of the battery compartment, and should be checked at regular intervals. Lift white plug and remove the filter, rinse and refit. Ensure tank has been emptied and care is taken when working in the vicinity of batteries.

NOTE: ANY SPILLS SHOULD BE WIPED-UP BEFORE TANK IS LOWERED.

Changing the Floor Tool Blades



ALWAYS ENSURE THAT THE BATTERY IS DISCONNECTED PRIOR TO ANY MAINTENANCE



The Floor Tool

The TTV range is provided with the aluminium floor-tool shown.

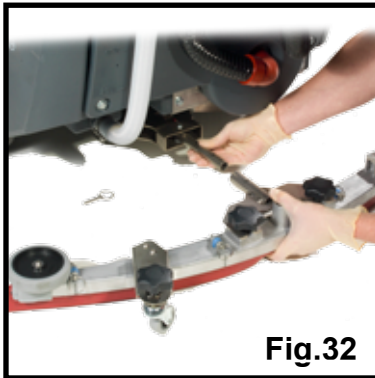


Fig.32

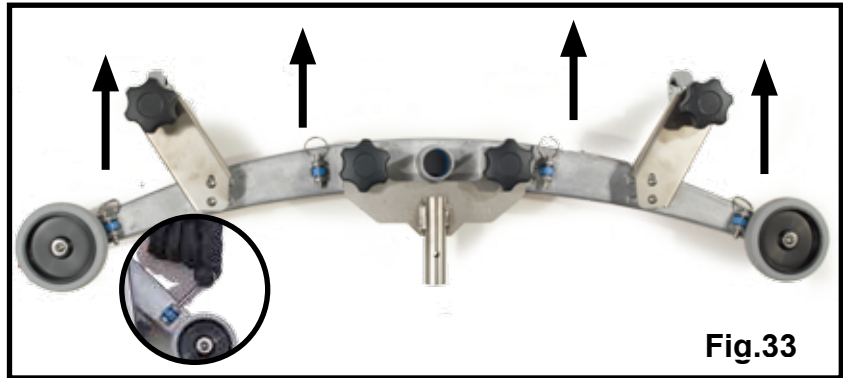


Fig.33

To clean the floor-tool, remove securing-pin and disconnect the lifting strap and remove the floor-tool securing pin pull-free the floor-tool from the rear of the machine.
Rinse the floor-tool assembly with clean water and refit.



Fig.34

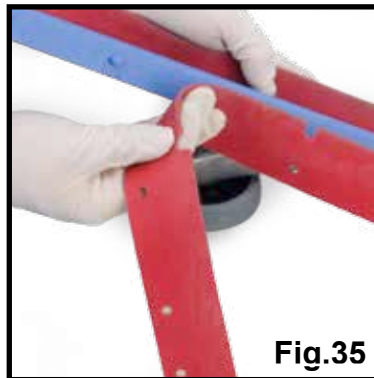


Fig.35

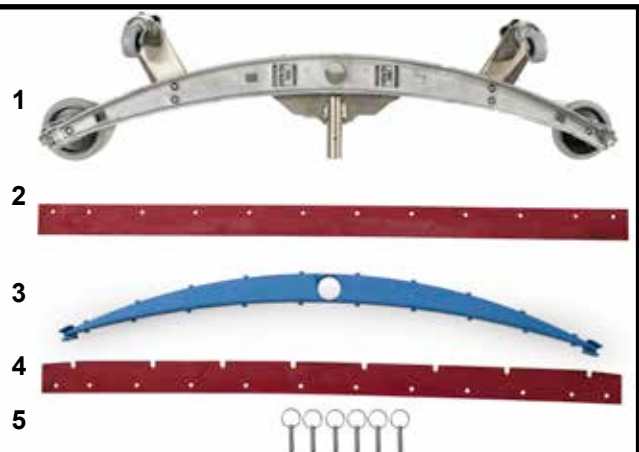
Periodically the floor-tool blades should be examined and checked for wear and damage.

The blade removal is easy. Simply start by removing the four retaining pins (see Fig.33), turn the floor-tool over and separate the blade carrier from the body (see Fig.34). Peel away the blades from their locating lugs (see Fig.35) and examine or renew as required.

Replacement is a reversal of the removal process.

Floor-tool overview

1. Floor-tool main body
2. Rear blade
3. Blade carrier
4. Front blade (slotted)
5. Retaining pins x 4



Note:

Floor Tool adjusters are factory set for optimal performance.
The blades are designed to be reversible, thus extending their useful working life.



Battery Care



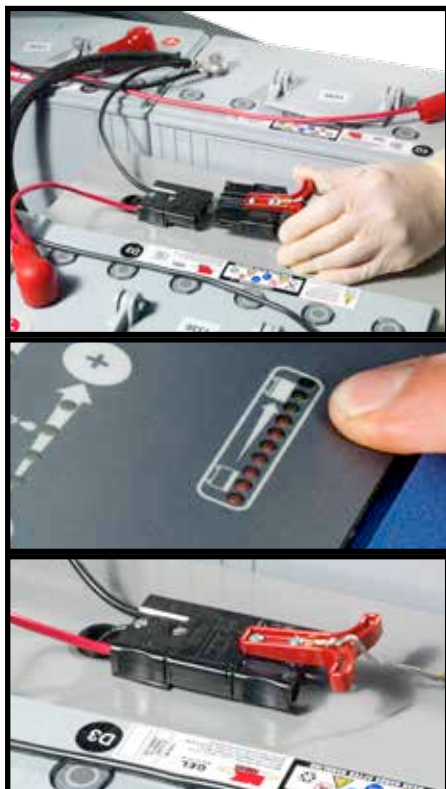
ALWAYS ENSURE THAT THE MACHINE IS SWITCHED OFF PRIOR TO CHARGING.



To ensure your machine remains at its maximum efficiency and prolong your battery life, please follow the simple steps below:

Under normal daily usage:

Recharge batteries after each use regardless of machine operation time.



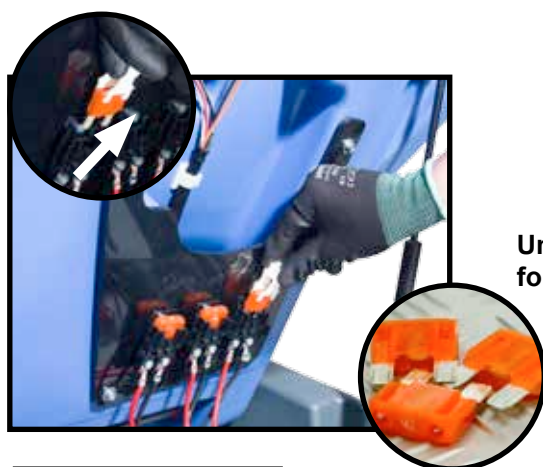
Located under the seat is the circuit isolator plug.

Once the circuit isolator plug has been removed the display panel will show 'INHIBITED' and the machine will not operate.

Connect your charger using the adaptor lead supplied in the kit.

When charged, refit the circuit isolator plug to resume normal use.

Recharge the machine fully after its last use. Do not leave the machine in a discharged state.



Under abnormal use; i.e. leaving the machine without charging for a period of time, we advise that you follow these steps:

If the machine will be standing unused for a period of 30 days or more, then batteries must be fully charged and battery fuses removed using the Maxi fuse-puller provided, prior to this period.



Batteries should be recharged every three months.
Charge fully the day before you start using the machine again.



Free-Wheel Function



ALWAYS ENSURE THAT THE MACHINE IS ON LEVEL GROUND BEFORE DISENGAGING BRAKE ARM. NEVER DISENGAGE THE BRAKE WHEN THE MACHINE IS ON A SLOPE / GRADIENT. NEVER TOW THE MACHINE WITH THE BRAKE ENGAGED.



The TTV-678 is equipped with a free-wheel function that will enable the operator to move / tow the machine.



Fig.40

The motor brake is disengaged by opening the brake arm on the side of the drive wheel (see Fig.40).



Fig.41

Your start-up kit includes a brake drive disengage key (329945, see Fig.41) which can be inserted between the brake arm and drive housing (see Fig.42).



Fig.42

Once the key has been inserted (see Fig.42) the motor brake will be fully disengaged.
The machine will now be in full free-wheel mode.



Fig.43

When towing the machine ensure that a suitable tow bar is used. Care must be taken when towing; maximum speed to be no more than 7kmh. The machine can be towed from the front bar as indicated (see Fig.43).






WARNING!

WHEN THE BRAKE IS DISENGAGED THE MACHINE IS IN FREE-WHEEL MODE AND HAS NO BRAKE FACILITY, THEREFORE A RIGID TOW BAR MUST BE USED IF TOWING.






Remember to remove the brake disengage key when you reach your final destination / before using the machine.

Trouble Shooting

Sleeping/rest mode: Battery indicator flashes every 5 seconds indicates machine has been idle for more than 20 minutes. Vario functions disabled cycle key switch!

Number of bars flashing on display	Fault	Possible Cause	Effect on Product	Investigate the Following	Action Required	If Fault Persists.
* 1 Bar flashes continuously 	* Batteries voltage low.	* Batteries not been charged. * Possible bad connection between batteries, controller, charger or fuses caused by loose connections , damaged wiring , water ingress. * Not accepting charge due to faulty battery/cell. * Charger not functioning.	* Operating time severely reduced or machine will not operate.	* Check when machine last charged. * Switch OFF the machine. * Remove Fuses. * Check connections to batteries, charger and fuses for loose wires or screws. * Check each battery Voltage individually to detect defect unit 10.5V min. * Check battery voltage and charge current. ensuring charger red fault light is extinguished.	* Charge batteries immediately. * Tighten loose connections and replace damaged components. * Replace batteries as required. * Replace charger.	
* 2 Bars Flash continuously. 	* Traction drive overload.	* Traction drive over current trip due to too high a load. * Traction drive is disconnected or has bad connection due to wiring or connectors becoming damaged, loose or corroded due to water ingress.	* Brake engaged no movement.	* Did machine fall on incline. Check traction wheel free from debris. * Cycle Key switch to resume normal operation. If the above fails then: Switch machine off. Check connections and harness between drive motor and controller.	* Cycle key switch to resume normal operation. * Tighten loose connections and replace damaged components.	
3 Bars Flash continuously. 	Brush motor over current trip has occurred.	Rough floor surface. Brush motor has failed or is damaged.. Brush motor bad connection.	* Intermittent brush trip. * Brush Motor doesn't run or runs intermittently.	* Brush type suitable for floor surface. * Cycle Key switch to resume normal operation. * If the above fails then: Switch off machine. * Check brush motor for damage. * Check brush motors turn freely. * Cycle key switch to resume normal operation. * If the above fails then: * Switch machine off. * Check connections and harness between Brush Motor and controller. * Check BRUSH Motor connections block underneath chassis , behind mud guard for loose wires and loose screws. * Cycle key switch to resume normal operation.	* Change brush , adjust brush speed and reduce pressure by turning adjustment knob anti-clockwise. * Replace effected motor or wiring.	
* 4 Bars Flash once with pause. 	* System trip.	* System failure.	* Machine will not operate.	* Replace controller.		
* 4 Bars Flash twice with pause.	* Spare Solenoid connection trip.	* System has been incorrectly rewired.	* Machine will not operate.	* Refer to wiring diagram and check the solenoid/water/detergent pump wiring configuration.	* Rectify wiring fault found.	
* 5 Bars flash continuously 	* Vac Motor is disconnected, has failed open circuit, has a bad connection or water ingress - temperature trip activated.	* Wiring between Vac motor and Controller is damaged, wiring is loose or wiring connections are loose, possibly wire has come out of a connection block - blocked exhaust.	* Vac motor will not operate.	* Cycle Key switch to resume normal operation. * If the above fails then: * Switch off machine. * Check for loose or damaged wiring and connections between Vac motor and controller. * Cycle key switch to resume normal operation.	* Tighten loose connections and replace damaged components - check exhaust clean if necessary.	

Contact Service Agent.

Number of bars flashing on display	Fault	Possible Cause	Effect on Product	Investigate the Following	Action Required	If Fault Persists.
* 6 Bars flash continuously. 	* Control system is inhibiting drive.	* Faulty controller.	* Machine will not operate.	* Check controller for water damage.	* Replace controller.	
* 7 Bars flash once with pause 	* Accelerator pedal trip.	* Accelerator pedal being activated without seat switch being activated (nobody on seat) Or seat switch momentarily deactivated while accelerator pedal being activated during forward / reverse operation.	* Machine will not drive.	* Ensure accelerator pedal is not activated without seat switch being activated. Ensure firm contact with seat by operator at all times while accelerator is pressed.	* Operator to be trained.	
* 7 Bars flash twice with pause.	* Emergency stop has been activated. * Off aisle cleaning activated with floor tool raised.	* Inadvertent pressing of emergency stop or activation of off-aisle cleaning mode.	* Machine will not drive.	* Ensure emergency Stop button has not been activated and off aisle vac switch is in off position with floor tool raised.	* Reset emergency stop button. Switch off aisle vac and raise floor tool. * Cycle key switch to resume normal operation.	
* 7 Bars flash 3 times with pause.	* Vac Motor system short circuit.	* Vac motor wiring fault / motor fault.	* Vac motor will not operate.	* Check vacuum motor and wiring	* Replace motor and any damaged wiring. * Cycle key switch to resume normal operation.	
* 8 Bars flash continuously. 	* Control system trip.	* Seat switch failure.	* Machine does not operate.	* Check seat switch wiring.	* Replace wiring as required.	
* 9 Bars flash once with pause. 	* Flashing beacon failure to operate.	* Beacon short circuit.	* Flashing beacon does not operate in accordance with safety requirements.	* Check wiring and connections to device.	* Replace damaged components. * Cycle Key switch to resume normal operation.	
* 9 Bars flash 3 times with pause.	* Water pump failure to operate.	* Failure of pump or wiring short circuit.	* No water supplied to cleaning heads.	* Check wiring and connections to pump.	* Replace damaged components. * Cycle Key switch to resume normal operation.	
* 9 Bars flash 4 times with pause.	* Detergent pump failure to operate.	* Failure of pump or wiring short circuit.	* No detergent supplied in water mix to cleaning head.	* Check wiring and connections to pump.	* Replace damaged components. * Cycle Key switch to resume normal operation.	
* 9 Bars flash 5 times with pause.	* Solenoid brake circuit failure.	* Failure of solenoid or wiring.	* Machine will not move.	* Check wiring and connections to brake.	* Replace damaged components. * Cycle Key switch to resume normal operation.	
* 10 bars flash continuously 	* Supply voltage to controller has exceeded 40 volts.	* Battery and motor connections may have become loose.	* Possible long term damage to controller if fault persists.	* Check battery wiring, trio drive and motor connections.	* Replace damaged components. * Cycle Key switch to resume normal operation.	
* Bars cycle up and down continuously (from 1 to 10 and 10 back to 1) and repeats.	* Accelerator pedal movement detected during Vario start up sequence (partially pressed or jammed).	* Foot or object on pedal during switch on or possible jamming of pedal.	* Machine will not operate.	* Remove object and ensure pedal is not jammed or depressed during switch on of Vario.	* Cycle Key switch to resume normal operation .	
* Bars cycle from 1 to 10 continuously and repeats.	* Machine inhibit.	* Controller/harness incorrectly wired.	* Machine will not operate.	* Check controller and harness wiring with special attention to wires p2/03 and p2/10.	* Correct wiring. * Cycle Key switch to resume normal operation	
* No indication on display.	* Horn and beacon failure.	* Replace 20 Amp fuse (If this doesn't fix fault replace horn or beacon)				
* No indication on display.	* Brush motors continuously either off or on while in transport mode.	* Microswitch failure.	* Brushes will not operate correctly.	* Check wiring and microswitch on underside of machine by brushes ensuring microswitch is clear of debris.	* Replace/clean damaged components.	
* No indication on display.	* VAC motor continuously either off or on.	* Microswitch failure.	* Vacuum will not operate correctly.	* Check wiring and microswitches behind floor tool handle.	* Replace/clean damaged components.	

Contact Service Agent.

Trouble-Shooting



PROBLEM	CAUSE	SOLUTION
Machine will not operate	Missing or blown fuses Key in the 'OFF' position Low battery charge Machine isolator button in 'OFF' mode Machine is connected and charging Waste tank full switch stuck or clogged	Fit or replace fuse (page 7) Turn key to 'ON' position (page 7) Charge batteries (page 19) Reset isolator (page 15) Take off charge (page 19) Inspect and clean switch (page 14/17)
Vacuum will not operate	Floor tool in raised position Waste water tank full	Lower floor-tool (page 12) Empty waste water tank (page 17)
Poor water pick-up	Waste-water tank full Clogged / blocked vacuum hose Loose hose connections Debris basket filter clogged / blocked Separator filter clogged / blocked Poor separator seal Damaged separator seal Damaged / split vacuum hose Damaged floor-tool blades Low battery charge	Empty waste-water tank (page 17) Remove and clean (page 17) Push tight connections (page 16) Remove and clean (page 17) Remove and clean (Page 17) Clean and refit (page 17) Renew (contact service dept) Renew (contact service dept) Renew (contact service dept) Recharge batteries (page 19)
No brush / scrub function	No brushes fitted Brush deck raised	Check and fit (page 9) Lower brush deck (page 12)
Little or no water flow	Clean-water tank empty Clean-water tank filter blocked/ clogged Incorrect water flow setting Brush deck raised	Fill clean-water tank (page 10) Remove and clean (17) Adjust as desired (Page 13) Lower brush deck (page 12)
Little or no dosing solution flow	Chemical dosing tank empty incorrect dosing flow setting	Fill dosing-tank (page 11) Adjust as desired (page 13)
Machine just 'stops' while operating	Too much load on the brush system	Reset the machine using the key and decrease the brush load to best suit the floor type (page 14)
Machine will not operate in reverse	Floor-tool in lowered position 'Causes Battery Indicator to Flash'	Raise floor-tool (page 12)

Diagnostic software is available via your service engineer.

Nacecare dealer or the Nacecare Technical help line

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Recommended Spare Parts

LINATEX BLADES:

208203 - Linatex Blade (650mm) (Rear)
208201 - Linatex Blade (650mm) (Front)
606196 - Blade Set (650mm)
208194 - Linatex Blade (850mm) (Front)
208196 - Linatex Blade (850mm) (Rear)
606198 - Blade Set (850)

FLOOR TOOLS:

606216 - TTV Squeegee Assembly (650mm)
606218 - TTV Squeegee Assembly (850mm)

RUBBER SIDE SKIRTS:

206947 - Splash Skirt
329843 - Splash Skirt Fixing Strap

BRUSHES:

606152 - Polyscrub Brush
606151 - Nyloscrub Brush
606153 - LongLife Brush
606155 - Pad Drive Brush

GENERAL REQUESTED SPARES:

229987 - Blade Holder Moulding (650mm)
229988 - Blade Holder Moulding (850mm)
206953 - Floor Tool Detent Pins
206951 - Floor Tool Quick Release Knobs
208167 - Spare Keys
208163 - Seat Pressure Switch
208164 - Amber Lens
208165 - Bulb
208166 - Mounting Ring
206439 - Basket Filter
221047 - 40A Battery Fuses (TTV 678/ 300T)
208191 - Vac Hose
208192 - Suction Hose
208042 - Gas Strut
229834 - RH Side Buffer
229835 - LH Side Buffer
303809 - Chuck Assembly
206933 - Forward / Reverse Switch
208077 - Bottom Tank Filler
206944 - Top Tank Float Switch
206939 - Rear Wheels
208048 - Display Panel Membrane
205263 - Brush Motor
208790 - Bottom tank filter
208169 - PG Controller
321406 - Water Pump
321663 - Dosing Pump
280001 - Seat Cover
321450 - Amer Drive Wheel Unit
208118 - Non return Valve Assembly
219452 - 100mm Hole Plug
303880 - Vac Motor
208104 - Steering Knob
206959 - Squeegee Lifting Cable
606168 - Off Aisle Accessory Kit
329945 - Brake Disengage Key

DRIVE MOTOR SPARE PARTS:

208145 - Wheel (Tyre)
208146 - Armature Brush
208147 - Motor Brush
208148 - Friction Disc
208149 - Rubber Gasket
321506 - Brake
208151 - Pinion
208152 - Steering Chain
208153 - Steering Chain Master Link

OPTIONAL SPARES:

606200 - Vacuum Silencer

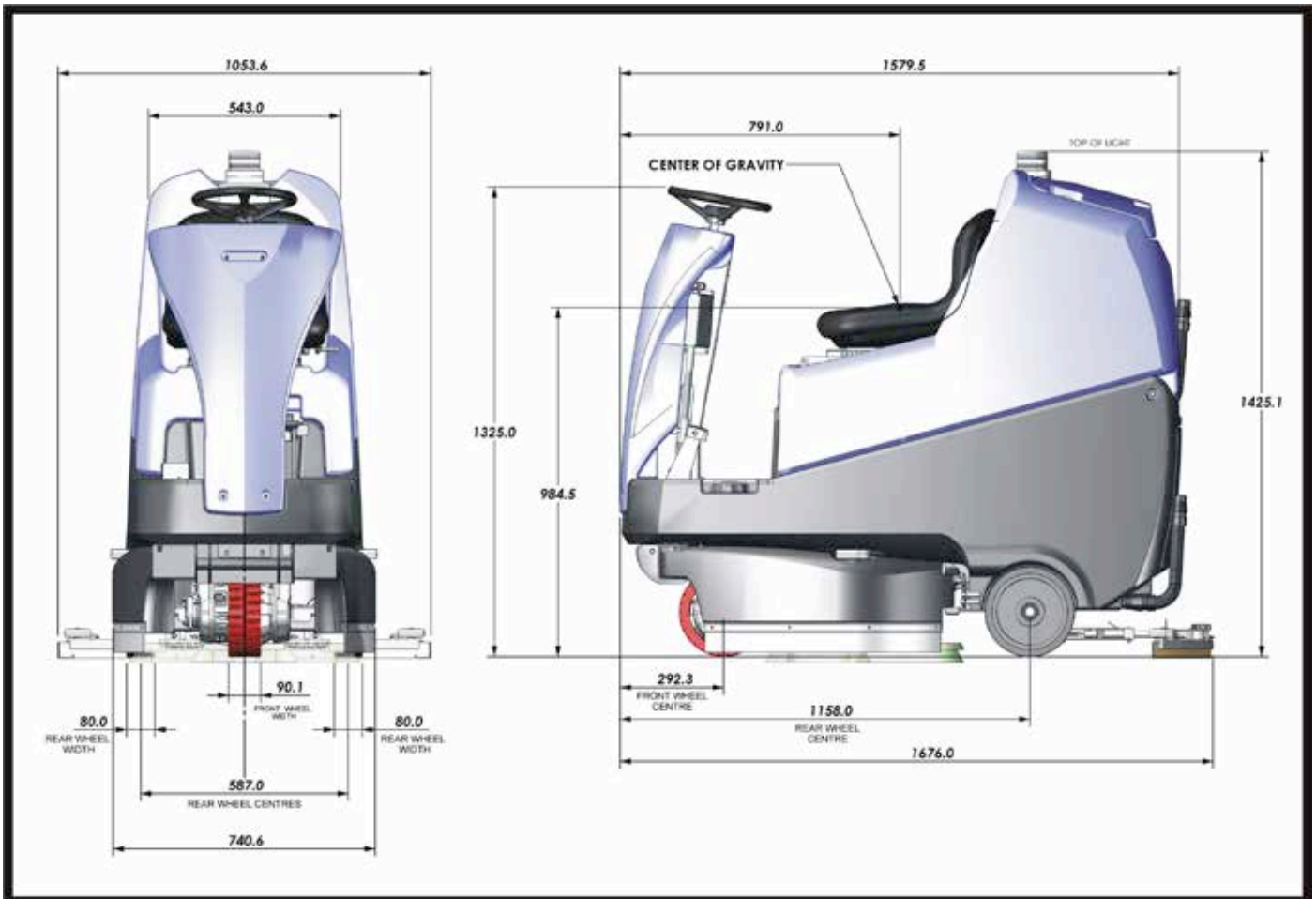


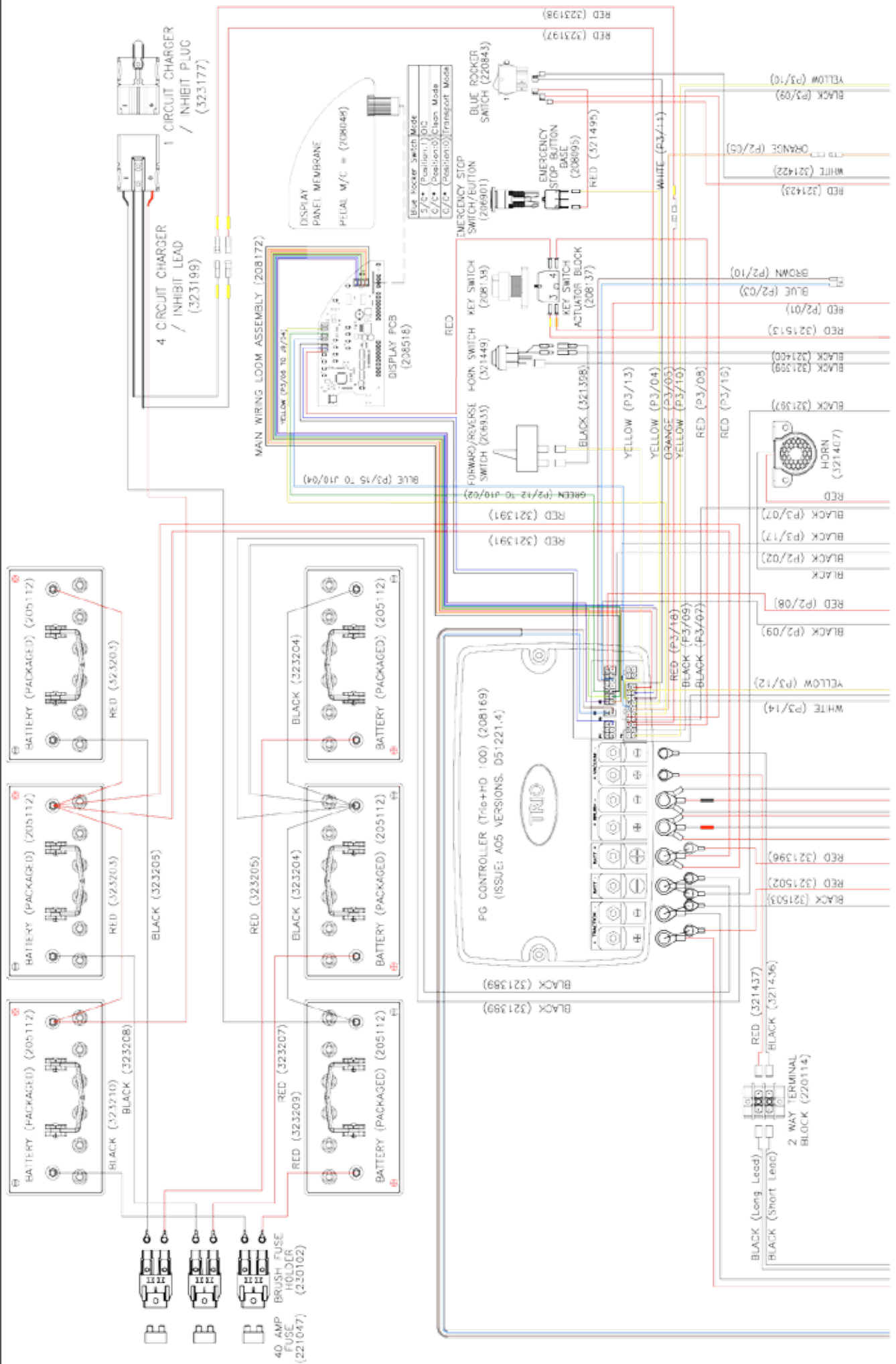
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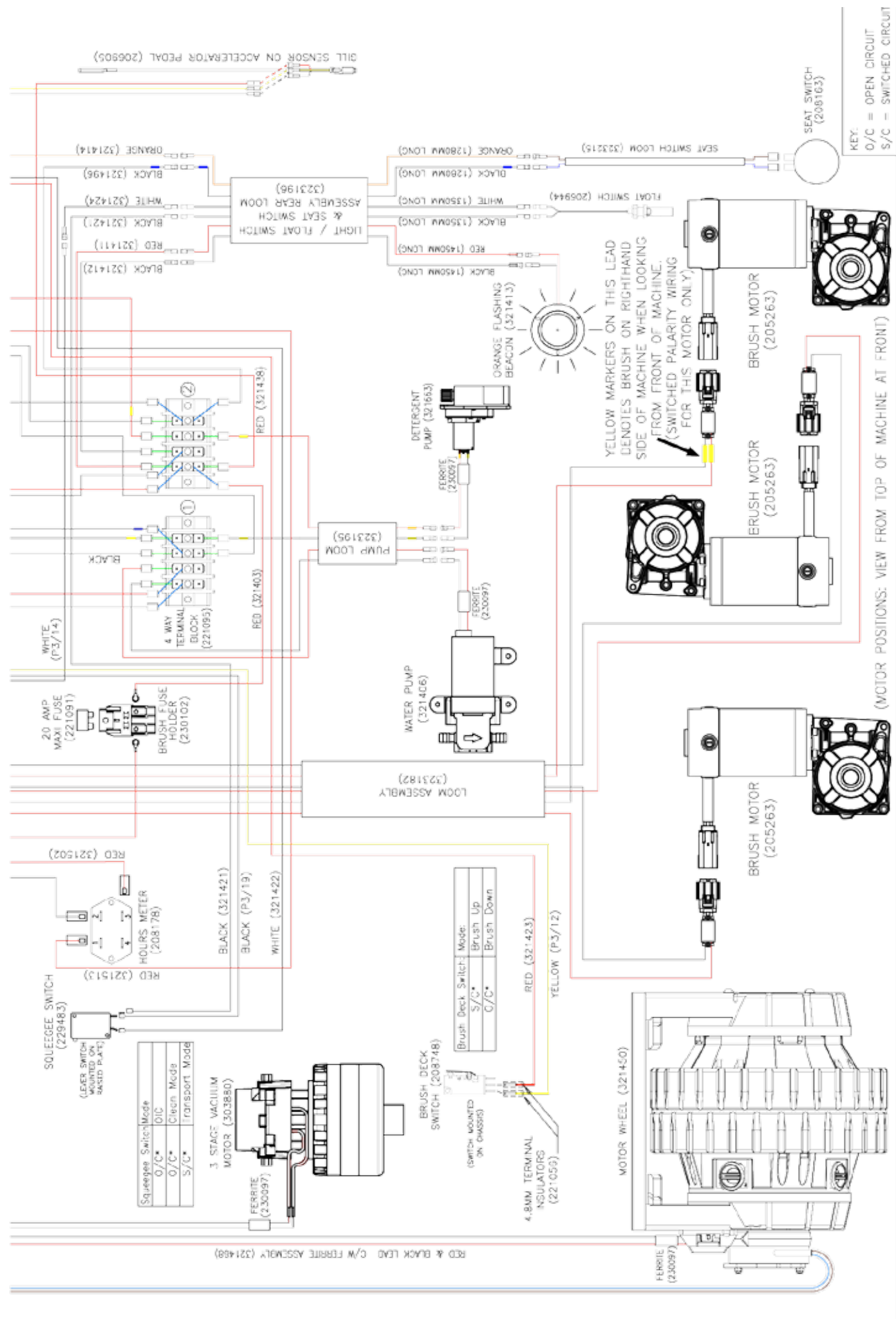
Model - TTV678-300T

Brush Motors	Vac Motor	Power	Noise Max decibel level at 1 meter	Time	Traction Drive	Transit Speed	Cleaning Speed	Climbing Gradient	Scrub Widths
3 x 24V 400W	24V 400W	6 x 12V = 300Ahr	72dB (A) (ISO 3744) Uncertainty: 0.2dB(A)	3.5 hrs	600W	7.0km/h	3.5km/h	11%	650mm 750mm 850mm

Brush Speed	Water Capacity	Nuchem Capacity	Water Flow rate	Nuchem Mix	Gross Weight (Full)	Gross Weight (Full) Plus 75KG Operator	Hand Arm Vibration Measurement	Whole Body Vibration Measurement	Dimensions
50/100 150/200 rpm	31.7 gallon	1 gallon	1.00 gpm 0.75 gpm 0.50 gpm 0.25 gpm	25:1 50:1 75:1 100:1	620Kg	695Kg	2.1m/s ² (BS EN150 5349) Uncertainty 1%	0.525m/s ² (ISO 2631-1) Uncertainty 1%	Hx1425mm Lx1676mm Wx1054mm







Affix Label Here



Product serial number

This machine has been packed with the following:

Charging Lead

Fuses

Isolator Key / Pin

Hose Hook

38 / 32 mm Adaptor

Signed

Distributed by:



This Product has been comprehensively inspected and checked during every stage of its manufacture, including an in-depth electrical safety and functionality test.



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